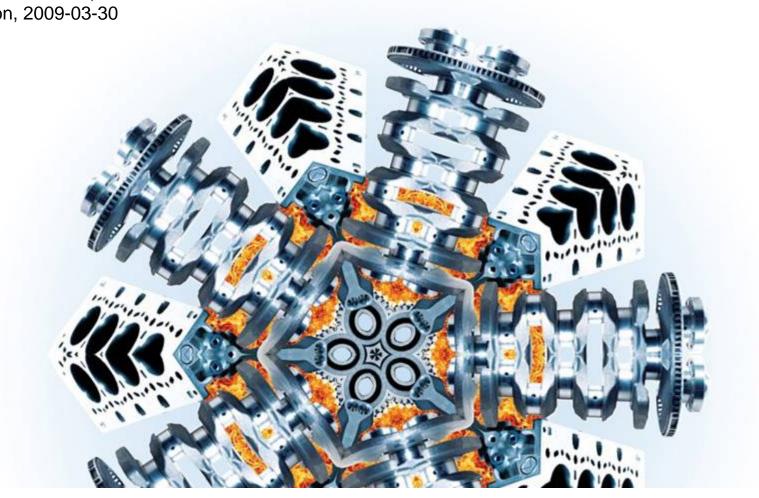
PMP Heavy-Duty Inter-Laboratory Exercise Validation Exercise at AVL MTC

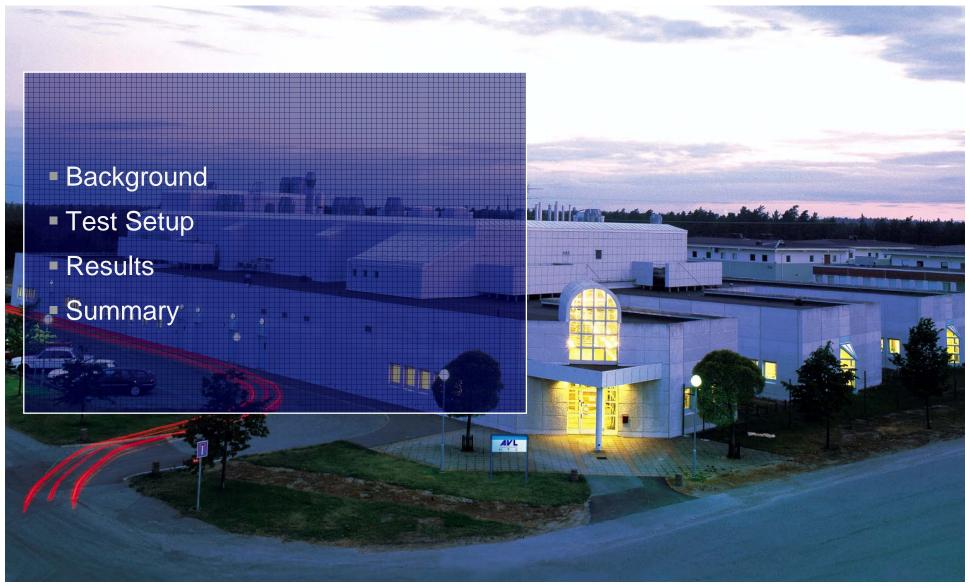


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Validation Exercise at AVL MTC

