

Transmitted by the expert from IMMA

Informal document GRB-55-02
(55th GRB, 7-9 February 2012,
agenda item 7(b))

Proposal for amendments to Regulation No. 9
(Uniform provisions concerning the approval of category L₂, L₄ and L₅ vehicles with regard to noise)

Statement of Technical Rationale and Justification

This revised proposal of the Regulation 9 contains the assimilation of the original regulations and the amendments and updates to take into consideration the revision of the test methods in Regulation 41.

This revision incorporates

Amendment 1 to the 06 series of amendments - Date of entry into force: 8 March 1999

Amendment 1, Corrigendum 1 to the 06 series of amendments - Date of entry into force: 6 August 1999

Amendment 2, Supplement 1 to the 06 series of amendments - Date of entry into force: 10 October 2006

Submitted by the expert from IMMA

The text reproduced below was prepared by the expert from IMMA to contain the assimilation of the original version of the Regulation and the amendments and updates, to take into consideration the revision of the test methods in Regulation No. 41. For the purpose of clarification the IMMA proposal for amendments are shown as follows: **additions in bold**, ~~deletions strikethrough~~.

UNIFORM PROVISIONS CONCERNING THE APPROVAL OF CATEGORY L2, L4 and L5 VEHICLES WITH REGARD TO NOISE

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ANNEXES

1. Communication concerning the approval or extension or refusal or withdrawal of approval or production definitely discontinued of a vehicle type with regard to noise, pursuant to Regulation No. 9
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1. Scope
This Regulation applies to vehicles of category L₂, L₄ and L₅¹ with regard to noise.

2. Definitions

For the purposes of this Regulation,

2.1. "Approval of a vehicle" means the approval of a vehicle type with regard to the noise level and the original exhaust system as a technical unit

2.2. "Vehicle type" means a category of motor vehicles which do not differ in such essential respects as:

2.2.1. the lines and constituent materials of the body (more particularly the engine compartment and its soundproofing);

2.2.2. the length and width of the vehicle;

2.2.3. the type of engine (positive ignition or compression ignition; reciprocating or rotary piston; number and capacity of cylinders; number and type of carburettors or injection systems, arrangement of valves; ~~maximum net power and corresponding engine speed~~ **rated maximum net power and rated engine speed**).

For rotary piston engines, the cubic capacity should be taken to be double of the volume of the chamber;

2.2.3.1. **"Rated maximum net power" means the rated engine power as defined in ISO 4106:2004.**

2.2.3.2. **"Rated engine speed" means the engine speed at which the engine develops its rated maximum net power as stated by the manufacturer.²**

2.2.4. number and ratios of gears;

2.2.5. The number, type and arrangement of exhaust systems.

2.3. "Exhaust or silencing system(s)" means a complete set of components necessary for limiting the noise made by a motor vehicle and its exhaust;

2.3.1. "Original exhaust or silencing system" means a system of the type with which the vehicle is equipped on acceptance or extension of acceptance. It may be part of the original equipment or a replacement.

2.4. "Exhaust or silencing systems of different types" means exhaust or silencing systems which differ in such essential respects as:

2.4.1. that their components bear different trade names or marks;

2.4.2. that the characteristics of the materials constituting a component are different or that the components differ in shape or size;

2.4.3. that the operating principles of at least one component are different;

2.4.4. that their components are assembled differently.

2.5. "Exhaust or silencing system component" means one of the individual constituent parts whose assembly constitutes the exhaust or silencing system.³

2.6. **"Kerb mass" (as defined in section 4.1.2 of ISO 6726: 1988) means the mass of the vehicle ready for normal operation and fitted with the following equipment:**

(a) Full electrical equipment including the lighting and signalling devices supplied by the manufacturer;

(b) All instruments and fittings required by any legislation in respect of which a measurement of the vehicle dry mass is being made;

(c) Full complement of liquids to ensure the correct functioning of every part of the vehicle and the fuel tank filled at least to 90 percent of the capacity specified by the manufacturer;

(d) Auxiliary equipment usually supplied by the manufacturer in addition to that necessary for normal operation (tool-kit, carrier(s), windscreen(s), protective equipment, etc.)

Notes:

¹ As defined in the Consolidated Resolution on the Construction of Vehicles (R.E.3), Annex 7 (documents TRANS/WP.29/78/Rev.1/Amend.2 and Amend.4).

² **If the rated maximum net power is reached at several engine speeds, the rated engine speed is used in this Regulation as the highest engine speed at which the rated maximum net power is reached.**

³ ~~≠~~ These components are, in particular, the exhaust manifold, the exhaust piping, the expansion chamber, the silencer proper, etc. If the engine intake is equipped with an air filter and the filter's presence is essential to ensure observance of the prescribed sound-level limits, the filter must be regarded as a component of the "exhaust or silencing system(s)" and bear the marking prescribed in paragraphs 3.2.2. and 4.1.

1. In the case of a vehicle which operates on a fuel/oil mixture:

1.1. Where the fuel and oil are premixed, the word "fuel" is interpreted as including such pre-mixture of fuel and oil;

1.2. Where the fuel and oil are separately metered, the word "fuel" is interpreted as including only the petrol. [The "oil", in this case, is already included in subparagraph (c) of this paragraph.]

2.7. "Maximum speed" means the maximum vehicle speed as defined in ISO 7117:1995.

3. Application for approval

- 3.1. The application for approval of a vehicle type with regard to noise shall be submitted by its manufacturer or by his duly accredited representative.
- 3.2. It shall be accompanied by the undermentioned documents in triplicate and the following particulars:
 - 3.2.1. a description of the vehicle type with regard to the items mentioned in paragraph 2.2. ~~above~~. The numbers and/or symbols identifying the engine type and the vehicle type shall be specified;
 - 3.2.2. a list of the components, duly identified, constituting the exhaust or silencing system;
 - 3.2.3. a drawing of the assembled exhaust or silencing system and an indication of its position on the vehicle;
 - 3.2.4. detailed drawings of each component to enable it to be easily located and identified, and a specification of the materials used.
- 3.3. At the request of the technical service conducting approval tests, the vehicle manufacturer shall, in addition, submit a sample of the exhaust or silencing system.
- 3.4. A vehicle representative of the vehicle type to be approved shall be submitted to the technical service conducting approval tests.

4. Markings

- 4.1. ~~The components of the exhaust or silencing system shall bear an international approval mark consisting of:~~
The components of the exhaust or silencing system shall bear at least the following identifications:
 - 4.1.1. ~~the "E" mark described in paragraph 5.4.1.; and the trade name or mark of the manufacturer of the exhaust or silencing system and of its components;~~
 - 4.1.2. ~~the markings described in paragraph 5.4.2. the trade description given by the manufacturer;~~
 - 4.1.3. the identifying part numbers; and**
 - 4.1.4. for all original silencers, the "E" mark followed by the identification of the country which granted the component type approval.⁴**
- 4.1.5. **Any packing of original replacement exhaust or silencing systems shall be marked legibly with the words "original part" and the make and type references integrated together with the "E" mark and also the reference of the country of origin.**
- 4.1.6. **Such markings shall be indelible, clearly legible and also visible, in the position at which it is to be fitted to the vehicle.**

~~4.2. Such markings shall be clearly legible and indelible.~~

5. Approval

- 5.1. If the vehicle type submitted for approval pursuant to this Regulation meets the requirements of paragraphs 6. and 7. ~~below~~, approval of that vehicle type shall be granted.

⁴ 1 for Germany, 2 for France, 3 for Italy, 4 for the Netherlands, 5 for Sweden, 6 for Belgium, 7 for Hungary, 8 for the Czech Republic, 9 for Spain, 10 for Yugoslavia, 11 for the United Kingdom, 12 for Austria, 13 for Luxembourg, 14 for Switzerland, 15 (vacant), 16 for Norway, 17 for Finland, 18 for Denmark, 19 for Romania, 20 for Poland, 21 for Portugal, 22 for the Russian Federation, 23 for Greece, 24 for Ireland, 30 (vacant), 31 for Bosnia and Herzegovina, 32 for Latvia, 33-36 (vacant), 37 for Turkey, 38-39 (vacant), 40 for The former Yugoslav Republic of Macedonia, 41 (vacant), 42 for the European Community (Approvals are granted by its Member States using their respective ECE symbol), 43 for Japan, 44 (vacant), 45 for Australia, 46 for Ukraine, 47 for South Africa, 48 for New Zealand, 49 for Cyprus, 50 for Malta, 51 for the Republic of Korea, 52 for Malaysia, 53 for Thailand, 54 and 55 (vacant), 56 for Montenegro, 57 (vacant) and 58 for Tunisia. Subsequent numbers shall be assigned to other countries in the chronological order in which they ratify or accede to the Agreement Concerning the Adoption of Uniform Technical Prescriptions for Wheeled Vehicles, Equipment and Parts which can be Fitted and/or be Used on Wheeled Vehicles and the Conditions for Reciprocal Recognition of Approvals Granted on the Basis of these Prescriptions, and the numbers thus assigned shall be communicated by the Secretary-General of the United Nations to the Contracting Parties to the Agreement.

