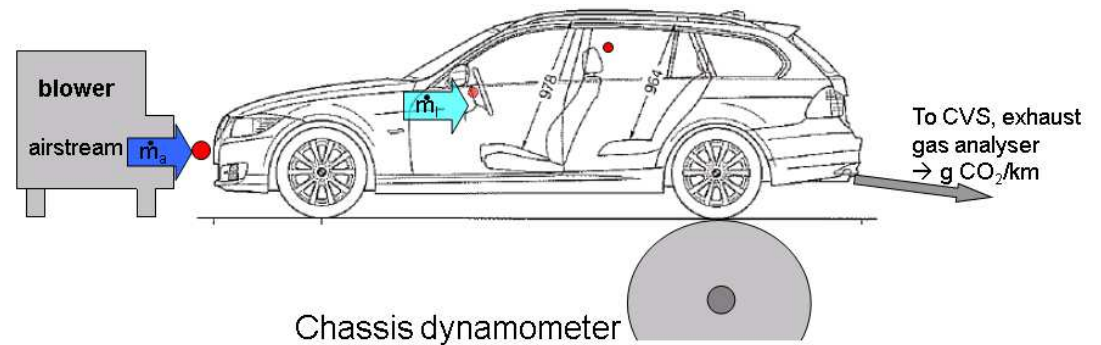


MAC Pilot Test Phase

MACTP meeting at GRPE

17-1-2012
Geneva

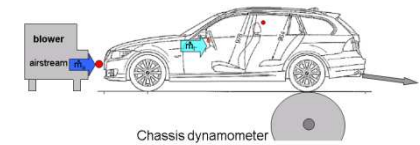
TNO: Willar Vonk
TUG: Stefan Hausberger
LAT: Zissis Samaras
Savas Geivanidis



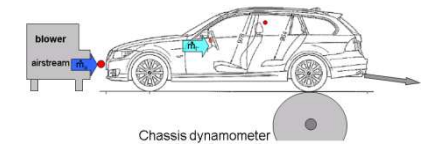
This presentation will be made available on the UNECE website

Agenda:

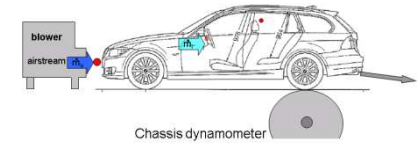
- › Introduction
- › Targets of the MAC Pilot Test Phase
- › Description of the MAC Pilot Test Phase
- › Description of the current draft test procedure
- › Issues and topics addressed in the Pilot Test Phase
- › Actual status



Project setting and background



- › Type approval test procedure for MAC energy efficiency assessment shall be developed
- › In 2010 work was done by TNO-led consortium on this topic
 - › Consortium of TUG, LAT, KTI and TNO
 - › Result was a proposal for a physical test procedure
 - › Conditions and margins for procedure were defined
- › In parallel specialists from the industry tested the procedure
- › Reported recommendations for development of the TA test procedure
 - › Launch a pilot phase to define a suitable classification method
- › There are still open issues and comments to be covered in final procedure



