

	1	2	3	4	5	6	7	8	9	10	11
Method	D1044	D1044	D1044	ECE R43	ECE R43	DD15D3	EH19D2	D1044	ECE R43	ECE R43	ECE R43
Lot#	DW23D2	EE12D2	DD17D2	DD15D3	DW22D2			DS04D1	DY22D2	DY22D2	DW22D2
Load	500g										
Vacuum Gap	1/32"	1 mm	1.1 mm					0.8 mm	1.6 mm	0.8 mm	0.8 - 1.6 mm
Suction Level			100%						100%	100%	100%
Refacing Medium	ST-11	ST-11	ST-11	ST-11	ST-11	ST-11	ST-11	ST-11	ST-11	ST-11	See Comment
Nozzle	11mm	11mm	11mm	8mm	11mm	11mm	11mm	11mm	11mm	8mm	11mm
Hazemeter	Byk-Gardner			Byk-Gardner	LMT Berlin	Byk Gardner		Byk-Gardner	Byk-Gardner	Byk-Gardner	Byk-Gardner
Taber Holder	Yes			>40 hrs				Yes			
Conditioning	40 hrs			904928	Model 503	20081633	904865	955822-8	771189	771189	71000
Abraser s/n	968627	894601	20001106	Oct-10	22.03.2011	09-03-11	26.09.2008				20.08.2010
Calibration Date	14-04-11	Jun-10	30-03-11								

Glass	1	2	3	4	5	6	7	8	9	10	11
initial haze	0.32	0.10	0.11	0.18	0.18	0.09	0.08	0.13	0.17	0.13	0.10
σ initial haze	0.02	0.00	0.03	0.02	0.02	0.02	0.03	0.05	0.06	0.06	0.01
Δ Haze	1.42	0.80	1.27	0.92	1.14	1.51	0.65	0.92	1.47	1.90	0.82
σ Delta haze	0.15	0.00	0.03	0.08	0.05	0.12	0.09	0.07	0.12	0.17	0.11
PMMA	1	2	3	4	5	6	7	8	9	10	11
initial haze	0.36	0.20	0.30	0.17	0.10	0.11	0.20	0.38	0.30	0.37	0.22
σ initial haze	0.12	0.00	0.03	0.01	0.01	0.01	0.05	0.28	0.00	0.06	0.01
Δ Haze	13.46	7.40	34.99	28.33	3.54	19.75	7.58	9.26	14.67	25.93	6.35
σ Delta haze	2.24	1.87	5.94	5.44	0.13	0.64	0.46	1.04	4.34	6.69	1.91
PC	1	2	3	4	5	6	7	8	9	10	11
initial haze	0.33	0.30	0.20	0.19	0.28	0.12	0.33	0.25	0.33	0.40	0.18
σ initial haze	0.14	0.17	0.03	0.01	0.20	0.02	0.42	0.02	0.06	0.26	0.01
Δ Haze	2.33	2.37	14.40	8.71	2.31	4.51	1.83	3.52	39.07	34.10	2.61
σ Delta haze	0.80	0.23	3.16	1.40	0.02	0.54	0.11	0.57	1.72	3.42	0.54

ASTM D1044 (ranked in ascending order based on Glass)

Glass	7	2	11	4	8	5	3	1	9	6	10
PMMA	0.65 0.09	0.80 0.00	0.82 0.11	0.92 0.08	0.92 0.07	1.14 0.05	1.27 0.03	1.42 0.15	1.47 0.12	1.51 0.12	1.90 0.17
PC	3.54 0.13	6.35 1.91	7.40 1.87	7.58 0.46	9.26 1.04	13.46 2.24	14.67 4.34	19.75 4.34	25.93 6.69	28.33 5.44	34.99 5.94

ECE Reg 43 (ranked in ascending order based on Glass)

Glass	7	2	11	4	8	5	3	1	9	6	10
PMMA	0.65 3.54	0.80 6.35	0.82 7.40	0.92 7.58	0.92 9.26	1.14 13.46	1.27 14.67	1.42 19.75	1.47 25.93	1.51 28.33	1.90 34.99
PC	1.83 0.11	2.31 0.02	2.33 0.80	2.37 0.23	2.61 0.54	3.52 0.57	4.51 0.54	8.71 1.40	14.40 3.16	34.10 3.42	39.07 1.72

Unknown Test Procedure (ranked in ascending order based on Glass)

Glass	7	2	11	4	8	5	3	1	9	6	10
PMMA	0.65 3.54	0.80 6.35	0.82 7.40	0.92 7.58	0.92 9.26	1.14 13.46	1.27 14.67	1.42 19.75	1.47 25.93	1.51 28.33	1.90 34.99
PC	1.83 0.11	2.31 0.02	2.33 0.80	2.37 0.23	2.61 0.54	3.52 0.57	4.51 0.54	8.71 1.40	14.40 3.16	34.10 3.42	39.07 1.72

- Lab 1:** Initial haze values are higher than average initial haze of all labs
- Lab 3:** Specimen cleaning before & after abrasion used "commercial washing-up liquid in water, rinse with demineralised water"
- Lab 4:** 8mm vacuum nozzle orifice
- Lab 5:** Hazemeter manufactured by LMT Berlin; diameter of measuring field $7 \pm 1\text{mm}$
- Lab 9:** Date of manufacture for instrument is 1977, no calibration information provided
- Lab 10:** Date of manufacture for instrument is 1977, no calibration information provided
- Lab 11:** Reface with diamond tool refacer, followed by 100 cycles on ST-11 stone, followed by 500 cycles on glass

Question: Only two labs reported using a Taber Holder to mask sample when taking haze reading, what about the others?

Is the company performing calibrations authorized? What parameters do they calibrate?
Did lab 9 follow ECE Reg 43 procedure or ASTM D1044?