- 5.2. An approval number shall be assigned to each type approved. Its first two digits (at present **07** corresponding to the **07** series of amendments which entered into force on.....) shall indicate the series of amendments incorporating the most recent major technical amendments made to the Regulation at the time of issue of the approval. The same Contracting Party shall not assign the same number to the same vehicle type equipped with another type of exhaust or silencing system or to another vehicle type.
- 5.3. Notice of approval or of extension or refusal of approval of a vehicle type pursuant to this Regulation shall be communicated to the Parties to the Agreement which apply this Regulation by means of a form conforming to the model **shown** in Annex 1 ~~to this Regulation~~ and of drawings of the exhaust or silencing system (supplied by the applicant for approval) in a format not exceeding A4 (210 x 297 mm), or folded to that format, and on an appropriate scale.
- 5.4. There shall be affixed, conspicuously and in a readily accessible place specified on the approval form, to every vehicle conforming to a vehicle type approved under this Regulation an international approval mark consisting of:
 - 5.4.1. a circle surrounding the letter "E" followed by the distinguishing number of the country which has granted approval ⁵; and
 - 5.4.2. the number of this Regulation, followed by the letter "R", a dash and the approval number, to the right of the circle prescribed in paragraph 5.4.1. ~~above~~.
- 5.5. If the vehicle conforms to a vehicle type approved, under one or more other Regulations annexed to the Agreement, in the country which has granted approval under this Regulation, the symbol prescribed in paragraph 5.4.1. need not be repeated; in such a case the additional numbers and symbols of all the Regulations under which approval has been granted in the country which has granted approval under this Regulation shall be placed in vertical columns to the right of the symbol prescribed in paragraph 5.4.1.
- 5.6. The approval mark shall be clearly legible and be indelible.
- 5.7. The approval mark shall be placed close to or on the vehicle data plate.
- 5.8. Annex 2 ~~to this Regulation~~ gives examples of arrangements of approval marks.

6. Specifications

6.1. General specifications

- 6.1.1. The vehicle, its engine and its exhaust or silencing system shall be so designed, constructed and assembled as to enable the vehicle, in normal use, despite the vibration to which it may be subjected, to comply with the provisions of this Regulation.
- 6.1.2. The exhaust or silencing system shall be so designed, constructed and assembled as to be able to resist the corrosive action to which it is exposed.
- 6.1.3. The following information shall be provided on the motor vehicle in an easily accessible but not necessarily immediately visible location:**
 - (a) The manufacturer's name;**
 - (b) The target engine speed and the final result of the stationary test as defined in paragraph 3.2 of Annex 3.**

6.2. Specifications regarding sound levels

6.2.1. Methods of measurement

- 6.2.1.1. The noise made by the vehicle type submitted for approval shall be measured by the two methods described in Annex 3 ~~to this Regulation~~ for the vehicle in motion and for the vehicle when stationary ⁶; **in the case of a vehicle where an internal combustion engine does not operate when the vehicle is stationary, the emitted noise shall only be measured in motion.**

⁵ 1 for Germany, 2 for France, 3 for Italy, 4 for the Netherlands, 5 for Sweden, 6 for Belgium, 7 for Hungary, 8 for the Czech Republic, 9 for Spain, 10 for Yugoslavia, 11 for the United Kingdom, 12 for Austria, 13 for Luxembourg, 14 for Switzerland, 15 (vacant), 16 for Norway, 17 for Finland, 18 for Denmark, 19 for Romania, 20 for Poland, 21 for Portugal, 22 for the Russian Federation, 23 for Greece, 24 for Ireland, 30 (vacant), 31 for Bosnia and Herzegovina, 32 for Latvia, 33-36 (vacant), 37 for Turkey, 38-39 (vacant), 40 for The former Yugoslav Republic of Macedonia, 41 (vacant), 42 for the European Community (Approvals are granted by its Member States using their respective ECE symbol), 43 for Japan, 44 (vacant), 45 for Australia, 46 for Ukraine, 47 for South Africa, 48 for New Zealand, 49 for Cyprus, 50 for Malta, 51 for the Republic of Korea, 52 for Malaysia, 53 for Thailand, 54 and 55 (vacant), 56 for Montenegro, 57 (vacant) and 58 for Tunisia. Subsequent numbers shall be assigned to other countries in the chronological order in which they ratify or accede to the Agreement Concerning the Adoption of Uniform Technical Prescriptions for Wheeled Vehicles, Equipment and Parts which can be Fitted and/or be Used on Wheeled Vehicles and the Conditions for Reciprocal Recognition of Approvals Granted on the Basis of these Prescriptions, and the numbers thus assigned shall be communicated by the Secretary-General of the United Nations to the Contracting Parties to the Agreement.

⁶ A test is made on a stationary vehicle in order to provide a reference value for administrations which use this method to check vehicles in use.

- 6.2.1.2. The two values measured in accordance with the provisions of paragraph 6.2.1.1. ~~above~~ shall be entered in the test report and on a form conforming to the model in Annex 1 ~~to this Regulation~~.
- 6.2.1.3. The sound level measured by the method described in **paragraph 3.1. in Annex 3, ~~to this Regulation~~ when the vehicle is in motion shall not exceed (for new vehicles and new exhaust or silencing system(s) 80 dB(A) for categories L4 and L5 and 76 dB(A) for category L2.**
- 6.3. Additional prescriptions related to tamperability and manually adjustable multi-mode exhaust or silencing systems**
- 6.3.1. All exhaust or silencing systems shall be constructed in a way that does not easily permit removal of baffles, exit-cones and other parts whose primary function is as part of the silencing/expansion chambers. Where incorporation of such a part is unavoidable, its method of attachment shall be such that removal is not facilitated easily (e.g. with conventional threaded fixings) and should also be attached such that removal causes permanent/irrecoverable damage to the assembly.**
- 6.3.2. Exhaust or silencing systems with multiple, manually adjustable operating modes shall meet all requirements in all operating modes. The reported noise levels shall be those resulting from the mode with the highest noise levels.**
- 6.3.3. The vehicle manufacturer shall not intentionally alter, adjust, or introduce any device or procedure solely for the purpose of fulfilling the noise emission requirements of this Regulation, which will not be operational during typical on-road operation.**

7. Modification and extension of approval of a vehicle type or a type of exhaust or silencing system(s)

- 7.1. Every modification of the vehicle type or of the exhaust or silencing system shall be notified to the administrative department which approved the vehicle type. The said department may then either:
- 7.1.1. consider that the modifications made are unlikely to have an appreciable adverse effect; or
- 7.1.2. require a further test report from the technical testing service.
- 7.2. Confirmation or refusal of approval, specifying the alterations, shall be communicated to the Parties to the Agreement applying this Regulation in accordance with the procedure specified in paragraph 5.3. ~~above~~.
- 7.3. The competent authority issuing the extension of approval shall assign a series number for such an extension and inform thereof the other Contracting Parties to the 1958 Agreement applying this Regulation by means of a communication form conforming to the model **given** in Annex 1 ~~to this Regulation~~.

8. Conformity of production

The conformity of production procedures shall comply with those set out in the Agreement, Appendix 2 (E/ECE/324-E/ECE/TRANS/505/Rev.2), with the following requirements:

- 8.1. Every vehicle bearing an approval mark as prescribed under this Regulation shall conform to the vehicle type approved, be fitted with the exhaust or silencing system(s) with which it was approved and satisfy the requirements of paragraph 6. ~~above~~.
- 8.2. In order to verify conformity as prescribed in paragraph 8.1. ~~above~~, a vehicle, bearing the approval mark required by this Regulation, shall be taken from the series. Production shall be deemed to conform to the requirements of this Regulation if the levels measured using the method described in the Annex do not exceed by more than 3 dB(A) the value measured on acceptance, **nor** by more than 1 dB(A) the limits prescribed in paragraph 6.2.1.3.

9. Penalties for non-conformity of production

- 9.1. The approval granted in respect of a vehicle type pursuant to this Regulation may be withdrawn if the requirements laid down in paragraph 8. ~~above~~ are not complied with, or if the vehicle fails to pass the tests provided for in paragraph 8.2. ~~above~~.
- 9.2. If a Party to the Agreement which applies this Regulation withdraws an approval it has previously granted, it shall forthwith so notify the other Contracting Parties applying this Regulation by means of a communication form conforming to the model **given** in Annex 1 ~~to this Regulation~~.

10. Production definitely discontinued

If the holder of the approval completely ceases to manufacture a vehicle or a exhaust or silencing system approved in accordance with this Regulation, he shall so inform the authority which had granted the

approval. Upon receiving the relevant communication, that authority shall inform thereof the other Parties to the Agreement applying this Regulation by means of a communication form conforming to the model **given** in Annex 1 ~~to this Regulation~~.