Targets of the MAC Pilot Phase

→ Technical annex to the Regulation

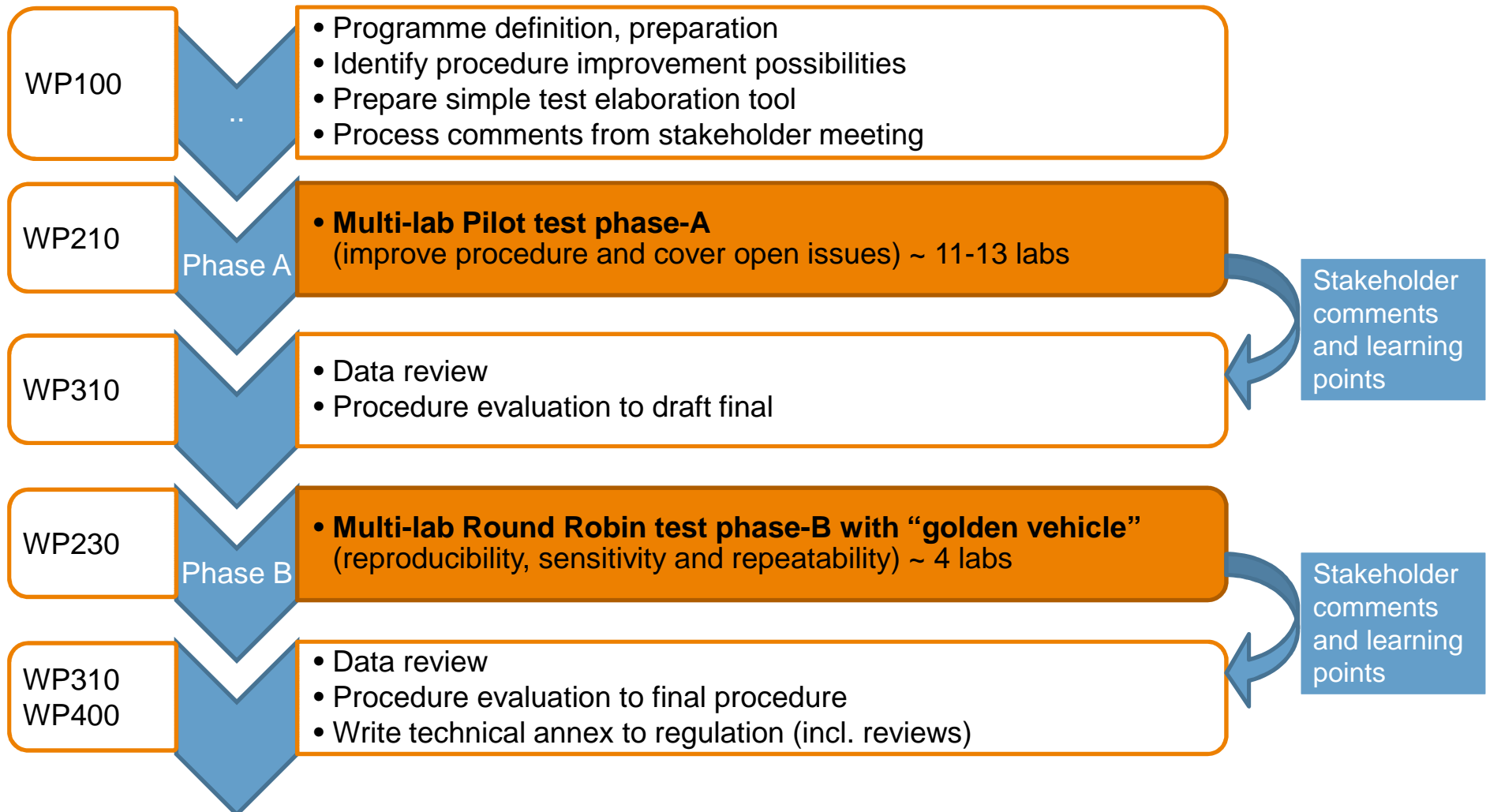
In the first project the analysis of effects of MAC settings and of boundary conditions needed a lot of test resources:

- › only one car tested in the “latest version” of the test procedure.
- › still some options for settings and data processing open
- › no comparable results for different MAC technologies, engines and vehicle sizes as basis for “family definition” etc.

Pilot Test Phase is defined to overcome these issues and to follow-up to the MAC test procedure a technical annex to the Regulation

- › During Pilot Phase, labs also gain experience with the procedure

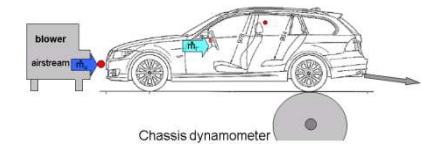
MAC Pilot Test Phase contains two test phases:



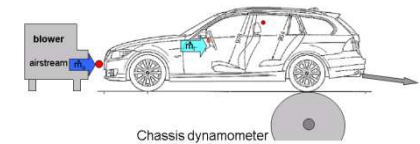


Stakeholders are closely involved

- › Participation in Pilot Test Phase A and B
- › Provide data and information on
 - › performance of test equipment (e.g. controlling of humidity)
 - › existing combinations of HVAC systems + vehicle models + glazing quality variations as basis for definition of “families”
 - › cooperation in finding solutions for open issues
- › Comments to the test procedure
 - › Before Pilot Phase A in stakeholder workshop
 - › After Pilot Test Phase A and B
 - › On text for technical annex to regulation



Draft test procedure



Main issues in this presentation

- › Test cycle
- › Settings of MAC and test cell
- › Test evaluation and applied correction factors

Procedure can be found in Circa website:

