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1958 Agreement:
Consideration of draft amendments
to existing UN Regulations submitted by GRSG

Proposal for Supplement 8 to the 01 series of amendments to UN Regulation No. 43 (Safety glazing)

Submitted by the Working Party on General Safety Provisions*

The text reproduced below was adopted by the Working Party on General Safety Provisions (GRSG) at its 114th session (ECE/TRANS/WP.29/GRSG/93, para. 15). It is based on official document ECE/TRANS/WP.29/GRSG/2018/7 as reproduced in Annex IV to the report. It is submitted to the World Forum for Harmonization of Vehicle Regulations (WP.29) and to the Administrative Committee AC.1 for consideration at their November 2018 sessions.

^{*} In accordance with the programme of work of the Inland Transport Committee for 2018–2019 (ECE/TRANS/274, para. 123 and ECE/TRANS/2018/21/Add.1, Cluster 3.1), the World Forum will develop, harmonize and update UN regulations in order to enhance the performance of vehicles. The present document is submitted in conformity with that mandate.

Supplement 8 to the 01 series of amendments to UN Regulation No. 43 (Safety glazing)

Paragraph 5.5.8., amend to read:

- "5.5.8. XI In the case of laminated-glass panes. In addition, the appropriate application will be signified by:
 - /D For laminated-glass panes with enhanced mechanical properties."

Paragraph 8.2.1.1., amend to read:

"8.2.1.1. Safety glazing shall be subjected to the tests listed in the following table:

	Windscreens							Glass panes			
	Toughened glass		Ordinary laminated glass		Treated laminated glass		Glass- plastics	Toughened glass	Laminated- glass	Glass- plastics	
Tests	I	I-P	II	II-P	III	III-P	IV				
Fragmentation:	A4/2	A4/2	-	-	A8/4	A8/4	-	A5/2	-	-	
Mechanical strength											
- 227 g ball	-	-	A6/4.3	A6/4.3	A6/4.3	A6/4.3	A6/4.3	A5/3.1	A7/4.3	A11/3	
- 2,260 g ball	-	-	A6/4.2	A6/4.2	A6/4.2	A6/4.2	A6/4.2	-	A7/4.2 ⁴	-	
Headform test ¹	A4/3	A4/3	A6/3	A6/3	A6/3	A6/3	A10/3	-	A7/3 ⁴	-	
Abrasion											
Outer face	-	-	A6/5.1	A6/5.1	A6/5.1	A6/5.1	A6/5.1	-	A6/5.1	A6/5.1	
Inner face	-	A9/2	1	A9/2		A9/2	A9/2	A9/2 ²	A9/2 ²	A9/2	
High temperature	-	-	A3/5	A3/5	A3/5	A3/5	A3/5	-	A3/5	A3/5	
Radiation	-	A3/6	A3/6	A3/6	A3/6	A3/6	A3/6	-	A3/6	A3/6	
Humidity	-	A3/7	A3/7	A3/7	A3/7	A3/7	A3/7	A3/7 ²	A3/7	A3/7	
Light transmission	A3/9.1	A3/9.1	A3/9.1	A3/9.1	A3/9.1	A3/9.1	A3/9.1	A3/9.1	A3/9.1	A3/9.1	
Optional distortion	A3/9.2	A3/9.2	A3/9.2	A3/9.2	A3/9.2	A3/9.2	A3/9.2	A3/9.2 ³	-	-	
Secondary image	A3/9.3	A3/9.3	A3/9.3	A3/9.3	A3/9.3	A3/9.3	A3/9.3	A3/9.3 ³	-	-	
Resistance to temperature changes	-	A3/8	-	A3/8	-	A3/8	A3/8	A3/8 ²	A3/8 ²	A3/8	
Fire resistance	-	A3/10	-	A3/10	-	A3/10	A3/10	A3/10 ²	A3/10 ²	A3/10	
Resistance to chemicals	-	A3/11.2.1	-	A3/11.2.1	-	A3/11.2.1	A3/11.2.1	A3/11.2.1 ²	A3/11.2.1 ²	A3/11.2.1	

Furthermore this test shall be carried out on multiple-glazed units pursuant to Annex 12, paragraph 3 (A12/3).

Note: A reference such as A4/3 in the table indicates the annex (4) and paragraph (3) of that annex, where the relevant test is described and the acceptance requirements are specified

² If coated on the inner side with plastics material.

This test shall only be carried out on uniformly-toughened glass-panes to be used as windscreens of slow-moving vehicles which, by construction, cannot exceed 40 km/h.

This test shall only be carried out on laminated-glass panes bearing the additional symbol /D.