11. Transitional provisions

- 11.1. As from the official date of entry into force of the ~~06 07~~ series of amendments, no Contracting Parties applying this Regulation shall refuse to grant ECE approval under this Regulation as amended by the ~~06 07~~ series of amendments.
- 11.2. As from the date of entry into force of the ~~06 07~~ series of amendments, Contracting Parties applying this Regulation shall grant ECE approvals only if the vehicle type to be approved meets the requirements of this Regulation as amended by the ~~06 07~~ series of amendments.
- 11.3. Contracting Parties applying this Regulation shall not refuse to grant extensions of approval in accordance with the preceding series of amendments to this Regulation.
- 11.4. Contracting Parties applying this Regulation shall continue to grant approvals to those types of vehicles which conform to the requirements of this Regulation as amended by the preceding series of amendments until the entry into force of the ~~06 07~~ series of amendments.
- 11.5. ECE approvals granted under this Regulation before the entry into force of the 06 series of amendments and all extensions of such approvals, including those granted subsequently under a preceding series of amendments to this Regulation, shall remain valid indefinitely. When the vehicle type approved under the preceding series of amendments meets the requirements of this Regulation as amended by the ~~06 07~~ series of amendments, the Contracting Party which granted the approval shall so notify the other Contracting Parties applying this Regulation.
- 11.6. No Contracting Party applying this Regulation shall refuse national type approval of a vehicle type approved under the ~~06 07~~ series of amendments to this Regulation or meeting the requirements thereof.
- 11.7. As from ~~17 June 2003~~, **dd mm 20yy** Contracting Parties applying this Regulation may refuse first national registration (first entry into service) of a vehicle which does not meet the requirements of the ~~06 07~~ series of amendments to this Regulation.

12. Names and addresses of technical services conducting approval tests, and of administrative departments

The Parties to the Agreement which apply this Regulation shall communicate to the United Nations Secretariat the names and addresses of the technical services responsible for conducting approval tests and of the administrative departments which grant approval and to which forms certifying approval or extension or refusal or withdrawal of approval or production definitely discontinued, issued in other countries, are to be sent.

Annex 1. Communication
(Maximum format: A4 (210 x 297 mm))
issued by: _____ Name of administration: _____



concerning: ^{2/} APPROVAL GRANTED

Approval Extended Approval Refused Approval Withdrawn Production Definitely Discontinued
of a vehicle type with regard to its noise emission pursuant to Regulation No. 9

Approval No: ...

Extension No: ...

1. Trade name or mark of vehicle
2. Vehicle type
 - 2.1. Variant(s) (as necessary):
 - 2.2. Version(s) (as necessary):
3. Manufacturer's name and address
4. If applicable, name and address of manufacturer's representative
5. Kind of engine: e.g., positive-ignition, compression ignition, etc. ^{3/}
6. Cycles: two-stroke or four-stroke (if applicable)
7. Cylinder capacity (if applicable)
8. ~~Engine power~~ **Rated maximum net power** (state how measured)
9. ~~Engine speed at which maximum power is developed (rpm)~~ **Rated engine speed (min⁻¹)**
10. Number of gears
11. Gears used
12. Final drive ratio(s)
13. Type and dimensions of tyres (by axle)
14. Maximum permissible weight including semi-trailer (where applicable)
15. Brief description of the original exhaust system:
 - 15.1. Type(s) of original exhaust system(s):
 - 15.2. Type(s) of intake system(s) (if necessary in order to observe the noise level limit):
16. Load conditions of vehicles during test
17. For stationary vehicle test: location and orientation of the microphone (by reference to diagrams in Annex 3 - appendix)
18. Sound levels:
 - Vehicle in motion dB(A)
at steady speed before acceleration of (km/h)
 - Vehicle stationary dB(A)
with engine running at (min⁻¹).
19. Deviations in calibration of sound level meter
20. Vehicle submitted for approval on
21. Technical service responsible for conducting approval tests
22. Date of report issued by that service
23. Number of report issued by that service
24. Approval granted/extended/refused/withdrawn ^{2/}
25. Position of approval mark on the vehicle
26. Place
27. Date
28. Signature
29. The following documents, bearing the approval number shown above, are annexed to this communication:
 - drawings, diagrams and plans of the engine and of the exhaust or silencing system;
 - photographs of the engine and of the exhaust or silencing system;
 - list of components, duly identified constituting the exhaust or silencing system.

Footnote

^{1/} Distinguishing number of the country which has granted/extended/refused/withdrawn approval (see approval provisions in the Regulation).

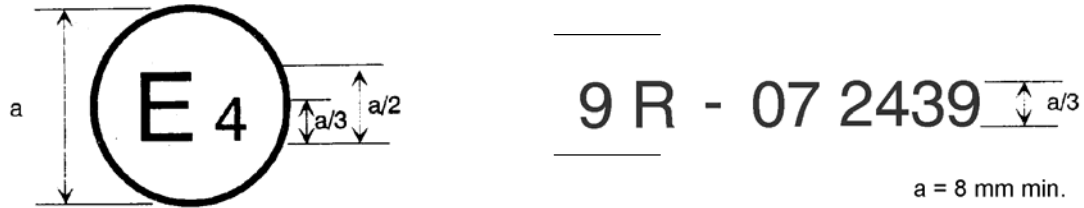
^{2/} Strike out what does not apply.

^{3/} If a non-conventional engine is used, this should be stated.

Annex 2. Arrangements of approval marks

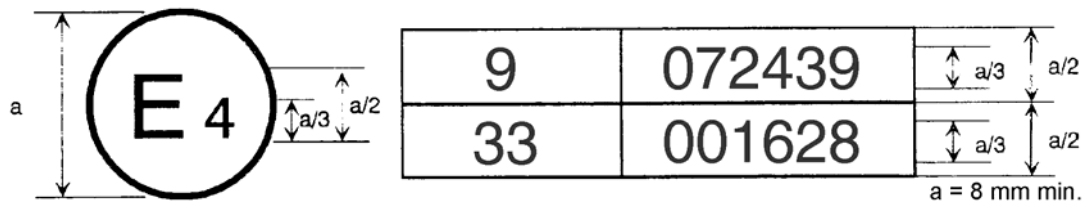
Model A

(See paragraph 5.4. of this Regulation)



The above approval mark affixed to a vehicle shows that the vehicle type concerned has, with regard to its noise emission, been approved in the Netherlands (E 4) pursuant to Regulation No. 9 under approval No. **072439**. The approval number indicates that the approval was granted according to the requirements of Regulation No. 9 as amended by the **07** series of amendments.

Model B
(See paragraph 5.5. of this Regulation)



The above approval mark affixed to a vehicle shows that the vehicle type concerned has been approved in the Netherlands (E 4) pursuant to Regulations Nos. 9 and 33. ^v The approval numbers indicate that, at the date when the respective approvals were given, Regulation No. 9 included the **07** series of amendments and Regulation No. 33 was still in its original form.

^v The second number is given merely as an example.

Annex 3. Methods and instruments for measuring the noise made by motor vehicles

1. Measuring instruments

1.1. General

The apparatus used for measuring the sound pressure level shall be a sound level meter or equivalent measuring system meeting the requirements of Class 1 instruments (inclusive of the recommended windscreen, if used). These requirements are described in IEC 61672 1:2002. Measurements shall be carried out using the time weighting "F" of the acoustic measuring instrument and the "A" frequency weighting curve also described in IEC 61672-1:2002. When using a system that includes periodic monitoring of the A-weighted sound pressure level, a reading should be made at a time interval not greater than 30 ms. The instruments shall be maintained and calibrated in accordance with the instructions of the instrument manufacturer.

1.2. Calibration

At the beginning and at the end of every measurement session, the entire acoustic measuring system shall be checked by means of a sound calibrator that fulfils the requirements of Class 1 sound calibrators according to IEC 60942:2003. Without any further adjustment, the difference between the readings shall be less than or equal to 0.5 dB(A). If this value is exceeded, the results of the measurements obtained after the previous satisfactory check shall be discarded.

1.3. Compliance with requirements
Compliance of the sound calibrator with the requirements of IEC 60942:2003 shall be verified once a year. Compliance of the instrumentation system with the requirements of IEC 61672-1:2002 shall be verified at least every 2 years. All compliance testing shall be conducted by a laboratory which is authorized to perform calibrations traceable to the appropriate standards.

1.4. Instrumentation for speed measurements

The rotational speed of the engine shall be measured with an instrument meeting specification limits of at least ± 2 percent or better at the engine speeds required for the measurements being performed. The road speed of the vehicle shall be measured with instruments meeting specification limits of at least ± 0.5 km/h when using continuous measuring devices. If testing uses independent measurements of speed, this instrumentation shall meet specification limits of at least ± 0.2 km/h.⁷

1.5. Meteorological instrumentation

The meteorological instrumentation used to monitor the environmental conditions during the test shall meet the following specifications:

- ± 1 °C or less for a temperature measuring device;
- ± 1.0 m/s for a wind speed measuring device;
- ± 5 hPa for a barometric pressure measuring device;
- ± 5 percent for a relative humidity measuring device.

2. Conditions of measurement

2.1. Condition of the vehicle

~~During the measurements, the vehicle shall be in running order (including coolant, oils, fuel, tools, spare wheel and driver). Before the measurements are made the vehicle shall be brought to the normal operating temperature.~~

~~The measurements shall be made with the vehicle unladen and without trailer or semi-trailer.~~

2.1.1. General Conditions

The vehicle shall be supplied as specified by the vehicle manufacturer.

⁷ Independent measurements of speed are when two or more separate devices will determine the values of vAA' and vBB'. A continuous measuring device such as radar will determine all required speed information with one device.