- › <http://circa.europa.eu/Members/irc/enterprise/wltp/library>

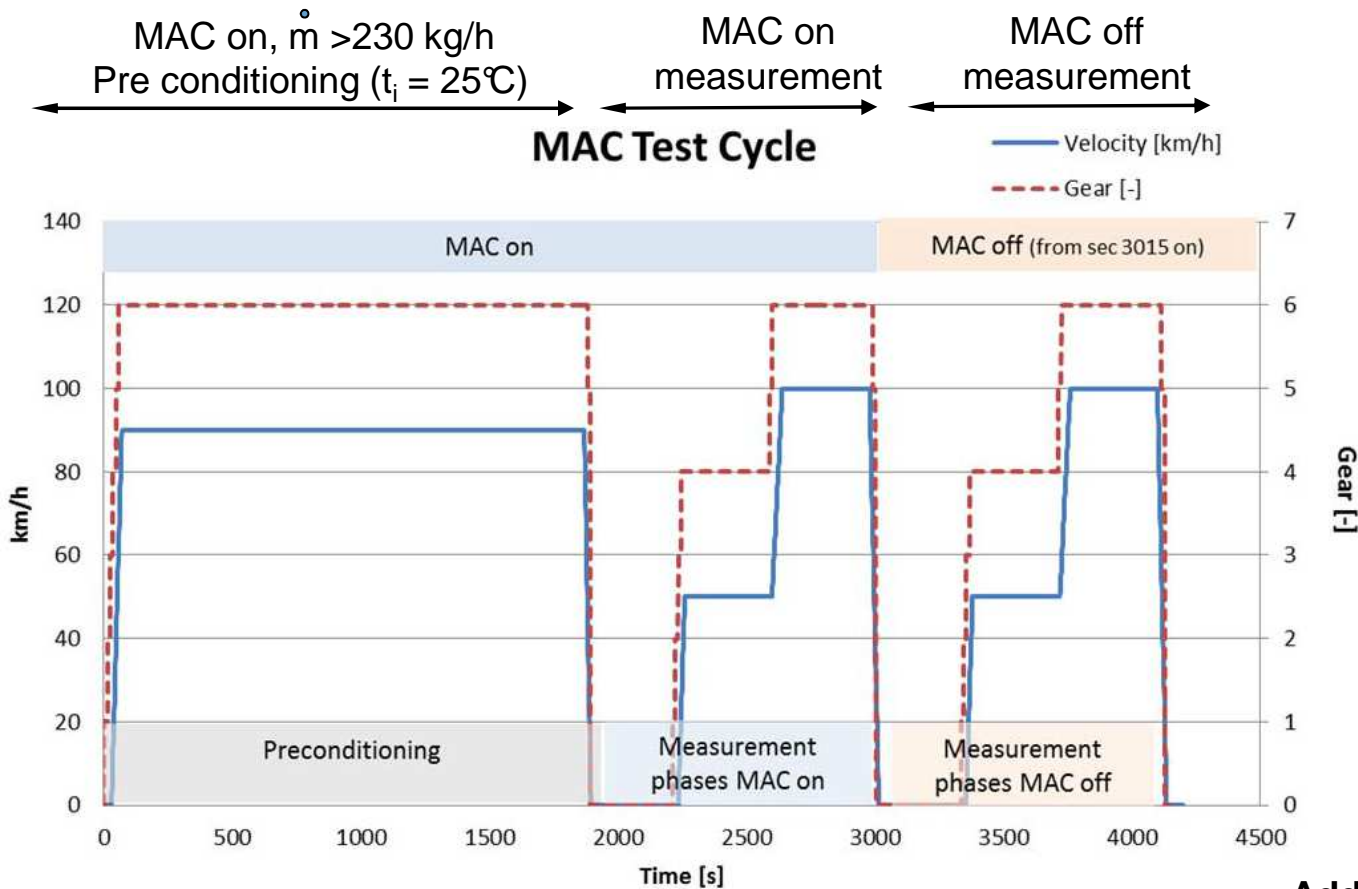
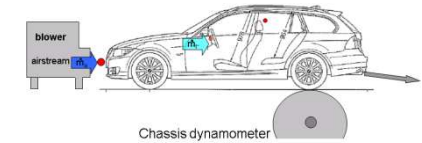
→meetings→111121 - MAC pilot test phase Workshop TUG

(access to Circa can be requested with a mail to Satu.Porsti@ec.europa.eu):

Details from first study is also available in the report:

- › “Collection and evaluation of data and development of test procedures“ in support of legislation on (MAC) efficiency and (GSI)

Test cycle on a chassis dynamometer



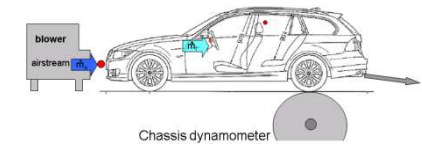
Evaluation periods suggested:

