

12th International Forum on Energy for Sustainable Development

Polish experience with mine closure - A Research Fund for Coal and Steel approach -

Alicja Krzemień



Coal industry in transition: state of affairs of coal mine closure in the selected UNECE member States - challenges, lessons learned, ongoing projects, perspectives for the future.



Jaworze, Poland - 09.11.2022

RFCS PROJECTS: MERIDA, POTENTIALS & Green JOBS



Management of environmental risks during and after mine closure. Grant Agreement No RFCR-CT-2015-00004.



Synergistic POTENTIALS of end-of-life coal mines and coal-fired power plants, along with closely related neighbouring industries: update and re-adoption of territorial just transition plans. Grant Agreement No 101034042. <u>www.potentialsproject.eu</u>

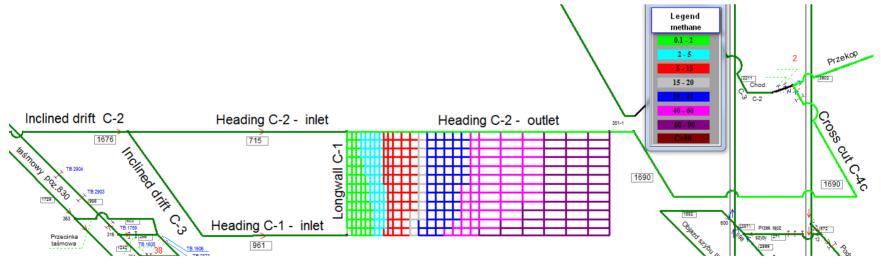


Leveraging the competitive advantages of end-of-life underground coal mines to maximise the creation of green and quality jobs. Grant Agreement No 101057789. www.greenjobsproject.eu



The objective of the MERIDA project was to design and provide technical guidance on the implementation of necessary investigations that should be undertaken in order to develop a mine closure plan.

The aim was to minimise the environmental risks during the mine closure and the post-closure periods in accordance with the general principle that the mine must take responsibility and minimise all risks that can be foreseen.



An example of methane distribution calculation in a system of connected goaf and mine ventilation network



Scenarios of gas hazard analysis for Anna mine during and after the closure

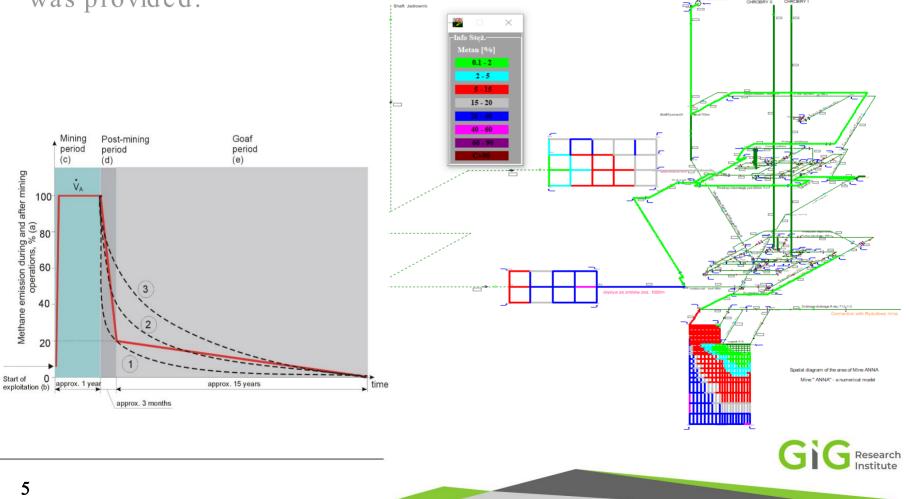
Scenario II Scenario III Scenario IV Scenario I Forecast of a change in the volume of gases and Forecast of Forecast of methane methane methane concentration emission for Forecast of emission for for the whole the whole mine methane the whole mine mine as a as a reservoir emission for as a reservoir reservoir after flooding given seams considering the considering the voids process of process of flooding voids flooding voids with water flow from Rydułtowy mine

