

# TPMS

Under-inflation measurements,  
types, standards & rules

ISO/TC22/WG12/N120



# agenda

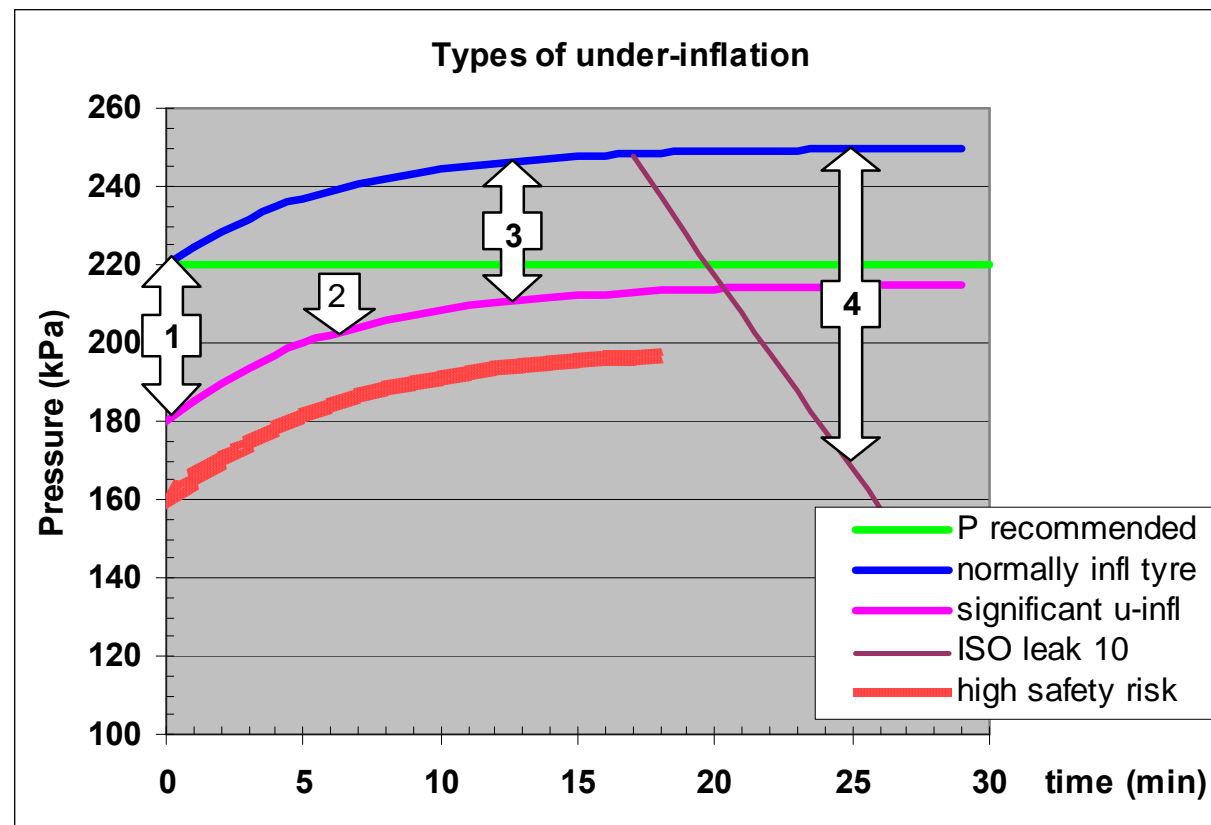
- What is under-inflation ?
- Notions that must be distinguished
- Some causes and consequences
- Existing S & R on TPMS
- What can they detect ?



# What is under-inflation ?

When a tyre starts rolling, its pressure goes up.

4 types of under-inflation can be defined, measured or detected:



# Which under-inflation ?

- Under-inflation  $\Delta P1$  (of 1 up to 4 tyres) is the closest to definition, because it is measured on “cold” tyres
- Under-inflation  $\Delta P2$ , from the comparison of a ‘warming’ tyre with the ‘cold’ reference more than 5 min after start, may be seriously misleading because the pressure vs time increase during rolling depends on several parameters (speed, load, camber, ambient temperature, ...) ;  
note that  $\Delta P2$  can be either positive or negative
- Under-inflation  $\Delta P3$  is measured between tyres
- Under-inflation  $\Delta P4$  represents a fast leak, for example after a nail has been ejected

Depending on the TPMS technical principles, those under-inflations can be detected more or less easily.



# Notions that **must** be distinguished

## Normal tyres / **Run-Flat** tyres

- They are different in terms of performances and of hazards during use

## **Safety** function / pressure **maintenance**

- Safety of the user primarily requires short alarm delays
- Pressure maintenance, to optimize tyre performances, rather requires accurate TPMS, but ...



