

4.5. Calculate unladen kerb mass accordingly:

$$M_k = A_1 + A_2 + A_3 = S_L + S_R$$

5. Determination of the longitudinal and transverse position of CG. Using the measured and calculated load parameters, as well as the given geometrical values of the vehicle (See Fig.1.)

5.1. Calculate CG's longitudinal position accordingly:

$$l_1 = L_{23} \left(\frac{A_3}{M_k} \right) + L_{12} \left(1 - \frac{A_1}{M_k} \right)$$

5.2. Calculate CG's transverse position accordingly:

$$e = b \left(\frac{1}{2} - \frac{S_L}{M_k} \right)$$

where b is the average track of the axles, if b_1 , b_2 and b_3 is track of the first, second and third axle

$$b = \frac{1}{3} (b_1 + b_2 + b_3)$$

6. Lifting test to determine CG's height (see Figure 2.)

6.1. Lifting shall be done by both sides, both wheels of the second axle (e.g. by crane) in vertical direction. The spring system of the lifted axle should be sustained and the wheels of the first axle should be chocked.

6.2. The lifting height (m) have to result a lifting angle (\mathbf{b}) between 15°-20°. To ensure this lifting angle either a ditch should be used, or the front axle should be in an elevated position to overcome the limitation of the front angle of approach

6.3. Reaching the required lifting height the vehicle shall be held constantly in this position and the following values have to be measured:

- exact lifting height (m) measured at the centre of the lifted axle wheels
- vertical lifting load (A^*_2)
- vertical supporting axle load at the front axle (A^*_1)

6.4. Control the measured loads, the sum of them shall be equal to the unladen, kerb mass:

$$A^*_1 + A^*_2 = M_k$$

6.5. Calculate the exact lifting angle accordingly:

$$\mathbf{b} = \arcsin \left(\frac{m}{L_{12}} \right)$$

6.6. Calculate CG's height accordingly:

$$h = r + h_1 = r + \left(l_1 - L_{12} \frac{A^*_2}{M_k} \right) \frac{1}{\text{tg } \mathbf{b}}$$

where r is the static rolling radius of the front wheels when they are inflated as specified. The determination of r is shown on Fig.4.

