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World Forum for Harmonization of Vehicle Regulations

Working Party on Lighting and Light-Signalling

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> **REGULATION No. 37** (Filament lamps)

Proposal for Supplement 36 to the 03 series of amendments to Regulation No. 37

Submitted by the expert from the Working Party "Brussels 1952" */

The text reproduced below was prepared by the expert from the Working Party "Brussels 1952" (GTB) in order to introduce into Regulation No. 37 the provisions for a new category of filament light source H16B. The proposal is based on the current text of the Regulation. The modifications to the existing text, including draft Supplement 35 to the 03 series of amendments to the Regulation, are marked in bold characters.

^{*/} In accordance with the programme of work of the Inland Transport Committee for 2006-2010 (ECE/TRANS/166/Add.1, programme activity 02.4), the World Forum will develop, harmonize and update Regulations in order to enhance performance of vehicles. The present document is submitted in conformity with that mandate.

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A. PROPOSAL

Annex 1,

The list of categories of filament lamps, grouped, and their sheets, amend to read:

Group 1

Without general restrictions:

Category	Sheet number(s)		
H1	H1/1 to 3		
H15	H15/1 to 5		
H16	H16/1 to 4		
H16B	H16/1 to 4		
H21W <u>**</u> /	H21W/1 to 2		

Replace sheets H16/1 to 4 by new pages, to read (see next pages):

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Sheet H16/1

The drawings are intended only to illustrate the essential dimensions (in mm) of the filament lamp

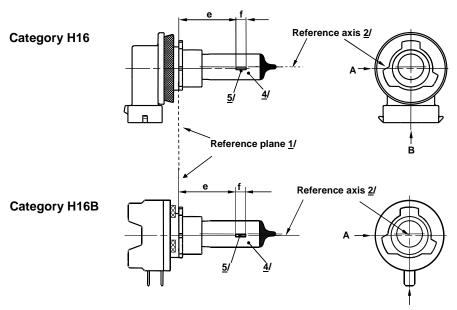


Figure 1 - Main drawing

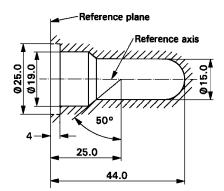


Figure 2 - Maximum lamp outline 3/

- $\underline{1}$ / The reference plane is the plane formed by the underside of the bevelled lead-in flange of the cap.
- The reference axis is perpendicular to the reference plane and passing through the centre of the 19 mm cap diameter.
- 3/ Glass bulb and supports shall not exceed the envelope as indicated in Figure 2. The envelope is concentric to the reference axis.
- 4/ The light emitted shall be white or selective yellow.
- 5/ Notes concerning the filament diameter.
 - No actual diameter restrictions apply but the objective for future developments is to have d max. = 0.9 mm.
 - For the same manufacturer, the design diameter of standard (étalon) filament lamp and filament lamp of normal production shall be the same.

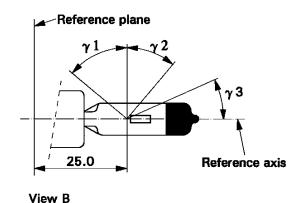


Figure 3
Distortion free area 6/ and black top 7/

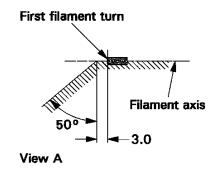


Figure 4 Metal free zone <u>8</u>/

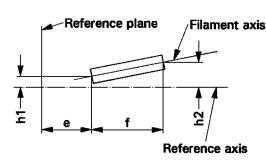


Figure 5
Permissible offset of filament axis 9/
(for standard filament lamps only)

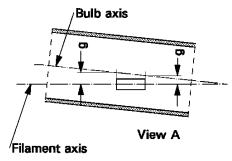


Figure 6 Bulb eccentricity 10/

- 6/ Glass bulb shall be optically distortion free within the angles γ 1 and γ 2. This requirement applies to the whole bulb circumference within the angles γ 1 and γ 2.
- $\overline{2}$ / The obscuration shall extend at least to angle γ 3 and shall extend at least to the cylindrical part of the bulb on the whole bulb top circumference.
- 8/ The internal design of the lamp shall be such that stray light images and reflections are only located above the filament itself seen from the horizontal direction. (View A as indicated in Figure 1 on sheet H16/1). No metal parts other than filament turns shall be located in the shaded area as seen in Figure 4.
- 9/ The offset of the filament with respect to the reference axis is measured only in viewing directions A and B as shown in Figure 1 in sheet H16/1. The points to be measured are those where the projection of the outside of the end turns nearest to or furthest from the reference plane crosses the filament axis.
- 10/ Offset of filament in relation to bulb axis measured in two planes parallel to the reference plane where the projection of the outside of the end turns nearest to or furthest from the reference plane crosses the filament axis.

CATEGORIES H16 and H16B

Sheet H16/3

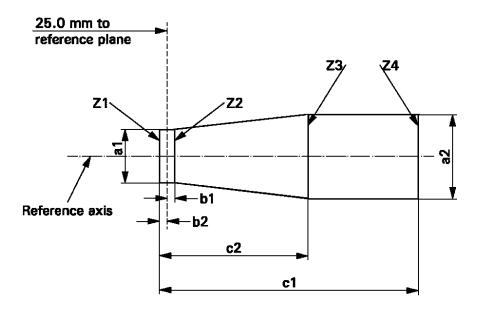
Dimensions in mm		1	Filaments lamps of normal proc	Standard filament lamp					
			12 V	12 V					
e 11/			25.0 12/		25.0 ± 0.1				
f 11/			3.2 12/		3.2 ± 0.1				
g			0.5 min.	u.c.					
h1			0	12/	0 ± 0.1				
h2			0	12/	0 ± 0.15				
γ1			50° min.	50° min.					
γ2			40° min.	40° min.					
γ3			30° min.		30°min.				
Cap: H16	7004-110-2) 7004-146-1)								
		ELECTR	ICAL AND PHOTOMETRIC CHARAC	TERISTICS					
Rated	Volts		12	12					
values	Watts		19	19					
Test voltage Volts		Volts	13.2	13.2					
Objective	Watts		22 max.		22 max.				
values	Luminous flux		500 +10% / -15 %						
Reference luminous flux: 500 lm at approximately 13.2 V									
Reference luminous flux: 550 lm at approximately 13.5 V									

^{11/} The ends of the filament are defined as the points where, when the viewing direction is direction A as shown in Figure 1 on sheet H16/1, the projection of the outside of the end turns crosses the filament axis.

^{12/} To be checked by means of a "Box System"; sheet H16/4.

Screen projection requirements

This test is used to determine, by checking whether the filament is correctly positioned relative to the reference axis and reference plane, whether a filament complies with the requirements.



a1	a2	b1	b2	c1	c2
d + 0.50	d + 0.70	0.25		3.6	2.6

d = diameter of filament

The filament position is checked solely in directions A and B as shown on sheet H16/1, Figure 1.

The filament shall lie entirely within the limits shown.

The ends of the filament as defined on sheet H16/3, note 11/, shall lie between lines Z1 and Z2 and between Z3 and Z4."

B. JUSTIFICATION

A new light source based upon category H16 but equipped with a "one-touch" type cap is proposed as a new category H16B. This is a useful addition to Regulation No. 37, in the same way as the additions of H8B, H9B and H11B have proven beneficial. "One-touch" means that at insertion of the light source, mechanical and electrical contact is made during one action

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