Scenarios of gas hazard analysis for Anna mine during and after the closure

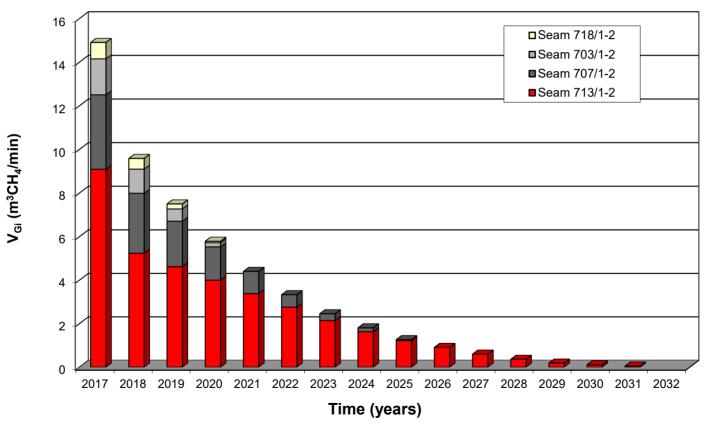
Identification of potential places of methane emission on the surface



A suitable and validated models to assess the greenhouse gas emissions from closed mines with or without flooding to the surface was provided.

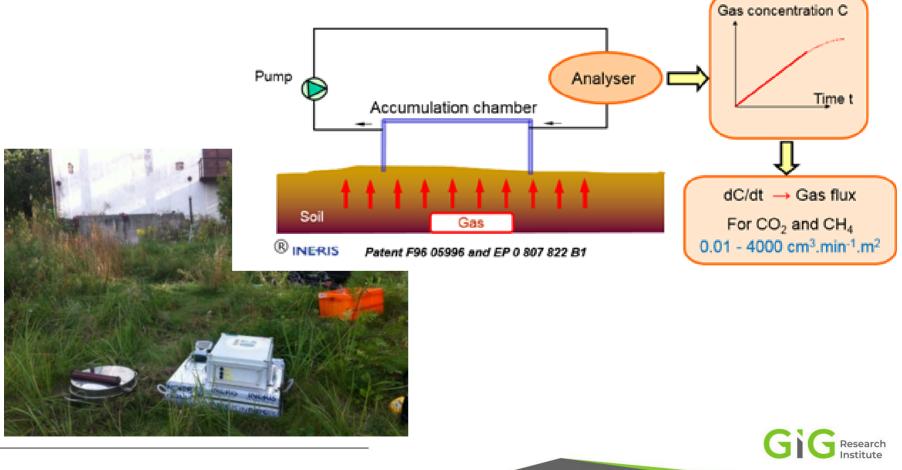


Forecasted methane emission into goafs of Anna coal mine seams, 2017-2032

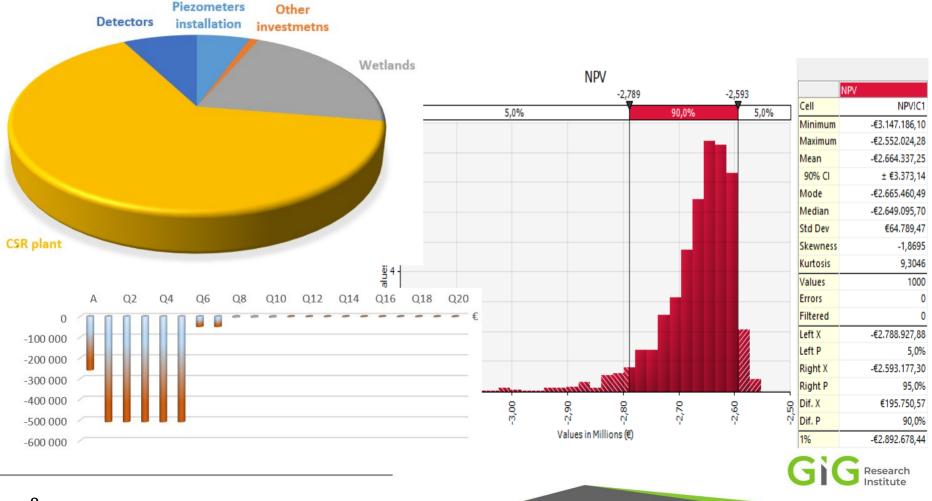




A reference guide was also provided on soil gas monitoring in coal mining regions, giving guidance, warnings and recommendations.