Before the measurements are started, the vehicle shall be brought to its normal operating conditions. If the vehicle is fitted with fans with an automatic actuating mechanism, this system shall not be interfered with during the sound measurements. For vehicles having more than one driven wheel, only the drive provided for normal road operation may be used. If the vehicle is fitted with a trailer or a semi-trailer, this shall be removed for the purposes of the test.

The tests shall not be carried out if the wind speed, including gusts, exceeds 5 m/s during the sound-measurement interval.

2.1.2. Test mass of the vehicle

Measurements shall be made on vehicles at the following test mass m_t , in kg, specified as:

$$m_t = m_{kerb} + 75 \pm 5 \text{ kg}$$

where:

$75 \pm 5 \text{ kg}$ equates to mass of the driver and instrumentation

m_{kerb} = kerb mass

2.1.3. Tyre selection and condition

The tyres shall be appropriate for the vehicle and shall be inflated to the pressure recommended by the vehicle manufacturer for the test mass of the vehicle.

The tyres shall be selected by the vehicle manufacturer, and correspond to one of the tyre sizes and types designated for the vehicle by the vehicle manufacturer. The minimum tread depth shall be at least 80 percent of the full tread depth.

- 2.2. The test site shall consist of a central acceleration track surrounded by a substantially level test area. The test track shall be level; the track surface shall be dry and so designed that tyre noise remains low.

On the test site, free sound field conditions shall be maintained to within $\pm 1 \text{ dB}$ between the sound source placed in the middle of the acceleration section and the microphone. This condition shall be deemed to be met if there are no large sound-reflecting objects such as fences, rocks, bridges or buildings within 50 metres of the centre of the acceleration section. The surface of the test track shall conform to the requirements of Annex 4.

No obstacle likely to affect the sound field shall be close to the microphone and no one shall come between the microphone and the sound source. The observer taking the measurements shall take up position so as to avoid influencing the metre readings.

2.3. Miscellaneous

Measurements shall not be made in poor weather conditions. ~~Precautions shall be taken to ensure that readings are not influenced by wind gusts.~~

For measurement purposes, the weighted sound-level (A) of sound sources other than on the test vehicle and the sound-level produced by the effect of the wind shall be at least 10 dB(A) below the noise-level produced by the vehicle. The microphone may be fitted with a suitable wind-guard, provided that its influence on the sensitivity and directional characteristics of the microphone are taken into account.

If the difference between ambient and measured noise-levels is between 10 and 15 dB(A), in order to calculate the test result the appropriate correction shall be subtracted from the readings on the sound level meter, as given in Table 1.

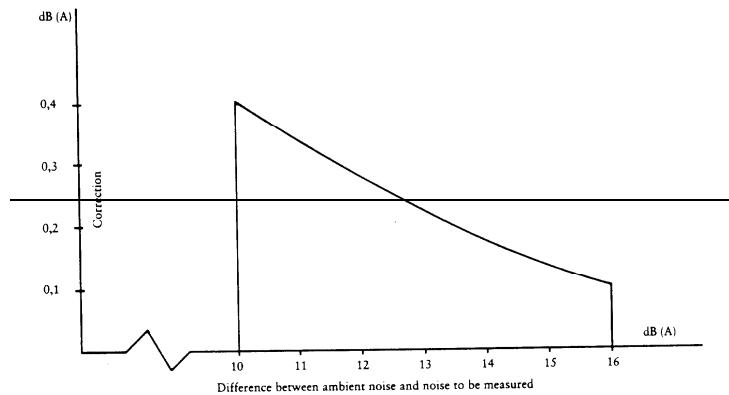


Table 1
Correction applied to individual measured test value

Background sound pressure level difference to measured sound pressure level, in dB	10	11	12	13	14	15
Correction, in dB(A)	0.5	0.4	0.3	0.2	0.1	0.0

2.4. Before the measurements are started, the engine shall be brought to its normal operating regime as regards:

- 2.4.1. temperatures;
- 2.4.2. tuning;
- 2.4.3. fuel;
- 2.4.4. spark plugs, carburettor(s) and other parts.

3. Methods of measurement

3.1. Measurement of noise of vehicles in motion

3.1.1. Positions for the test

3.1.1.1. The maximum weighted sound-level (A), expressed in decibels (dB), shall be measured as the vehicle is driven between lines AA' and BB' (fig Figure 1). The measurement shall be invalid if an abnormal discrepancy between the peak value and the general sound-level is recorded.

At least two measurements shall be made on each side of the vehicle.

Preliminary measurements may be made for adjustment purposes, but shall be disregarded.

3.1.1.2. ~~The microphone shall be situated 1.2 m ± 0.1 m above ground level at a distance of 7.5 m ± 0.2 m from the path of the vehicle's centre line, measured along the perpendicular (PP') to that line (Fig. 1).~~

The distance of the microphone positions from the line CC', on the microphone line PP', perpendicular to the reference line CC' on the test track (Figure 1), shall be 7.5 ± 0.05 m.

The microphones shall be located 1.2 ± 0.02 m above the ground level. The reference direction for free-field conditions (see IEC 61672-1:2002) shall be horizontal and directed perpendicularly towards the path of the vehicle line CC'.

3.1.1.3. Two lines, AA' and BB', parallel to line PP' and situated respectively 10 m forward and 10 m rearward of that line shall be marked out on the test runway. The vehicle shall approach line AA' at a steady speed as specified below. The throttle shall then be fully opened as rapidly as practicable and held in the fully-opened position until the rear of the vehicle crosses line BB'; the throttle shall then be closed again as rapidly as possible.

3.1.1.4. In the case of articulated vehicles consisting of two non-separable units regarded as a single vehicle, the semi-trailer shall be disregarded in determining when line BB' is crossed.

3.1.1.5. The values, rounded off to the nearest whole decibel, shall be taken from the measuring apparatus. If the figure following the decimal point is between 0 and 4, the total is rounded down and if between 5 and 9, it is rounded up.

Only values which are obtained from two consecutive measurements on the same side of the vehicle, and do not differ by more than 2 dB(A), shall be accepted.

The result of the measurement shall be determined in accordance with paragraph 4 of this Annex 3.

3.1.2. Determination of the steady speed

3.1.2.1. Vehicle with no gearbox

The vehicle shall approach line AA' at a steady speed corresponding either, in terms of engine speed (~~r.p.m.~~), (**min**⁻¹) to three-quarters of the **rated** engine speed ~~at which the engine develops its maximum power~~, or to three-quarters of the maximum engine speed permitted by the governor, or to 50 km/h, whichever is the lowest.

3.1.2.2. Vehicle with a manually-operated gearbox

If the vehicle is fitted with a two-speed, a three-speed or a four-speed gearbox, the second gear shall be used. If the vehicle has more than four speeds, the third gear shall be used. If, by following the above procedure, the engine speed developed exceeds its maximum permissible regime, the first higher gear which ensures that this regime is no longer exceeded up to the line BB' of the measurement area should be used instead of the second or third gear. Auxiliary step-up ratios ("overdrive") shall not be engaged. If the vehicle is fitted with a differential with two gear ratios, the ratio selected shall be that allowing the highest vehicle speed. The vehicle shall approach line AA' at a steady speed corresponding either, in terms of engine speed, to three-quarters of the **rated** engine speed ~~at which the engine develops the maximum power~~ or to three-quarters of the maximum engine speed permitted by the governor, or to 50 km/h, whichever is the lowest.

3.1.2.3. Vehicle with an automatic transmission

The vehicle shall approach the line AA' at a steady speed of 50 km/h or at three-quarters of its maximum speed, whichever is the lower. Where several forward-drive positions are available, that position shall be selected which results in the highest mean acceleration of the vehicle between lines AA' and BB'. The selector position which is used only for engine braking, parking or similar slow manoeuvres shall not be used.

3.2. Measurement of noise of stationary vehicles (for testing of vehicles in service)

3.2.1. Acoustic pressure level close to vehicles

In addition, so as to facilitate the subsequent testing of vehicles in service, the acoustic pressure level shall be measured near the outlet of the exhaust system (silencing system), in conformity with the requirements set out below, and the result of the measurement shall be included in the test report prepared for the issuance of the document referred to in Annex 1.

3.2.2. Measuring instruments

The measurements shall be made using a precision sound-level meter in accordance with paragraph 1 of ~~this Annex 3~~.

3.2.3. Conditions for measurements

3.2.3.1. Condition of the vehicle

Before the measurements are started, the vehicle engine shall be brought to its normal operating temperature. If the vehicle is equipped with automatic fans, no adjustment shall be made to them during the measurement of the noise level.

While measurements are being made, the gear lever shall be in neutral. If the transmission cannot be disconnected, the drive wheel of the vehicle should be allowed to run under no-load conditions by, for example, placing the vehicle on a support or on rollers.

3.2.3.2.1. Test site

Any area not subject to major acoustic perturbations may be used as a test site. Level areas covered with concrete, asphalt or some other hard material and are highly reflective are suitable; surfaces consisting of earth which has been tamped down ~~must~~ **shall** not be used. The test site shall have at least the dimensions of a rectangle the sides of which shall be 3 metres from the outline of the vehicle (excluding handlebars). No significant obstacle such as a person other than the observer and the driver shall be within this rectangle.