1960 - 2220	MAC on
2320 - 2580	
2710 - 2970	
3090 - 3350	MAC off
3450 - 3710	
3840 - 4100	

**In pilot phase:
4 repetitions to test repeatability**

**Additional MAC FC =
Weighted average [kg/h] MAC on
- Weighted average [kg/h] MAC off**

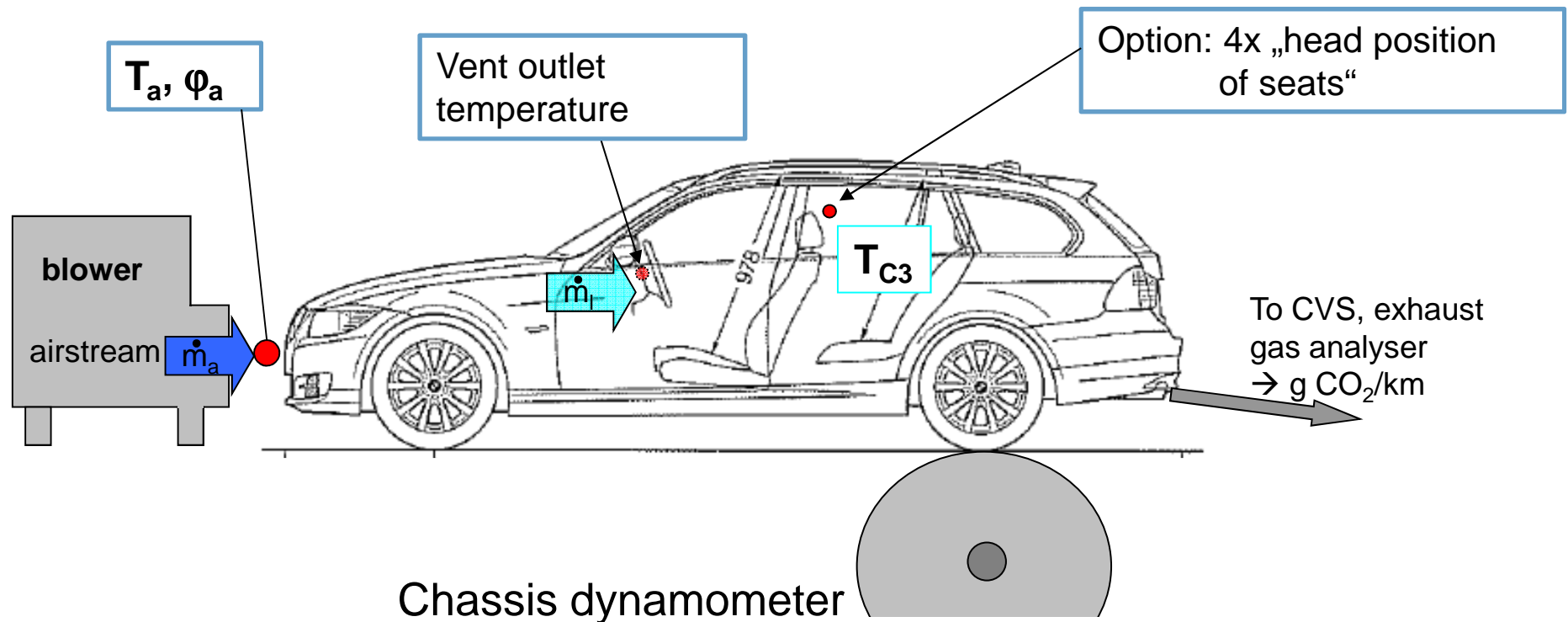
Settings and preconditioning



- › Soak >8h at 25°C +/-2°C (with battery connected to charger)
- › Driving resistances, fly wheel mass as defined in EC 692/2008 for emission tests
- › Set test cell Temperature 25°C +/-2°C
- › Set test cell Humidity 45% +/-5%
- › Set MAC system to automatic position, adjust at >230 kg/h
- › start MAC test, until second 1500 the MAC setting shall be found for <15°C vent outlet
- › During test all vehicle openings are closed