Cost analisis and financial provisions required for closure and postclosure periods were also provided



POTENTIALS Project

It focuses on taking advantage of the joint potential of end-of-life coal mines and coal-fired power plants to stimulate new economic activities and develop jobs in Coal Regions in Transition.

It identifies and assess opportunities by means of a prospective analysis, enabling to develop business models that rely on renewable energy, on the circular economy or scale energy storage, guaranteeing a sustainable and combined use of assets and resources.

| ACTIONS | DEFINITION | CRITERIA | DEFINITION |
|------------|--|------------|--|
| A1_VIRTUAL | Virtual power plant | C1 EnerSec | Energy security |
| A2_H2 | Green hydrogen plant | C2 Greenin | Renewable resources (greening) |
| A3_ECOPARK | Eco-industrial park | C3 Cost | Low investment barriers |
| A4_TOURIST | Cultural heritage and sports/recreations areas using green | C4 Benef | Benefits |
| | energy | C5 RegDev | Regional development |
| A5_PANELS | Floating PV panels at flooded open-pit coal mine | C6 Envirom | Environment |
| A6_PHS | Pumped hydroelectric storage (PHS) at former open-pit coal | C7 Job | Job creation |
| | mines | | |
| A7_FISHES | Fisheries in flooded open-pit coal mines | POLICY | DEFINITION |
| A8_C/O_CGT | Combined-cycle gas turbine (CCGT) power plant powered | Climate | No net emissions of greenhouse gases by 2050 |
| | by natural gas | Growth | Economic growth decoupled from resource use |
| A9_MINEGAS | Mine gas utilization for gas-powered CHP power units | People | No person and no place left behind |
| A10_SMR | Small modular reactors (SMRs) | | |
| A11_BIOFUE | Biofuels combustion energy plant | | |
| A12_SALT | Molten salt plant | | |
| A13_PUMP | Hydropumping open-pit | | |
| A14_APV | Agrophotovoltaics (APV) at former open-pit coal mine areas | | |



POTENTIALS Project

Using MULTIPOL program (Multicriteria and policy), first, the scoring of actions with respect to criteria from 0 to 20 is made. Second, matrix values corresponding to policy evaluation with respect to the criteria are assigned. As this concerns the set of criteria weights, the row sum must always equal 100.

| | C1 EnerSec | C2 Greenin | C3 Cost | C4 Benef | C5 RegDev | C6 Envirom | C7 Job | |
|------------|------------|------------|---------|----------|-----------|------------|--------|-----------------------|
| A1_VIRTUAL | 10 | 20 | 8 | 10 | 10 | 15 | 3 | |
| A2_H2 | 15 | 20 | 0 | 5 | 20 | 20 | 5 | 1 |
| A3_ECOPARK | 10 | 15 | 10 | 5 | 15 | 15 | 20 | |
| A4_TOURIST | 5 | 5 | 10 | 5 | 20 | 20 | 5 | |
| A5_PANELS | 15 | 20 | 10 | 15 | 10 | 15 | 10 | |
| A6_PHS | 10 | 20 | 7 | 15 | 15 | 15 | 10 | 1 |
| A7_FISHES | 5 | 5 | 12 | 10 | 10 | 10 | 15 | |
| A8_C/O_CGT | 20 | 10 | 13 | 10 | 5 | 5 | 10 | 0 |
| A9_MINEGAS | 1 | 0 | 15 | 15 | 3 | 15 | 2 | |
| A10_SMR | 20 | 3 | 5 | 10 | 15 | 18 | 10 | ÔŖ- |
| A11_BIOFUE | 20 | 15 | 15 | 10 | 10 | 15 | 10 | EPIT |
| A12_SALT | 18 | 20 | 16 | 10 | 13 | 15 | 5 | LIPSOR-EPITA-MULTIPOL |
| A13_PUMP | 20 | 10 | 0 | 20 | 10 | 20 | 10 | LT IP |
| A14_APV | 15 | 20 | 0 | 15 | 10 | 15 | 8 | ρ |