# Some causes and consequences

Hazard	May happen with “normal” tyres	May happen with “Run-Flat” tyres
Fast leak during driving: 10-20 kPa/min (e.g. after nail ejection)	<ul style="list-style-type: none"> <li>- <i>Tread failure</i> (if high load, speed, ambient temp., ..)</li> <li>- <i>Handling control loss</i></li> <li>- <i>Tyre unseating</i></li> </ul>	<ul style="list-style-type: none"> <li>- <i>Sidewall failure</i> (if high load, speed, ..)</li> <li>- <i>handling control loss, fire, ...</i></li> </ul>
Cold start on exceedingly under-inflated tyre(s) ( $P < 140$ kPa, $P \ll P_{rec}$ , or $\Delta P > 60$ )	<ul style="list-style-type: none"> <li>- <i>Tread failure,</i></li> <li>- <i>Handling control loss</i></li> <li>- <i>Tyre unseating</i></li> <li>- <i>Hydroplaning</i></li> <li>- <i>Unseen damage</i></li> </ul>	Nothing
Cold start on flat tyre ( $P < 70$ kPa)	Very unlikely, user cannot but notice immediately	<ul style="list-style-type: none"> <li>- <i>Sidewall failure,</i> (if high load, speed,..)</li> <li>- <i>handling, fire, ...</i></li> </ul>



# TPMS and RFWS do not respond to the same needs

	Normal tyre	specification for TPMS	Run-Flat tyre	specification for RFWS
$P = P_{\text{recommended}}$	(reference)		☹ rolling resistance ☹ comfort	
$P = P_{\text{rec}}$ to $P_{\text{rec}} - 40$ kPa	pressure maintenance for <i>optimization</i> of performances	accurate TPMS (*)		
$P = P_{\text{rec}} - 40$ to $P_{\text{rec}} - 100$ kPa or $P \geq 140$ kPa	☹ rolling res., wear, ... ☹ endurance : <i>risks</i> function of load / LI	accurate and reactive TPMS		
$P < 140$ or $< P_{\text{rec}} - 100$ to $P > 70$ kPa	☹ high <i>risks</i> of : road holding, bead unseating	reactive TPMS	☹ wear ☹ endurance	
<u>and</u> , if $V > 70\%$ of the tyre max speed	outside the functional domain of normal radial tyres		☹ degradation of sidewall	<b>RFWS must detect a 100 kPa pressure loss in 5 min</b>
$P < 70$ kPa			Flat run mode => limited tyre life : 1h at 80 km/h	

(\*) but “reactivity” is obviously a plus because the actual objective is to detect  $\Delta P1$



# Existing S & R on TPMS

- **Standard ISO 21750 :2006**  
describes 3 types of TPMS (TPAS, TPWS, TLAS) and the principles of 2 test methods  
*but stopped short of specifying thresholds*
- **NHTSA's Rule FMVSS 138**  
makes TPMS compulsory on new PC & LT in USA,  
sets alarm threshold (“-25%”) and alert delay (“20 min”)  
describes a test procedure to approve TPMS
- **UN ECE Regulation R64**  
makes TPMS compulsory on passenger cars equipped with run-flat tires in ECE countries  
describes test procedures to type-approve such systems
- without forgetting **Directive 2001/95EC** on general safety of products !





# What can they detect ?

	HMI	$\Delta P1$	$\Delta P2$	$\Delta P3$	$\Delta P4$
TPWS	P display	Yes	Yes	Yes	Yes
TPAS	P display	Y (test#2)	Y	Y	Y (test#1)
TPAS	lamp	Y (test#2)	nuisance	Y	Y (test#1)
TLAS	lamp	No	No	Y	Y (test#1)
T.P/L.AS with reset error		No	No	No	Y
FMVSS138 ('25%',20min, lamp)		No	No	Y ?	Y