Annex 1

Appendix 4, amend to read (including new footnote ¹):

"Laminated-glass panes

UN R	egulation No. 43)
	Approval No.
	Principal characteristics:
	Remarks:

(Principal and secondary characteristics as defined in Annex 7 or Annex 9 to

For laminated glass panes with enhanced mechanical properties with additional symbol /D (yes/no) $^{\rm 1}$

Annex 7

Insert new paragraphs 3. to 3.4.2., to read:

"3. Headform Test

The provisions concerning headform test shall apply to laminated-glass panes bearing the additional symbol $\slash\!D$

3.1. Indices of difficulty of the secondary characteristics

No secondary characteristic is involved.

3.2. Number of test pieces

Six flat test pieces measuring (1,100 mm x 500 mm) +5 mm / -2 mm shall be subjected to testing.

- 3.3. Test method
- 3.3.1. The method used shall be that described in Annex 3, paragraph 3.1.
- 3.3.2. The height of drop shall be 1.50 m + 0 mm / -5 mm.
- 3.4. Interpretation of results
- 3.4.1. This test shall be deemed to have given a satisfactory result if the following conditions are met:
- 3.4.1.1. The test piece yields and breaks, displaying numerous circular cracks centred approximately on the point of impact;
- 3.4.1.2. Tears in the interlayer are allowed, but the manikin's head shall not pass through;
- 3.4.1.3. No large fragments of glass shall become detached from the interlayer.

¹ Strike out what does not apply."

3.4.2. A set of test pieces submitted for approval shall be considered satisfactory from the point of view of the headform test if all the tests give a satisfactory result."

Paragraphs 3. to 3.4.2. (former), renumber and amend to read:

- "4. Mechanical strength test
- 4.1. Indices of difficulty of the secondary characteristics

No secondary characteristic is involved.

4.2. 2,260 g ball test

The provisions concerning the 2,260 g ball test shall apply to laminated-glass panes bearing the additional symbol /D

- 4.2.1. Twelve square test pieces of 300 mm + 10 mm / -0 mm side shall be subjected to testing.
- 4.2.2. Test method
- 4.2.2.1. The method used shall be that described in Annex 3, paragraph 2.2.
- 4.2.2.2. The height of drop (from the underface of the ball to the upper face of the test piece) shall be 4 m + 25 mm / -0 mm.
- 4.2.3. Interpretation of results
- 4.2.3.1. The test shall be deemed to have given a satisfactory result if the ball does not pass through the glazing within five seconds after the moment of impact.
- 4.2.3.2. A set of test pieces submitted for approval shall be considered satisfactory from the point of view of the 2,260 g ball test if at least eleven of the twelve tests have given a satisfactory result.
- 4.3. 227 g ball test
- 4.3.1. Number of test pieces

Eight flat samples measuring 300 mm x 300 mm, specially made or cut from the flattest part of a pane shall be tested

- 4.3.1.1. Test pieces can alternatively be finished products that may be supported over the apparatus described in paragraphs 2.1.1. to 2.1.1.3. of Annex 3.
- 4.3.1.2. If the test pieces are curved, care should be taken to ensure adequate contact with the support.
- 4.3.2. Test method
- 4.3.2.1. The method used shall be that described in Annex 3, paragraph 2.1.
- 4.3.2.2. The height of drop from the underface of the ball to the upper face of the test piece or sample shall be 9 m + 25 mm / -0 mm.
- 4.3.4. Interpretation of results
- 4.3.4.1. The test shall be considered to have given a satisfactory result if the following conditions are met:
 - (a) The ball does not pass through the test piece;
 - (b) The laminate shall not break into separate pieces;

- (c) At the point immediately opposite the point of impact, small fragments of glass may leave the specimen, but the small area thus affected shall expose less than 645 mm² of reinforcing or strengthening material, the surface of which shall always be well covered with tiny particles of tightly adhering glass. Total separation of glass from the reinforcing or strengthening material shall not exceed 1,935 mm² on either side. Spalling of the outer glass surface opposite the point of impact and adjacent to the area of impact is not to be considered a failure.
- 4.3.4.2. A set of test pieces submitted for approval shall be considered satisfactory from the point of view of the mechanical strength test if at least six of the eight tests have given a satisfactory result."

Paragraphs 4. to 5. (former), renumber as paragraphs 5. to 6.

Annex 23

Paragraph 2.4.1., amend to read:

"2.4.1. 227 g ball test in accordance with the requirements of Annex 7, paragraph 4.3."

Insert new paragraphs 2.4.5. to 2.4.5.2., to read:

- "2.4.5. In the case of laminated-glass panes with enhanced mechanical properties bearing the additional symbol /D
- 2.4.5.1. 2,260 g ball test in accordance with the requirements of Annex 7, paragraph 4.2.
- 2.4.5.2. Headform test in accordance with the requirements of Annex 7, paragraph 3."

Paragraph 2.4.5. (former), renumber as paragraph 2.4.6.

Paragraph 3.2.1., amend to read:

"3.2.1. Tests

The check shall be carried day shall be tested.

The choice of test pieces shall be representative of the production of the various types of windscreen, respectively panes.

As an alternative and thickness class per year."