C3 Cost Sum C1 EnerSec C2 C4 Benef C5 RegDev C6 Envirom © LIPSOR-EPITA-MULTIPOL Greenin Climate 100 40 Growth People



POTENTIALS Project

Management decisions should be based on a prospective analysis of business models.

| Evaluation of actions with respect to policies | | | | | | | | |
|---|----------------|---------------|---------------|------|--------|--------|--|--|
| | POLICIES | | | | | | | |
| ACTIONS | P1: Climate | P2: Growth | P3: People | Moy. | Ec. Ty | Number | | |
| Virtual power plant | 13,3 | 9,4 | 7,4 | 10 | 2,5 | 4 | | |
| Green hydrogen plant | 16,4 | 10,5 | 10,9 | 12,6 | 2,7 | 8 | | |
| Eco-industrial park | 12,5 | 12,9 | 15,9 | 13,8 | 1,5 | 12 | | |
| Cultural heritage and sports/recreation areas using green energy | 10 | 8 | 9,2 | 9,1 | 0,8 | 3 | | |
| Floating PV panels at flooded open-pit coal mines. | 13,5 | 10,2 | 8,5 | 10,8 | 2,1 | 6 | | |
| Pumped hydroelectric storage (PHS) at former open-pit coal mines | 17,2 | 11,5 | 9,6 | 12,8 | 3,2 | 9 | | |
| Fisheries in flooded open-pit coal mines | 5,2 | 7,6 | 8 | 6,9 | 1,2 | 2 | | |
| Combined Cycle Gas Turbines (CCGT) plant. Open Cycle Gas Turbines (OCGT) | 10,8 | 11 | 9,7 | 10,5 | 0,6 | 5 | | |
| Mine gas utilization for gas-powered CHP power units | 6,4 | 6,4 | 5,3 | 6 | 0,5 | 1 | | |
| Small modular reactors (SMRs) | 14,2 | 11,7 | 15,1 | 13,7 | 1,4 | 11 | | |
| Biofuels processing energy plant | 15 | 13,2 | 12,4 | 13,5 | 1,1 | 10 | | |
| Molten salt plant | 18,1 | 13,8 | 10,9 | 14,2 | 3 | 13 | | |
| Agrophotovoltaics (APV) at former open-pit coal mine areas | 15,3 | 11,4 | 10,1 | 12,3 | 2,2 | 7 | | |

Evaluation of actions with respect to policies



GreenJOBS focuses on repurposing end-of-life underground coal mines by deploying emerging renewable energy and circular economy technologies to promote sustainable local economic growth and maximise the number of green, quality jobs.

Five competitive advantages of underground coal mines will be leveraged:

- (1) Mine water for geothermal and green hydrogen.
- (2) Connections to the grid that can be adapted to inject the electricity produced.
- (3) Large waste heap areas for installing photovoltaic/wind.
- (4) Deep infrastructure suitable for unconventional pumped hydro storage using dense fluids.
- (5) Fine coal waste for recycling into dense fluids, soil substitutes for restoration and rare earths.