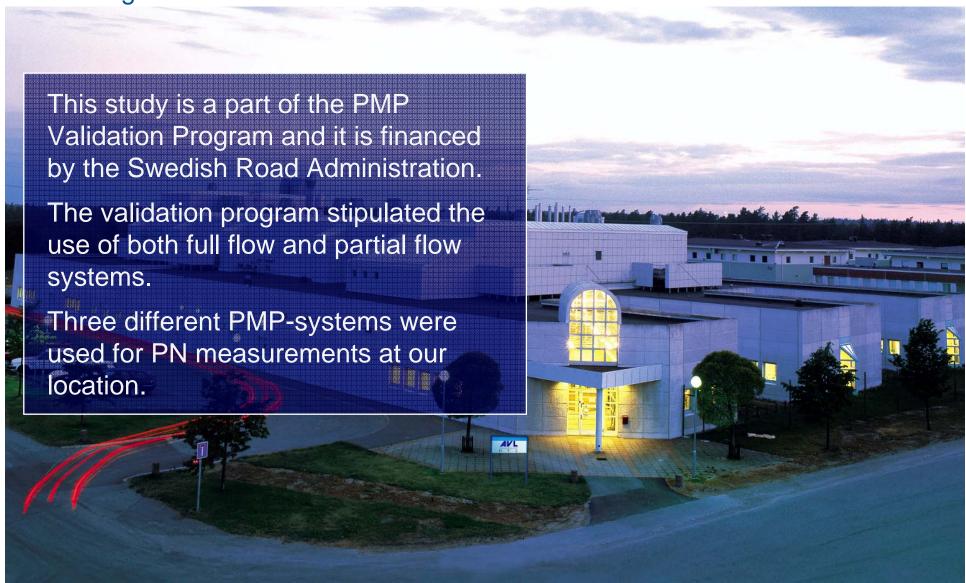


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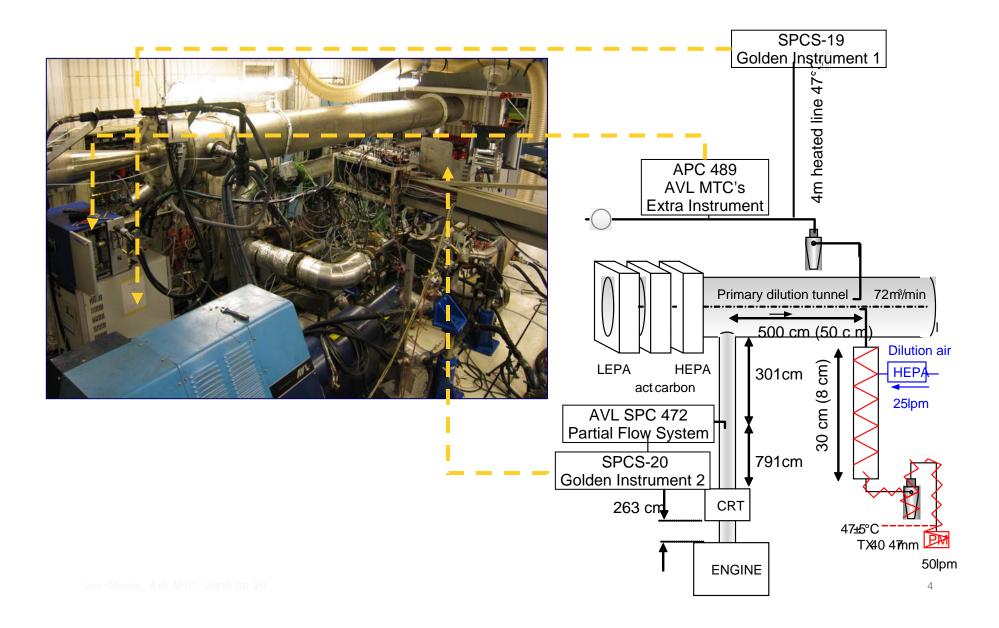
Background



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Test Setup





Test Programme

Day 0	Day 1-8	Day 9
Oil change	IFV	IFV
LC	Cold WHTC	Cold WHTC
	10 min soak	10 min soak
	warm WHTC	warm WHTC
	10 min mode #9	10 min mode #9
	(WHSC)	(WHSC)
	WHSC	WHSC
	СР	СР
	ETC	ETC
	СР	СР
3 x ETC	ESC	ESC
Prep	PC	PC
	Prep	no Prep

LC Lubricant conditioning

IFV Instrument functional verification
WHTC World Harmonised Transient Cycle
WHSC World Harmonised Steady State Cycle