The vehicle shall be placed within the above-mentioned rectangle in such a way that the measuring microphone is at least one metre from any stone edging.

3.2.3.3. Miscellaneous

Instrument readings caused by ambient or wind noise shall be at least 10 dB(A) less than the noise level to be measured. The microphone may be fitted with a suitable wind-guard provided that its effect on microphone sensitivity is taken into account.

3.2.4. Method of measurement

3.2.4.1. Number of measurements

At least three measurements shall be made at each measurement point. The measurements shall be considered valid only if the difference between the results of three consecutive measurements is not more than 2 dB(A). ~~The highest value obtained from these three measurements shall be accepted.~~

3.2.4.2. ~~Position of the microphone~~ **Positioning of the microphone (see Figure 2)**

~~The height of the microphone above the track surface shall be the same as that of the exhaust outlet, but in any case shall not be less than 0.2 m. The microphone diaphragm shall be directed towards the exhaust outlet and placed at a distance of 0.5 m from it. The maximum sensitivity axis of the microphone shall be parallel to the track surface and form an angle of $45^\circ \pm 10^\circ$ with the vertical plane of the direction of the exhaust outlet.~~

The microphone shall be located at a distance of 0.5 ± 0.01 m from the reference point of the exhaust pipe defined in Figure 4 and at an angle of $45 \pm 5^\circ$ to the vertical plane containing the flow axis of the pipe termination. The microphone shall be at the height of the reference point, but not less than 0.2 m from the ground surface. The reference axis of the microphone shall lie in a plane parallel to the ground surface and shall be directed towards the reference point on the exhaust outlet.

~~The vertical placement of the microphone shall be on the side which affords the maximum distance between the microphone and the outline of the vehicle (excluding handlebars).~~

The reference point shall be the highest point satisfying the following conditions:

- (a) The reference point shall be at the end of the exhaust pipe,**
- (b) The reference point shall be on the vertical plane containing the exhaust outlet centre and the flow axis of the exhaust pipe termination.**

If two microphone positions are possible, the location farthest laterally from the vehicle longitudinal centreline shall be used.

If the flow axis of the exhaust outlet pipe is at $90^\circ \pm 5^\circ$ to the vehicle longitudinal centreline, the microphone shall be located at the point that is the furthest from the engine.

~~If the exhaust system comprises a number of outlets whose centres are not more than 0.3 m apart, the microphone shall be directed towards the outlet closest to the vehicle outline (excluding handlebars) or towards the outlet which is highest above the track surface. If the outlet centres are more than 0.3 m apart, separate measurements shall be made at each exhaust outlet and only the highest value shall be accepted.~~

If a vehicle has two or more exhaust outlets spaced less than 0.3 m apart and connected to a single silencer, only one measurement shall be made. The microphone shall be located relative to the outlet the farthest from the vehicle's longitudinal centreline, or, when such outlet does not exist, to the outlet that is highest above the ground.

For vehicles having an exhaust provided with outlets spaced more than 0.3 m apart, one measurement is made for each outlet as if it were the only one, and the highest sound pressure level shall be noted.

For the purpose of roadside checking, the reference point may be moved to the outer surface of the vehicle body.

For vehicles equipped with multiple exhaust outlets, the reported sound pressure level shall be for the outlet having the highest average sound pressure level.

3.2.4.3. Operating conditions

The engine speed shall be held steady at one of the following values:

1/2 S if S exceeds 5,000 ~~rpm~~; (min^{-1})

3/4 S if S does not exceed 5,000 ~~rpm~~; (min^{-1})

where S is the **rated** engine speed at which the engine produces its maximum power.

For a vehicle which cannot reach, in a stationary test, the target engine speed defined above, 95 percent of the maximum engine speed reachable in a stationary test shall be used instead as target engine speed.

~~Once the steady speed is obtained, the throttle control shall be quickly returned to idling position. The sound level shall be measured for a brief period when the steady speed is being maintained and throughout deceleration, and the valid result of the measurement shall be that corresponding to the maximum reading on the sound level meter.~~

The engine speed shall be gradually increased from idle to the target engine speed and held constant within a tolerance band of ± 5 percent. Then the throttle control shall be rapidly released and the engine speed shall be returned to idle. The sound pressure level shall be measured during a period consisting of constant engine speed of at least 1 s and throughout the entire deceleration period. The maximum sound level meter reading shall be taken as the test value.

A measurement shall be regarded as valid only if the test engine speed did not deviate from the target engine speed by more than the specified tolerance of ± 5 percent for at least 1 s.

- 3.2.4.4. ~~The values, rounded off to the nearest whole decibel, shall be read from the measuring apparatus. If the figure following the decimal point is between 0 and 4, the total is rounded down and if between 5 and 9, it is rounded up.~~

~~Only values which are obtained from three consecutive measurements which do not differ by more than 2 dB(A) shall be accepted. The highest of the three measurements will constitute the test result.~~

Measurements shall be made at the microphone location(s) prescribed above. The maximum A-weighted sound pressure level indicated during the test shall be noted, retaining one significant figure behind the decimal place (e.g. 92.45 shall be noted as to 92.5 while 92.44 shall be noted as to 92.4).

The test shall be repeated until three consecutive measurements that are within 2.0 dB(A) of each other are obtained at each outlet.

The result for a given outlet is the arithmetic average of the three valid measurements, mathematically rounded to the nearest integer value (e.g. 92.5 shall be noted as to 93 while 92.4 shall be noted as to 92).

3.2.4.5. Multi-mode exhaust system

- 3.2.4.5.1. **Vehicles equipped with a multiple mode, manually adjustable exhaust system shall be tested in all modes.**

- 3.2.4.5.2. **For vehicles equipped with a multi-mode exhaust system and a manual exhaust mode control the reported sound pressure level shall be for the mode having the highest average sound pressure level.**

4. Interpretation of results for vehicles in motion

The values taken shall be rounded off to the nearest whole decibel. If the figure following the decimal point is between 0 and 4, the total is rounded down and if between 5 and 9, it is rounded up

Only the values of readings obtained from two consecutive measurements made on the same side of the vehicle and not differing by more than 2 dB(A) shall be accepted.

To allow for lack of precision in the readings, the result of each measurement shall be taken as equal to the value obtained, less 1 dB(A).

If the average of the four readings does not exceed the maximum permissible level for the category to which the tested vehicle belongs, the limit specified in paragraph 6.2.1.3 shall be deemed as being complied with. This average value shall constitute the test result.

5. Original exhaust (silencing) system

5.1. Requirements for silencers containing absorbent fibrous materials

5.1.1. Fibrous absorbent material ~~must~~ **shall** be asbestos-free and may be used in the construction of silencers only if suitable devices ensure that the fibrous absorbent material is kept in place for the whole time that the silencer is being used and ~~it~~ **the exhaust or silencing system** meets the requirements of any one of paragraphs 5.1.2., 5.1.3. or 5.1.4.

5.1.2. After removal of the fibrous material, the sound-level ~~must~~ **shall** conform to the requirements of paragraph 6.2.1.3.

5.1.3. The fibrous absorbent material may not be placed in those parts of the silencer through which the exhaust gases pass and ~~must~~ **shall** conform to the following requirements:

5.1.3.1. The material shall be heated at a temperature of 650 ± 5 °C for four hours in a furnace without reduction in the average length, diameter or bulk density of the fibre;

5.1.3.2. After heating at 650 ± 5 °C for one hour in a furnace, at least 98% **percent** of the material ~~must~~ **shall** be retained in a sieve of nominal aperture size 250 µm conforming to ISO standard 3310/1: **1999** when tested in accordance with ISO standard ~~2599~~ **2559:2000**.

5.1.3.3. The loss in weight of the material ~~must~~ **shall** not exceed 10.5% **percent** after soaking for 24 ~~hours~~ at 90 ± 5 °C in a synthetic condensate of the following composition:

1 N hydrobromic acid (HBr)	10 ml
1 N sulphuric acid (H ₂ SO ₄)	10 ml
Distilled water to make up to 1,000 ml	

Note: The material must be washed in distilled water and dried for one hour at 105 °C before weighing.

5.1.4. Before the system is tested in accordance with paragraph 3, it ~~must~~ **shall** be put into a normal state for road use by one of the following methods:

5.1.4.1. Conditioning by continuous road operation

5.1.4.1.1. Depending on the category of vehicle, the minimum distances to be completed during conditioning shall be:

Category of vehicle according to cylinder capacity in cm ³	Distance (km)
1. ≤ 250	4 000
2. > 250	6 000
3. > 500	8 000

5.1.4.1.2. 50 % \pm 10 % of this conditioning cycle shall consist of town driving and the remainder of long-distance runs at high speed; the continuous road cycle may be replaced by a corresponding test-track programme;

5.1.4.1.3. The two speed regimes ~~must~~ **shall** be alternated at least six times;

5.1.4.1.4. The complete test programme ~~must~~ **shall** include a minimum of 10 breaks of at least 3 ~~hours~~ duration in order to reproduce the effects of cooling and condensation.