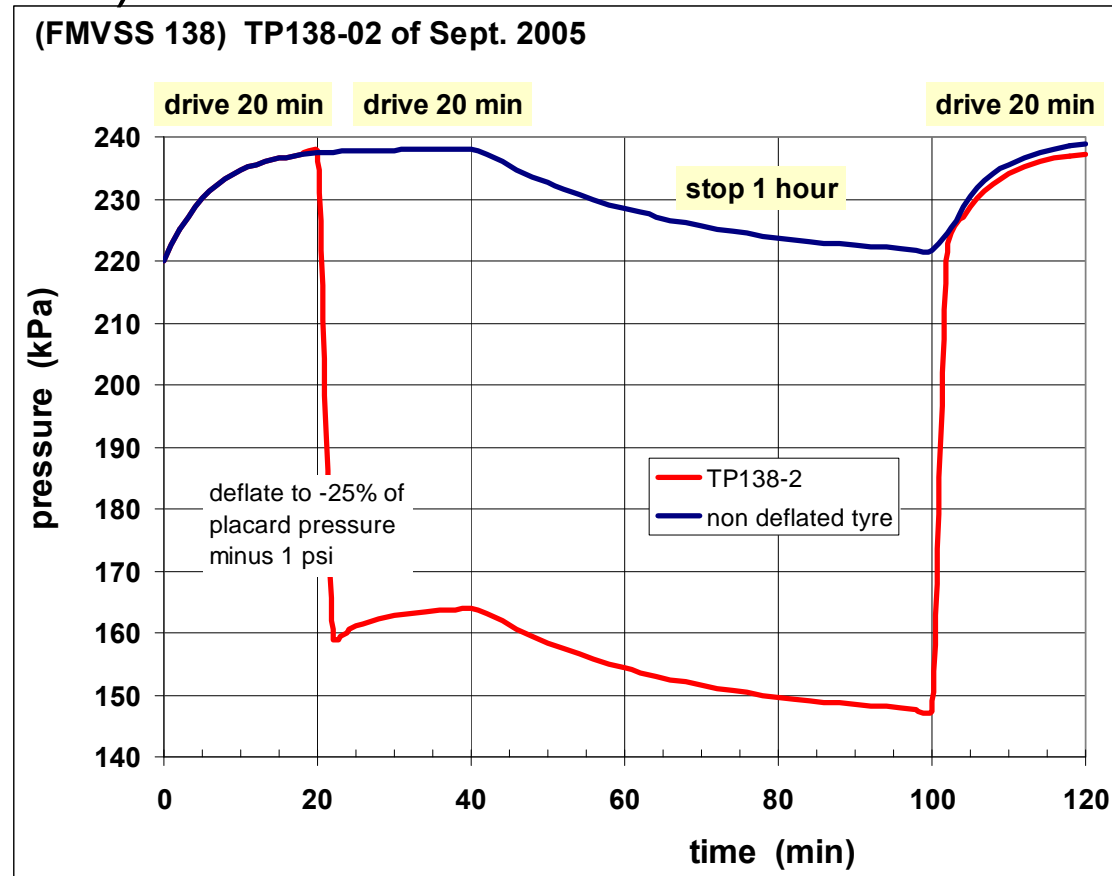


# What can they detect ?

	by “direct” TPMS	by “indirect” TPMS
$\Delta P1$	is easily detected, since the alert delay is < 2 min	cannot be detected, since the alert delay is > 5 min
$\Delta P2$	is easily detected, but ... users may be puzzled by the $\Delta P1$ - triggered alert, if the HMI is basic	cannot be detected (insufficient accuracy)
$\Delta P3$	is easily detected (unless a “comparison” function has been forgotten)	is easily detected
$\Delta P4$	is easily detected	can be detected (by recent generation TPMS)



# FMVSS138 test method contains a questionable detail (SAE J2657 does not)



**“25%” equals “33%” ... and verges on the dangerous when, for ex., handling with one rear tire deflated or tire endurance are concerned**



# Expressing under-inflation in % of recommended pressure is questionable

If NHTSA's Rule FMVSS138 were transposed to Europe, the worst case would be :

- Maximum load, at  $P_{\text{recommended}} = 250 \text{ kPa}$  (cold)
- TPMS threshold =  $250 * 0.75 - 7 = 180 \text{ kPa}$  (warm!)  
=> thus, cold pressure before alert could be  $< 165 \text{ kPa}$  !

The difference  $250 - 165 = 85$  clearly exceeds any safety limits.

Therefore, the alarm threshold should be defined in terms of absolute pressure difference, such as “-40 kPa below the recommended pressure or below the other tyres' pressure” (depending on the reactivity of the system, partial correction of pressure evolution should be contemplated).



# Further issues

- **Manual reset :**  
if the TPMS must be manually reset, the user should be made aware of the risk of setting a biased (usually low) reference pressure into the system because of the lack of maintenance of pressure gauges at service stations
- **Human Machine Interface :**  
although some dashboards tend to have too many dials already, it has been recognized that the lighting of a single lamp is not recognized by ordinary users as a sign of danger ;  
in the same way, yellow lamp colour, lamp blinking, may be misinterpreted, and the ISO symbol of deflated tyre is misunderstood.



Thank you for your attention

