



## **Side Event**

### **“Outcome of the First United Nations Environment Assembly (UNEA) and its impact for UNEP’s work in the European region”**

**Tuesday 28 October 2014 from 13h15 – 14h45 p.m  
in Room VII, Palais des Nations, Geneva**

**20<sup>th</sup> Session of the UNECE Committee on Environmental Policy (CEP-20)**

#### **ORGANIZING PARTNERS**

- United Nations Environment Programme (UNEP)

#### **Thematic Focus**

The Ministers gathered at the first session of the United Nations Environment Assembly (UNEA) of the United Nations Environment Programme (UNEP) called on the international community to undertake actions on a wide ranging environment sustainability challenges and called for the full integration of economic, social and environmental dimensions of sustainability to eradicate poverty, protect the environment and promote inclusive social and economic development in harmony with nature for present and future generations.

This side event will provide insights into the outcome of the First United Nations Environment Assembly (UNEA) and its impact for UNEP’s work in the European region, as well as provide updates on the implementation of the UNEA decisions. The event will be open to member States and other stakeholders, and UNEP will seek their views and comments, including assessment of the first UNEA, lessons learned, planning with regard to UNEA-2, and relevance to the deliberations of the CEP meeting and EfE process.

#### **Presenters/Speakers**

- Jan Dusik, Director and Regional Representative
- Government intervention (UNEA Bureau member), Romania
- Government intervention (UNEA Bureau member), Belgium.
- Question and answer/ interactive dialogue with the representatives of Governments and other stakeholders (colleagues from UNEP offices will be present to answer any programme specific questions that may arise).

**THE EVENT WILL BE IN ENGLISH AND RUSSIAN, AND LIGHT LUNCH (SANDWICH) WILL BE PROVIDED BY UNEP.**