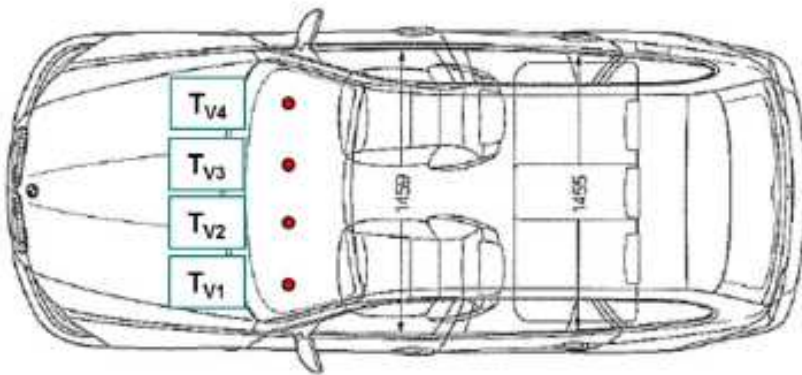
Position of sensors

- › ambient temperature 25°C and 45% RH at testbed-blower inlet
- › Vehicle temperature measured in the cabin (details see next slide)



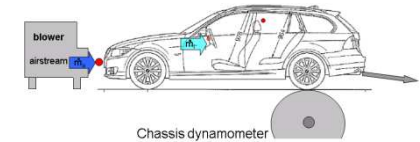
Position of sensors and temperature criteria

- › Each vent outlet temperature average shall be $<15^{\circ}\text{C}$.
- › Only the 4 main vents at the dashboard shall be open
- › If others cannot be closed, they shall be included in test





Evaluation of the test result



Results of single speeds steps are weighted:

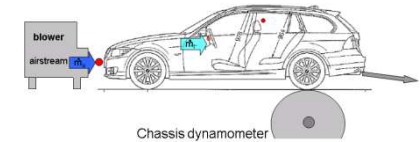
- › 15% Idling
- › 65% 50 km/h
- › 20% 100 km/h

$$FC_{MAC_i} = 3.6 \times C_{COP_i} \times (FC_{i, Measured-AC-on} - \underline{C_{Pe_i}} \times FC_{i, Measured-AC-off})$$

- › Corrections C_{COP_i} for variations in cooling demand:
 - › test cell temperature and humidity
 - › Vent outlet temperature (optional)
- › Corrections C_{Pe_i} for variability of the vehicle speed (dyno braking force)
- › Good glazing saves MAC demand: corrections for heat entrance (glazing surface and quality) in separate formula



Evaluation of the test result with dedicated tool for the MAC Pilot Phase



- › A user friendly tool provides:
 - › Comparable results for all tests (with and without each step of correction)
 - › Standard formats for later analysis of all tests
 - › Plausibility check of input data
- › Evaluation will be based on instantaneous measured fuel consumption (or CO₂ emission).
- › On demand a parallel option for bag values is introduced

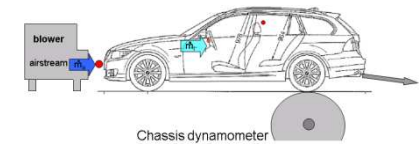
- › Tool is available on Circa website:

<http://circa.europa.eu/Members/irc/enterprise/wltp/library>

→meetings→111121 - MAC pilot test phase Workshop TUG

(access can be requested with a mail to Satu.Porsti@ec.europa.eu):

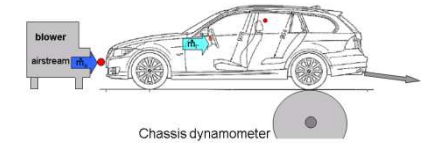
Important issues and topics are addressed in the Pilot Test Phase



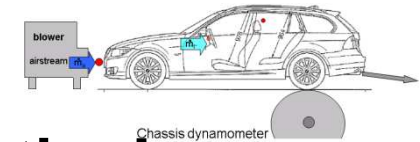
- › Sensitivity of the procedure for different:
 - › MAC technologies
 - › Engine size and fuel types
 - › Vehicle sizes and classes
- › Sensitivity of the procedure for variations in:
 - › Ambient temperature and humidity (test at low and high)
 - › GSI versus fixed gear shift strategy
 - › Soaking temperatures
 - › Drive cycle at minimum and maximum speed (dyno power)
- › Blower on/off in MAC off phase of the test
- › Solar load simulation during the test in some labs

Current status: Pilot Test Phase-A is running

- › Good input from stakeholders,
resulting in sharper definitions in the procedure
- › Successful stakeholder workshop in Graz:



- › First results of Phase-A will be presented to stakeholders 16 april 2012
(please mail me if you like to participate !)



Thank you very much for your attention!



Questions?



Willar Vonk
willar.vonk@tno.nl
T +31 88 866 84 13