7. Tilting test to determine CG's height (see Figure 3.)

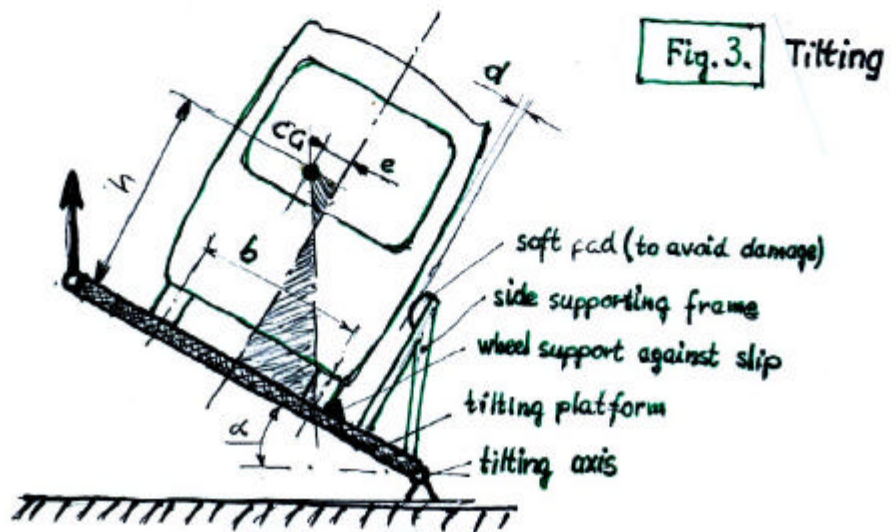
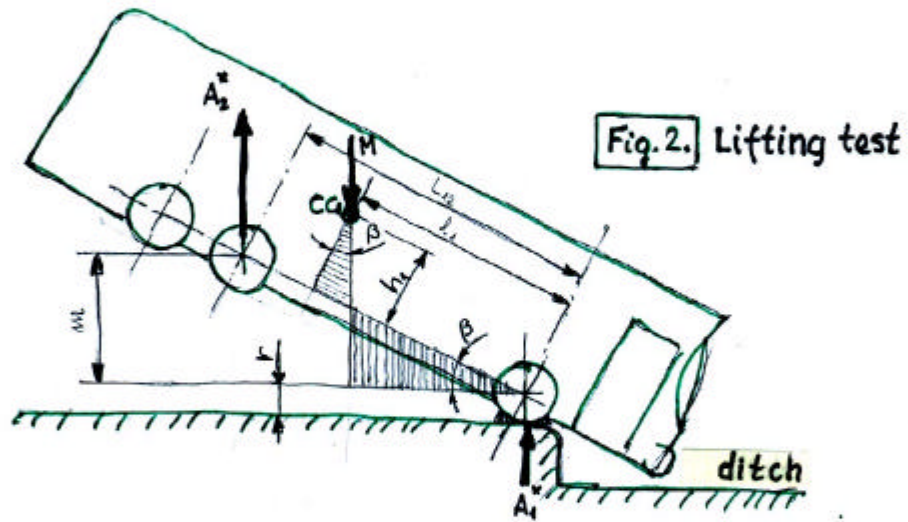
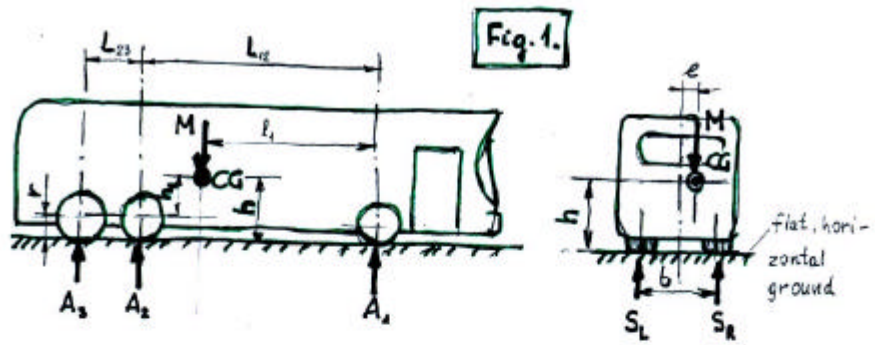
- 7.1. The vehicle shall be placed parallel to the tilting axis on the tilting platform. The wheels should be supported against side slip. Three side supporting frames with padded heads should be applied to avoid rollover.
- 7.2. The distances between the padded heads and the side wall of the vehicle should be equal and in the range of 60-100 mm when the vehicle stands on the horizontal tilting platform.
- 7.3. All axles of the vehicle should be fixed, the spring system blocked
- 7.4. The tilting shall be done very slowly, until the unstable position of the vehicle. This position is reached, when:
- the wheels on one side do not touch the tilting platform anymore, the side supporting load on that side is zero
 - the side wall of the vehicle touches the padded heads of the side supporting frames
- 7.5. Measure precisely the tilting angle (\mathbf{a}) of the unstable position. Three measurements have to be carried out independently and the average value of the three tilting angle should be used for the calculation of CG's height.
- 7.6. Tilting test shall be made on both directions determining two tilting angles: left side \mathbf{a}_l and right side \mathbf{a}_r .
- 7.7. Calculate heights accordingly to both directions:

$$h_i = \frac{b \pm 2e}{2 \operatorname{tg} \mathbf{a}_i}$$

where \mathbf{a}_i and h_i mean the appropriate values of the left and right side tilting test.

- 7.8. Calculate the CG's height:

$$h = \frac{h_l + h_r}{2}$$



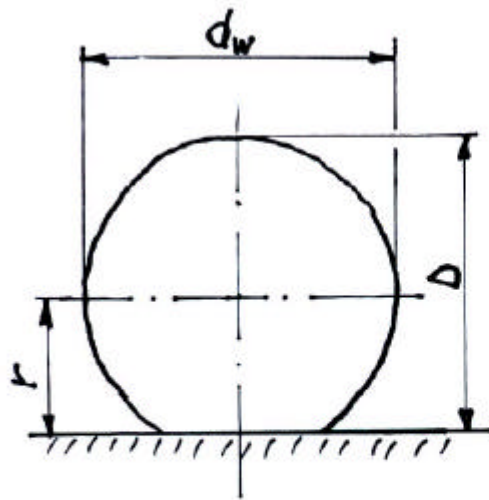


Fig. 4.

$$r = D - \frac{d_w}{2}$$