5.1.4.2. Conditioning by pulsation

- 5.1.4.2.1. The exhaust system or components thereof **must shall** be fitted to the vehicle or to the engine. In the former case, the vehicle **must shall** be mounted on a roller dynamometer. In the second case, the engine **must shall** be mounted on a test bench. The test apparatus, a detailed diagram of which is shown in Figure 3, shall be fitted at the outlet of the exhaust system. Any other apparatus providing equivalent results shall be acceptable.
- 5.1.4.2.2. The test equipment **must shall** be adjusted so that the flow of exhaust gases is alternately interrupted and restored 2,500 times by a rapid-action valve.
- 5.1.4.2.3. The valve **must shall** open when the exhaust gas back-pressure, measured at least 100 mm downstream of the intake flange, reaches a value of between ~~0.35 and 0.40 bar~~ **35 and 40 kPa**. Should such a figure be unattainable because of the engine characteristics, the valve **must shall** open when the gas back-pressure reaches a level equivalent to **90% percent** of the maximum that can be measured before the engine stops. It **must shall** close when this pressure does not differ by more than **10% percent** from its stabilized value with the valve open.
- 5.1.4.2.4. The time-delay switch **must shall** be set for the duration of exhaust gases calculated on the basis of the requirements of paragraph 5.1.4.2.3. ~~above~~.
- 5.1.4.2.5. Engine speed **must shall** be **75% percent** of the speed (S) at which the engine develops maximum power.
- 5.1.4.2.6. The power indicated by the dynamometer **must shall** be **50% percent** of the full-throttle power measured at **75% percent** of **the rated** engine speed (S).
- 5.1.4.2.7. Any drainage holes **must shall** be closed off during the test.
- 5.1.4.2.8. The entire test **must shall** be completed within 48 ~~hours~~. If necessary, a cooling period **must shall** be allowed after each hour.

5.1.4.3. Conditioning on a test bench

- 5.1.4.3.1. The exhaust system **must shall** be fitted to an engine representative of the type fitted to the vehicle for which the system is designed, and mounted on a test bench.
- 5.1.4.3.2. Conditioning shall consist of the specified number of test-bench cycles for the category of vehicle for which the exhaust system was designed. The number of cycles for each vehicle category shall be:

Category of vehicle according to cylinder capacity in cm ³		Number of cycles
1. ≤ 250	≤ 500	6
2. > 250		9
3. > 500		12

- 5.1.4.3.3. Each test-bench cycle **must shall** be followed by a break of at least six hours in order to reproduce the effects of cooling and condensation.
- 5.1.4.3.4. Each test-bench cycle shall consist of six phases. The engine conditions for, and the duration of, each phase shall be:

Phase	Conditions	Duration of phase	
		Engines of less than 250 cm ³	Engines of 250 cm ³ or more
		(min.)	(min.)
1	Idling	6	6
2	25 % load at 75 % of S	40	50

3	50 % load at 75 % of S	40	50
4	100 % load at 75 % of S	30	10
5	50 % load at 100 % of S	12	12
6	25 % load at 100 % of S	22	22
	Total time	2 hours 30 mins	2 hours 30 mins

5.1.4.3.5. During this conditioning procedure, at the request of the manufacturer, the engine and the silencer may be cooled in order that the temperature recorded at a point not more than 100 mm from the exhaust gas outlet does not exceed that measured when the vehicle is running at 110 km/h or 75% **percent** of S in top gear. The engine and/or vehicle speeds shall be determined to within $\pm 3\%$ **percent**.

5.2. Diagram and markings

5.2.1. The diagram and a dimensioned cross-section of the silencer shall be annexed to the document mentioned in **Annex 1**.

5.2.2. All original silencing systems shall be marked with an "E" followed by the identification number of the approving country. This reference shall be clearly legible and indelible and shall also be visible after mounting.

5.2.3. Any packaging of original replacements for exhaust or silencing systems shall be marked legibly with the words "original part" and the make and type reference integrated together with the "E" mark and also the reference of the country of origin.

5.3. Intake silencers

If the engine intake has to be fitted with an air filter and/or intake silencer in order to comply with the permissible sound level, the filter and/or silencer shall be regarded as part of the silencer and the requirements of paragraphs 5.1. and 5.2. shall also be applicable to them.

Figure 1
Positions for testing the vehicle in motion

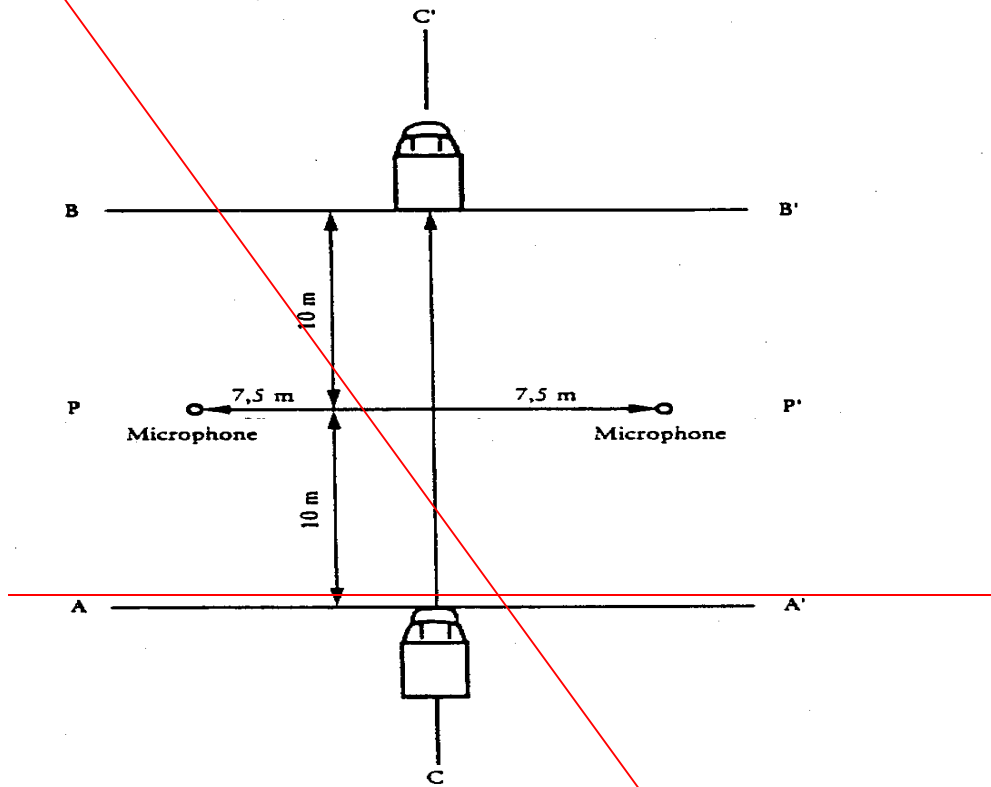


Figure 2
Positions for testing the stationary vehicle

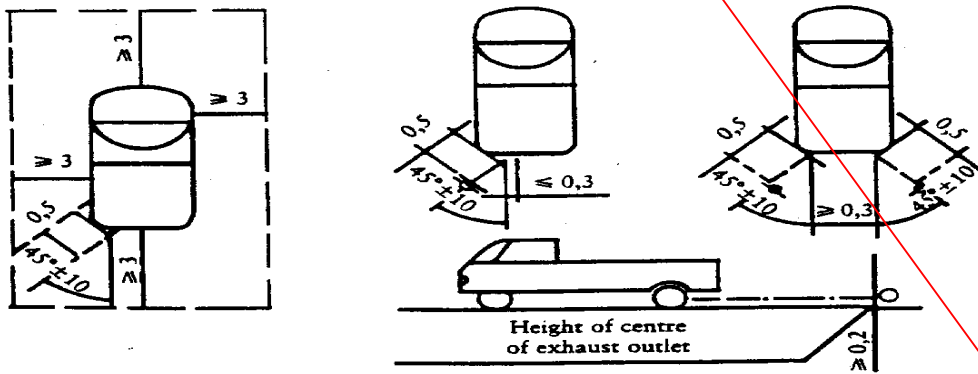


Figure 1

Positions for testing the vehicle in motion

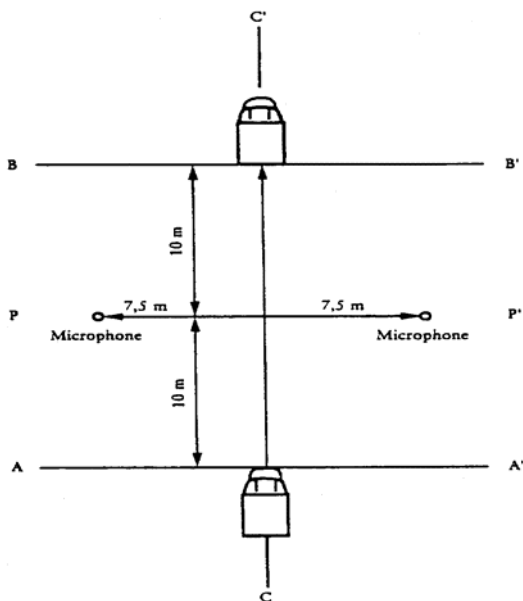
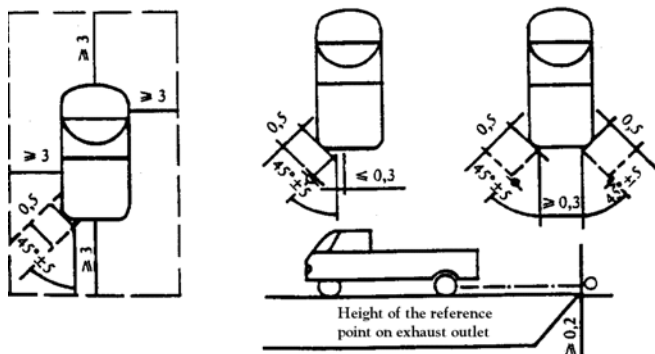