ETC European Transient Cycle
ESC European Steady State Cycle

CP Continuity Protocol (5 min mode #7 (ESC) and 3 min idle)

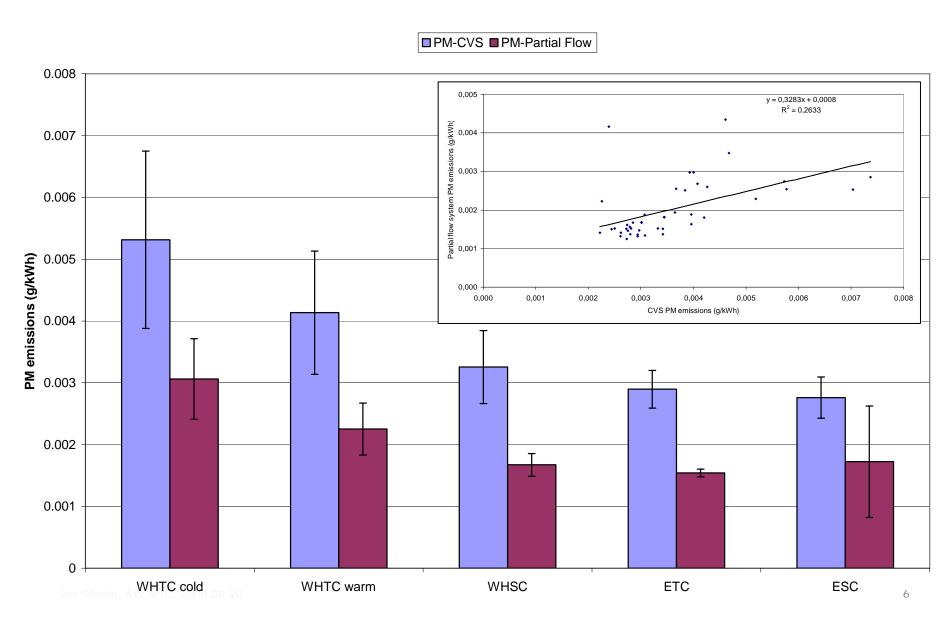
PC Full load curve

Prep 15 min at mode #10 and 30 min at mode #7 (ESC)

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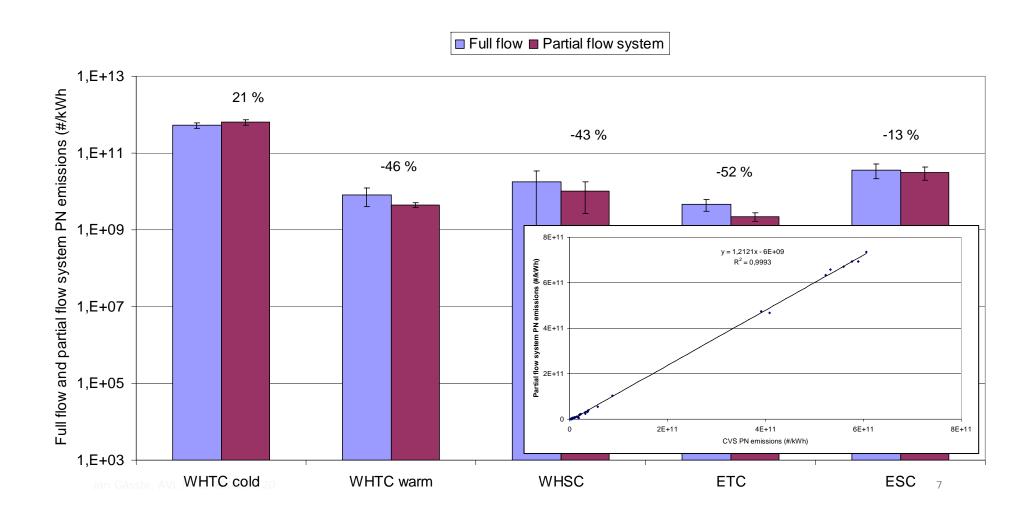