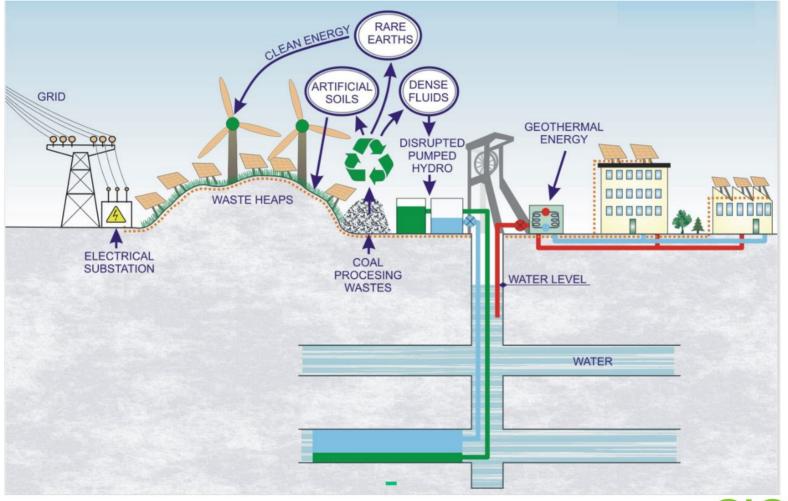


GreenJOBS will provide mining companies with two innovative business plans:

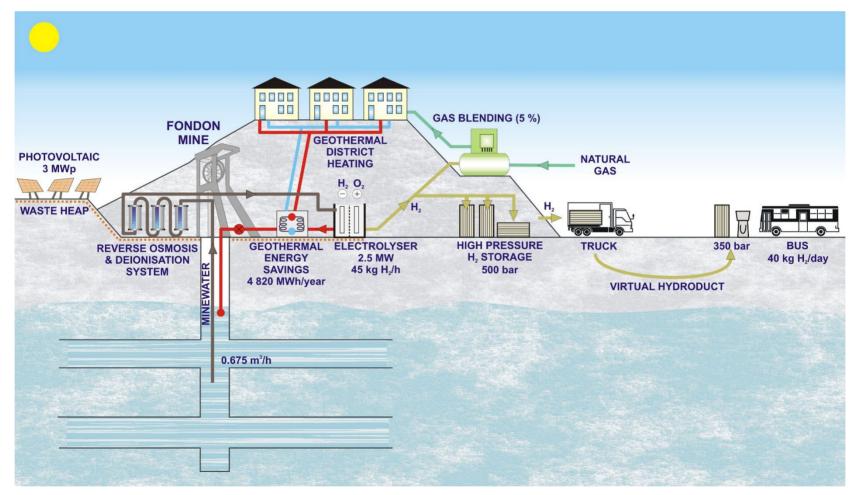
- 1. A Virtual Power Plant where the energy produced will be sold to the grid or used to power electro-intensive industries or companies with constant energy consumption located close to mines, such as aluminium factories or green data centres.
- 2. A Green Hydrogen Plant where renewable hydrogen will be produced by electrolysis of mine water and electricity from renewable sources.



Business model 1: Virtual Power Plant where energy is sold to the grid.



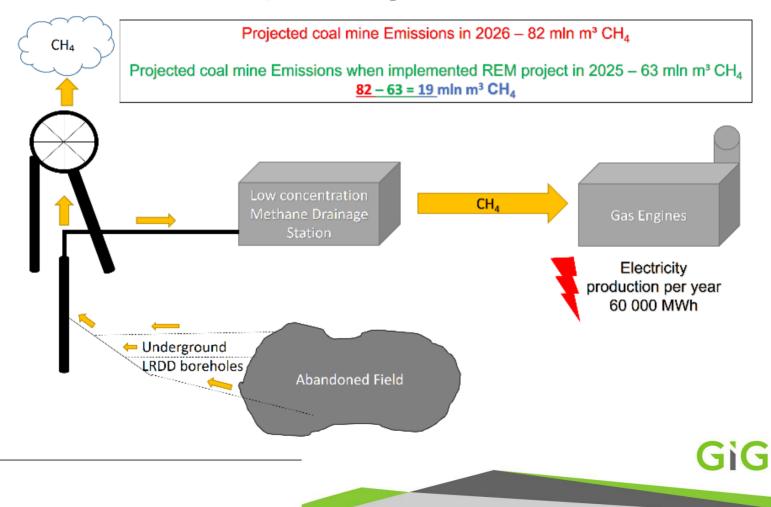
Business model 2: Green hydrogen plant.





And a "Big Ticket" project to come: REM

Reduction of methane emissions from post mining goafs to minimise their inflow into VAM.



JSW "Pniówek" coking coal mine





Thank you for your attention!