Figure 2

Positions for testing the stationary vehicle



Test apparatus for conditioning by pulsation

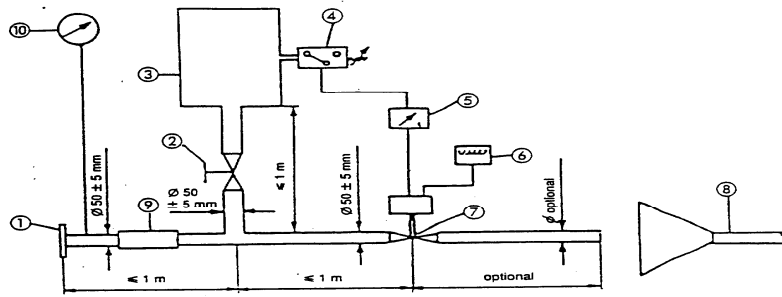


Figure 3

1. Inlet flange or sleeve for connection to the rear of the test exhaust system
2. Hand-operated regulating valve.
3. Compensating reservoir with a maximum capacity of 40 l and a filling time of not less than one second.
4. Pressure switch with an operating range of 0.05 to 2.5 bar **5 to 250 kPa**.
5. Time delay switch.
6. Pulse counter.
7. Quick-acting valve, such as exhaust brake valve 60 mm in diameter, operated by a pneumatic cylinder with an output of 120 N at ~~4 bar~~ 400 kPa. The response time, both when opening and closing, ~~must~~ **shall** not exceed 0.5 seconds.
8. Exhaust gas evacuation.
9. Flexible pipe.
10. Pressure gauge.

Figure 4. Reference point

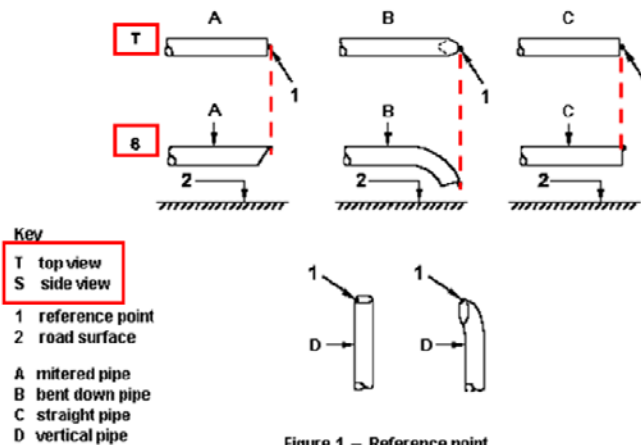


Figure 1 – Reference point

Annex 4. Specifications for the test site

1. Introduction

This Annex describes the specifications relating to the physical characteristics and the laying of the test track. These specifications based on a special standard ⁸ describe the required physical characteristics as well as the test methods for these characteristics.

2. Required characteristics of the surface

A surface is considered to conform to this standard provided that the texture and voids content or sound absorption coefficient have been measured and found to fulfill [all] the requirements of paragraphs 2.1. to 2.4. ~~below~~ and provided that the design requirements (paragraph 3.2.) have been met.

2.1. Residual voids content

The residual voids content, V_C , of the test track paving mixture shall not exceed **8% percent**. For the measurement procedure, see paragraph 4.1.

2.2. Sound absorption coefficient

If the surface fails to conform to the residual voids content requirement, the surface is acceptable only if its sound absorption coefficient, $\alpha \leq 0.10$. For the measurement procedure, see paragraph 4.2. The requirement of paragraphs 2.1. and 2.2. is met also if only sound absorption has been measured and found to be $\alpha \leq 0.10$.

Note: The most relevant characteristic is the sound absorption, although the residual voids content is more familiar among road constructors. However, sound absorption needs to be measured only if the surface fails to comply with the voids requirement. This is because the latter is connected with relatively large uncertainties in terms of both measurements and relevance and some surfaces therefore may be rejected erroneously on the basis of the voids measurement only.

2.3. Texture depth

The texture depth (TD) measured according to the volumetric method (see **paragraph 4.3. below**) shall be:

$$TD \geq 0.4 \text{ mm}$$

2.4. Homogeneity of the surface

Every practical effort shall be made to ensure that the surface is made to be as homogeneous as possible within the test area. This includes the texture and voids content, but it should also be observed that if the rolling process results in more effective rolling at some places than at others, the texture may be different and unevenness causing bumps may also occur.

2.5. Period of testing

In order to check whether the surface continues to conform to the texture and voids content or sound absorption requirements stipulated in this standard, periodic testing of the surface shall be done at the following intervals:

(a) For residual voids content or sound absorption:

when the surface is new;

if the surface meets the requirements when new, no further periodical testing is required. ~~If it does not meet the requirement when it is new, it may do so later because surfaces tend to become clogged and compacted with time.~~

(b) For texture depth (TD):

when the surface is new;

when the noise testing starts (**NB Note:** not before ~~four~~ **4** weeks after laying);

then every 12 months.

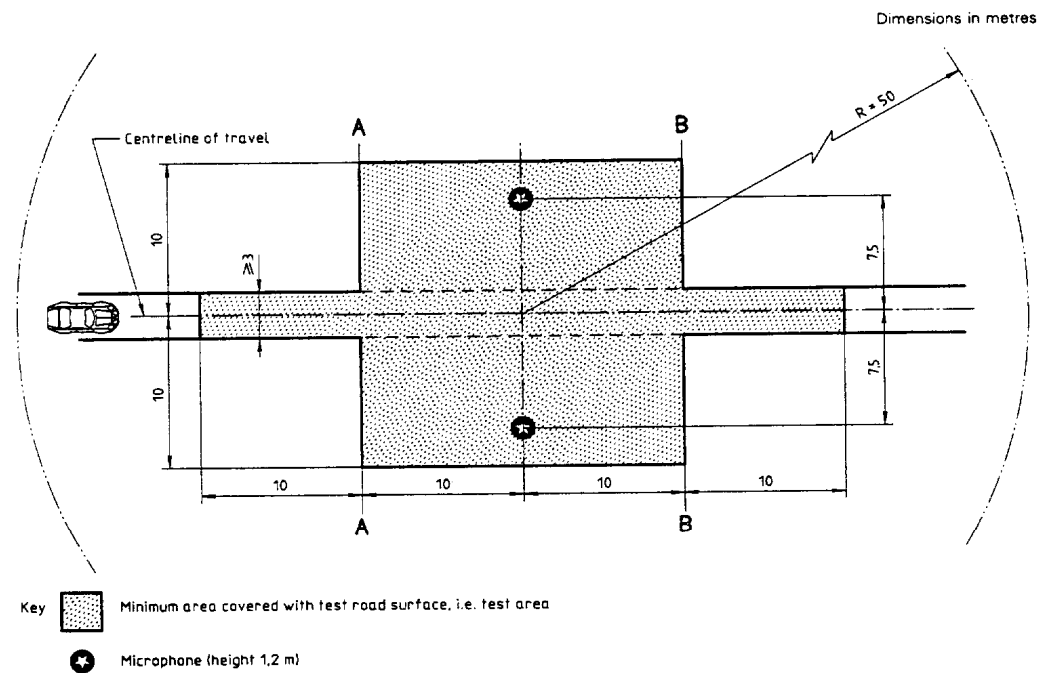
⁸ ISO 10844:1994

3. Test surface design

3.1. Area

When designing the test track layout it is important to ensure that, as a minimum requirement, the area traversed by the vehicles running through the test strip is covered with the specified test material with suitable margins for safe and practical driving. This will require the width of the track to be at least 3 m and the length of the track to extend beyond lines AA and BB by at least 10 m at either end. Figure 1 shows a plan of a suitable test site and indicates the minimum area which shall be machine laid and machine compacted with the specified test surface material. According to Annex 3, paragraph 3.1.1.1., measurements have to be made on each side of the vehicle. This can be done either by measuring with two microphone locations (one on each side of the track) and driving in one direction, or measuring with a microphone only on one side of the track but driving the vehicle in two directions. If the ~~former~~ **latter** method is used, then there are no surface requirements on that side of the track where there is no microphone.

Figure 1: Minimum requirement for test surface area. The shaded part is called "Test Area".



NOTE — There shall be no large acoustically reflective objects within this radius.

