Statistical office of Montenegro

- Statistical office of Montenegro is an independent administrative body according to the Low on State Administration;

- The statistical system of Montenegro is regulated by the Low on Official Statistics and the Official Statistics System of Montenegro (Official Gazette 18/12);

- The Mission of Statistical office of Montenegro is to provide quantitative and representative information on in Montenegro for all users according to the internationally defined methodology and highest professional standards;

- The Vision of the Statistical Office of Montenegro is to be recognized as an institution providing internationally comparable, reliable and timely data in accordance with user needs on national and international level.
Legal framework for providing individual data with no identifier

- **Low on Official Statistics and the Official Statistics System of Montenegro (Official Gazette 18/12);**

Other secondary legislation act:

- **Rulebook on Keeping Statistical Data (Official Gazette 47/12);**
- **Rulebook on Content, Manner of Keeping Records on Users of Individual Statistical Data (Official Gazette of Montenegro 53/12);**

Internal act:

- **Procedures of the use of personal data without identifier for scientific research purposes** (in the adoption phase).
**Article 58 - Providing individual data with no identifier**

Official statistics producers may provide, upon written request, individual statistical data, without identifiers, to scientific-research institutions for purpose of carrying out scientific and research activities as well as to international statistical organizations and statistics producers from other countries.

Scientific and research organizations referred to under paragraph 1 of this Article are Montenegrin Academy of Sciences and Arts, scientific and research institutions of high education, and other legal and natural persons carrying out scientific and research activities in accordance with special law.

The request referred to under paragraph 1 of this Article must be clearly specify the purpose of statistical data use.

Use of statistical data referred to under paragraph 1 of this Article shall be set out in the **Contract** by which the user shall be committed under material and criminal liability, to use statistical data only for the purpose specified in the request and not to provide them for review and use to unauthorized persons and to destroy them after processing.

Official statistics producers shall keep records on users referred to under paragraph 4 of this Article, and on purpose for which statistical data are provided for the use.

Contents and manner of keeping the records referred to under paragraph 5 of this Article shall be stipulated by the Ministry.
Procedure of the use of personal data without identifier for scientific research purposes

**Step 1** – Official written request with clearly defined purpose of using statistical data;

**Step 2** – Request is considered by Committee on statistical confidentiality;

**Step 3** - Committee on statistical confidentiality proposed to the director to accept or reject request;

**Step 4** – General director review the decision of the Committee and makes the final decision;

**Step 5** – Contract on the use of individual data without identifiers for scientific research purposes;

**Step 6** – After completion of the use of individual data without identifiers for scientific research purposes, and not later than 60 days from the date of dissemination of survey results, the researcher is required to put at the disposal published results of survey, in which preparation requested data were used, to Statistical office of Montenegro - MONSTAT.

**Step 7** – MONSTAT keeps records of scientific research institutions Rulebook on Content, Manner of Keeping Records on Users of Individual Statistical Data (Official Gazette of Montenegro 53/12).
Thank you

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