Results PM Emission Measurement



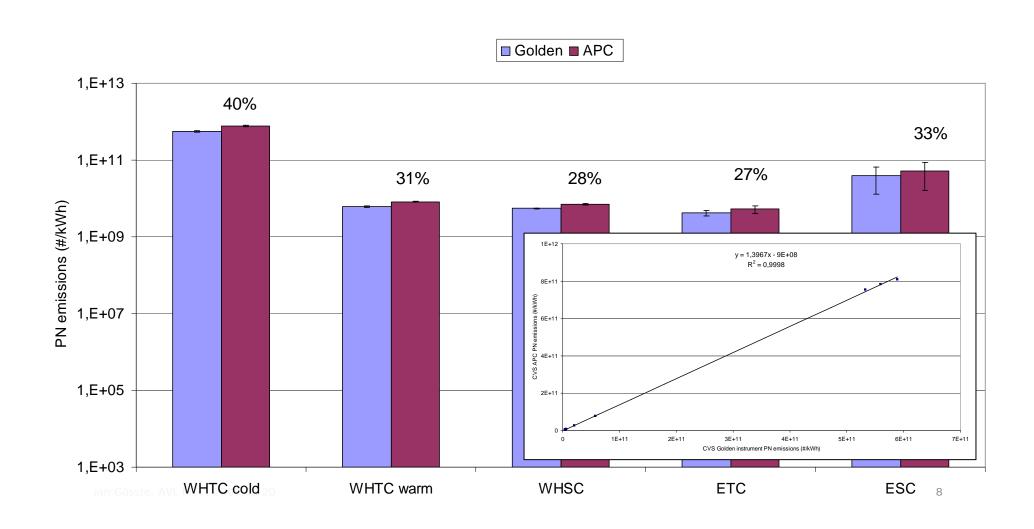


Results PN Emission Measurement with the Golden Instruments



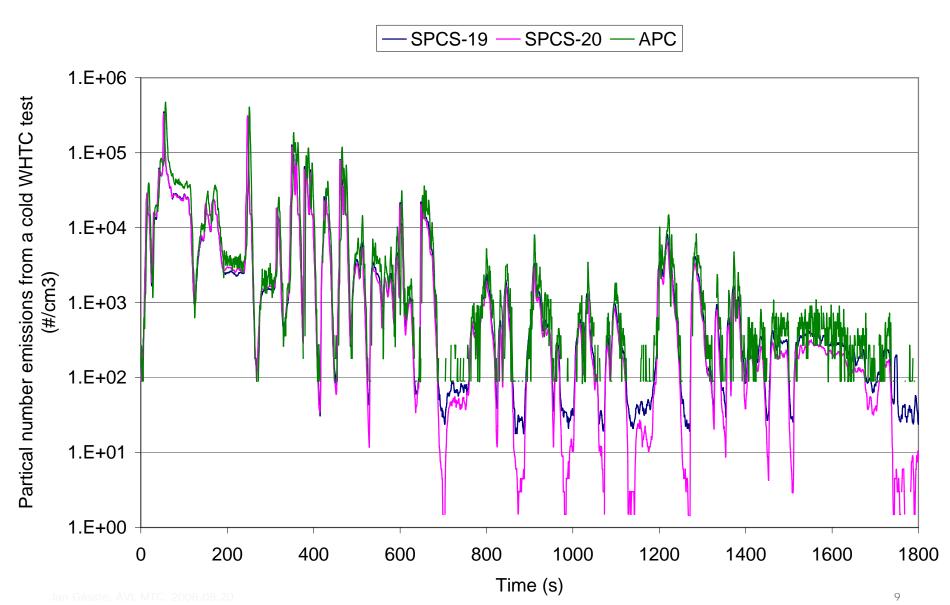


Results: PN Emission Measurement with SPCS 19 & APC489 from CVS



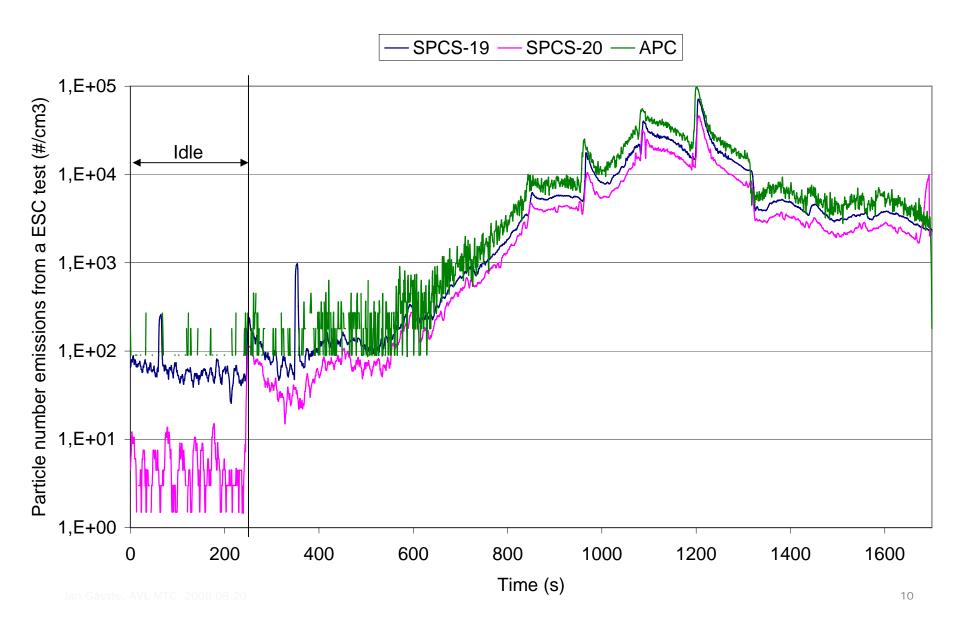


Results: On Line PN Emission Measurements in cold WHTC test with all instruments





Results: On Line PN Emission Measurements in the ESC test with all instruments





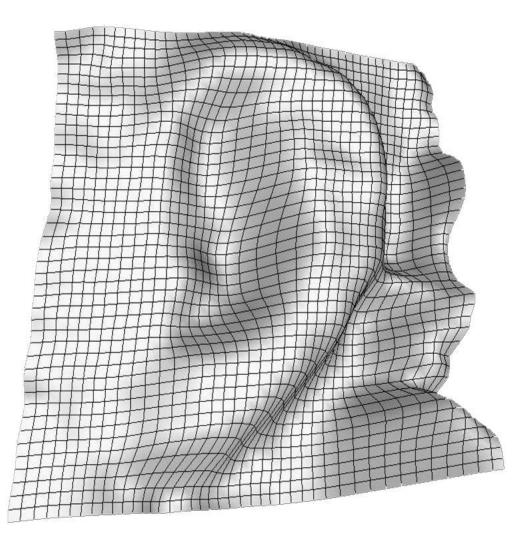
Summary / Conclusions

- PM emissions generally very low with the tested engine.
- WHSC showed lower PN-emissions compared to ESC and the ETC showed lower emissions than both the warm and the cold WHTC
- The Full Flow System showed higher PM-emissions compared to the partial flow system and poor correlation between the two sampling systems at this low PM levels.
- The Full Flow System showed higher PN-emissions compared to the partial flow system for all cycles except the cold WHTC and good correlation between the two sampling systems.
- Good correlation was shown between the Golden Instrument and our extra APC489 system.
- The online data had a similar trace independent of the manufacturer of the PMP-system. This indicates that the PMP method is robust.

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Questions?



Don't hesitate to contact...

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