3.2. Design and preparation of the surface

3.2.1. Basic design requirements

The test surface shall meet four design requirements:

3.2.1.1. It shall be a dense asphaltic concrete.

3.2.1.2. The maximum chipping size shall be 8 mm (tolerances allow from 6.3 to 10 mm).

3.2.1.3. The thickness of the wearing course shall be ≥ 30 mm.

3.2.1.4. The binder shall be a straight penetration grade bitumen without modification.

3.2.2. Design guidelines

As a guide to the surface constructor, an aggregate grading curve which will give desired characteristics is shown in Figure 2. In addition, Table 1 gives some guidelines for obtaining the desired texture and durability. The grading curve fits the following formula:

$$P (\% \text{ passing}) = 100 \cdot (d/d_{\max})^{1/2}$$

where:

d = square mesh sieve size, in mm

d_{\max} = 8 mm for the mean curve

d_{\max} = 10 mm for the lower tolerance curve

d_{\max} = 6.3 mm for the upper tolerance curve

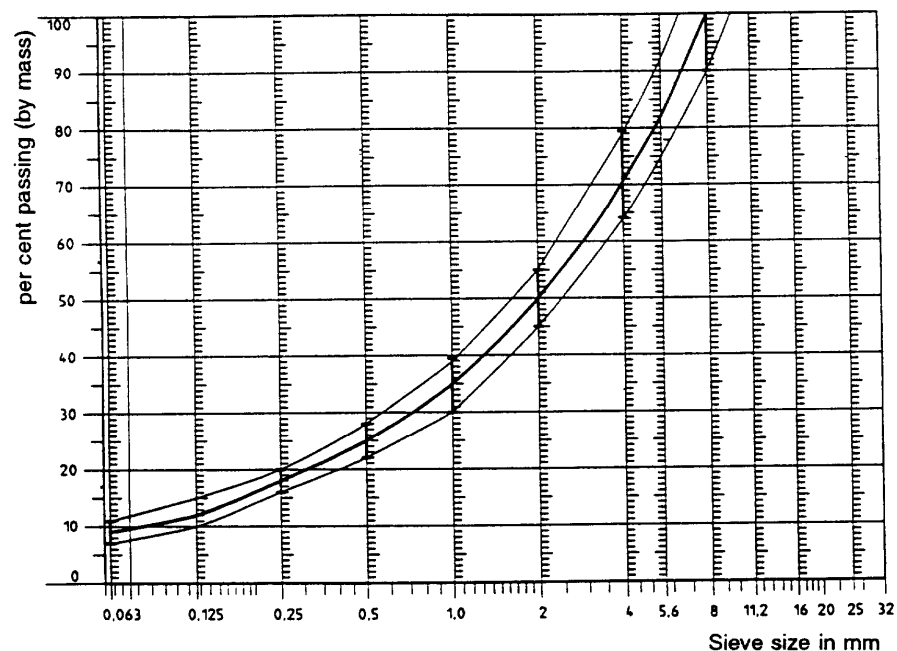


Figure 2: Grading curve of the aggregate in the asphaltic mix with tolerances.

In addition to the above, the following recommendations are given:

- (a) The sand fraction ($0.063 \text{ mm} < \text{square mesh sieve size} < 2 \text{ mm}$) shall include no more than 55 % **percent** natural sand and at least 45 % **percent** crushed sand;
- (b) The base and sub-base shall ensure a good stability and evenness, according to best road construction practice;
- (c) The chippings shall be crushed (100 % **percent** crushed faces) and of a material with a high resistance to crushing;
- (d) The chippings used in the mix shall be washed;
- (e) No extra chippings shall be added onto the surface;
- (f) The binder hardness expressed as PEN value shall be 40-60, 60-80 or even 80-100 depending on the climatic conditions of the country. The rule is that as hard a binder as possible shall be used, provided this is consistent with common practice;
- (g) The temperature of the mix before rolling shall be chosen so as to achieve by subsequent rolling the required voids content. In order to increase the probability of satisfying the specifications of paragraphs 2.1. to 2.4. ~~above~~, the compactness shall be studied not only by an appropriate choice

of mixing temperature, but also by an appropriate number of passings and by the choice of compacting vehicle.

Table 1: Design guidelines

	<u>Target values</u>		Tolerances
	By total mass of mix	By mass of the aggregate	
Mass of stones, square mesh sieve (SM) > 2 mm	47.6 %	50.5 %	± 5
Mass of sand 0.063 < SM < 2 mm	38.0 %	40.2 %	± 5
Mass of filler SM < 0.063 mm	8.8 %	9.3 %	± 2
Mass of binder (bitumen)	5.8 %	N.A.	± 0.5
Max. chipping size		8 mm	6.3 - 10
Binder hardness	(see paragraph 3.2.2. (f))		
Polished stone value (PSV)		> 50	
Compactness, relative to Marshall compactness		98 %	

4. Test method

4.1. Measurement of the residual voids content

For the purpose of this measurement, cores have to be taken from the track in at least four different positions which are equally distributed in the test area between lines AA and BB (see Figure 1). In order to avoid inhomogeneity and unevenness in the wheel tracks, cores should not be taken in wheel tracks themselves, but close to them. Two cores (minimum) should be taken close to the wheel tracks and one core (minimum) should be taken approximately midway between the wheel tracks and each microphone location.

If there is a suspicion that the condition of homogeneity is not met (see paragraph 2.4.), cores shall be taken from more locations within the test area. The residual voids content has to be determined for each core, then the average value from all cores shall be calculated and compared with the requirement of paragraph 2.1. In addition, no single core shall have a voids value which is higher than 10% **percent**. The test surface constructor is reminded of the problem which may arise when the test area is heated by pipes or electrical wires and cores ~~must~~ **shall** be taken from this area. Such installations ~~must~~ **shall** be carefully planned with respect to future core drilling locations. It is recommended that a few locations of size approximately 200 x 300 mm should be left where there are no wires/pipes or where the latter are located deep enough in order not to be damaged by cores taken from the surface layer.

4.2. Sound absorption coefficient

The sound absorption coefficient (normal incidence) shall be measured by the impedance tube method using the procedure specified in ISO/DIS 10 534: "*Acoustics - Determination of sound absorption coefficient and impedance by a tube method*".

Regarding test specimens, the same requirements shall be followed as regarding the residual voids content (see paragraph 4.1).

The sound absorption shall be measured in the range between 400 Hz and 800 Hz and in the range between 800 Hz and 1,600 Hz (at least at the centre frequencies of third octave bands) and the maximum values shall be identified for both of these frequency ranges.

Then these values, for all test cores, shall be averaged to constitute the final result.

4.3. Volumetric macrotexture measurement

For the purpose of this standard, texture depth measurements shall be made on at least 10 positions evenly spaced along the wheel tracks of the test strip and the average value taken to compare with the specified minimum texture depth. For the description of the procedure see standard ISO 10844:1994.

5. Stability in time and maintenance

5.1. Age influence

In common with any other surfaces, it is expected that the tyre/road noise level measured on the test surface may increase slightly during the first 6-12 months after construction.

The surface will achieve its required characteristics not earlier than four weeks after construction. ~~The influence of age on the noise from trucks is generally less than on noise from cars.~~

The stability over time is determined mainly by the polishing and compaction by vehicles driving on the surface. It shall be periodically checked as stated in paragraph 2.5.

5.2. Maintenance of the surface

Loose debris or dust which could significantly reduce the effective texture depth ~~must~~ **shall** be removed from the surface. In countries with winter climates, salt is sometimes used for de-icing. Salt may alter the surface temporarily or even permanently in such a way as to increase noise, and is therefore not recommended.

5.3. Repaving the test area

If it is necessary to repave the test track, it is usually unnecessary to repave more than the test strip (of 3 m width in Figure 1) where vehicles are driving, provided the test area outside the strip met the requirement of residual voids content or sound absorption when it was measured.

6. Documentation of the test surface and of tests performed on it

6.1. Documentation of the test surface

The following data shall be given in a document describing the test surface:

6.1.1. The location of the test track.

6.1.2. Type of binder, binder hardness, type of aggregate, maximum theoretical density of the concrete (D_R), thickness of the wearing course and grading curve determined from cores from the test track.

6.1.3. Method of compaction (e.g. type of roller, roller mass, number of passes).

6.1.4. Temperature of the mix, temperature of the ambient air and wind speed during laying of the surface.

6.1.5. Date when the surface was laid and name of the contractor.

6.1.6. All test results or at least the latest test result, including:

6.1.6.1. The residual voids content of each core;

6.1.6.2. The locations in the test area from where the cores for voids measurements have been taken;

6.1.6.3. The sound absorption coefficient of each core (if measured). Specify the results both for each core and each frequency range, as well as the overall average;

6.1.6.4. The locations in the test area from where the cores for absorption measurement have been taken;

6.1.6.5. Texture depth, including the number of tests and standard deviation;

6.1.6.6. The institution responsible for **the** tests according to paragraphs 6.1.6.1 and 6.1.6.2 and the type of equipment used;

6.1.6.7. Date of the test(s) and date when the cores were taken from the test track.

6.2. Documentation of vehicle noise tests conducted on the surface

In the document describing the vehicle noise test(s) it should be stated whether all the requirements of this standard were fulfilled or not. Reference shall be given to a document according to paragraph 6.1. describing the results which verify this.