

## Technical Evaluation Tests for the Flex-GTR-prototype

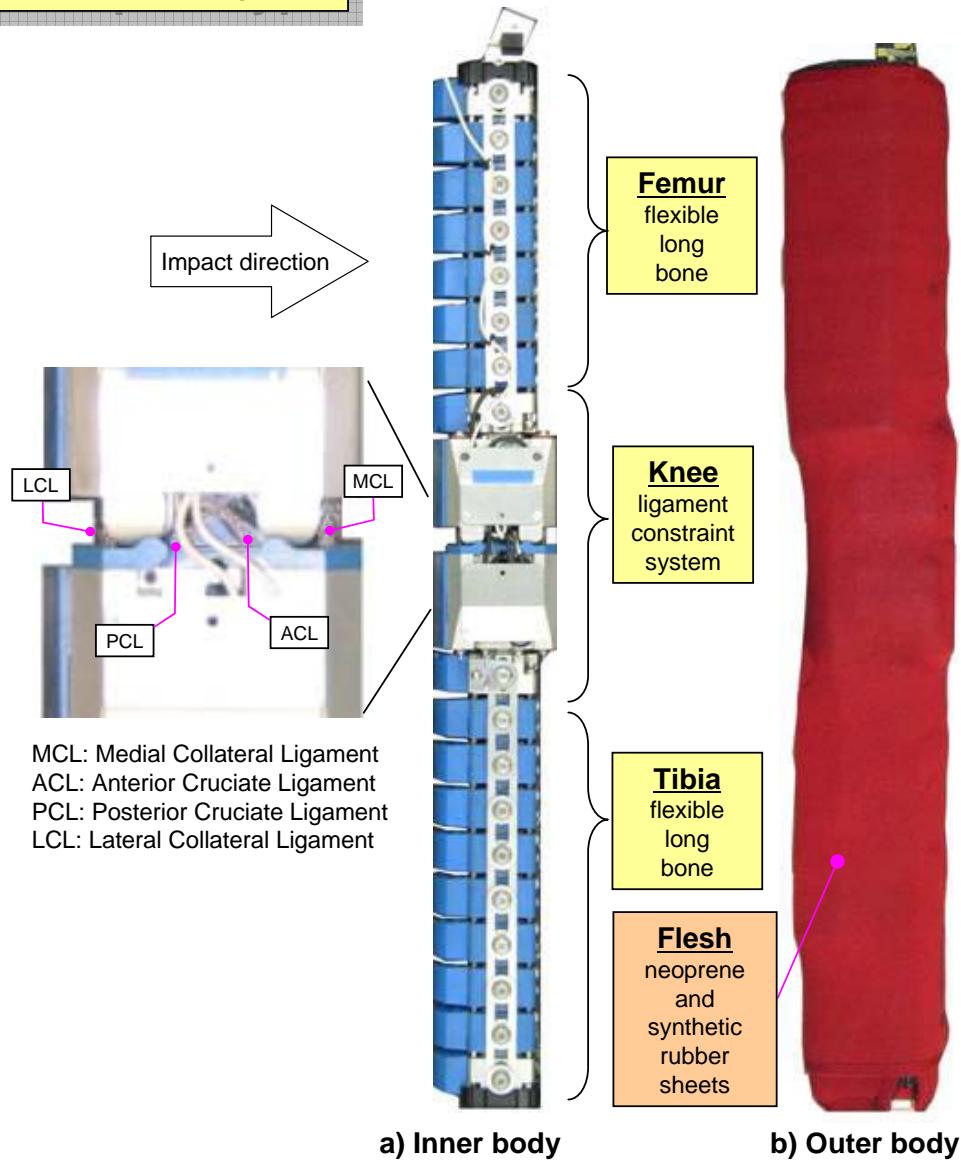
Repeatability & Reproducibility of the Flex-GTR-prototype and Comparability  
between Flex-GT and Flex-GTR-prototype

# Back Grounds

- Prototypes of the Latest version of a biofidelic Flexible Pedestrian Legform Impactor, Flex-GTR-prototype, were developed in November 2008.
- However, detailed technical evaluations on the Flex-GTR-prototype were not conducted yet.
- In this research therefore conducted several technical evaluations as follows,
  - ✓ E1: Evaluation on the Repeatability of the Flex-GTR-prototype
  - ✓ E2: Evaluation on the Reproducibility of the Flex-GTR-prototype
  - ✓ E3: Evaluation on the Comparability between the Flex-GT and the Flex-GTR-prototype
- This presentation shows the technical evaluation results in detail.

## **Materials**

# Flex-GTR-prototype



## Flex-GTR-prototype, contd.

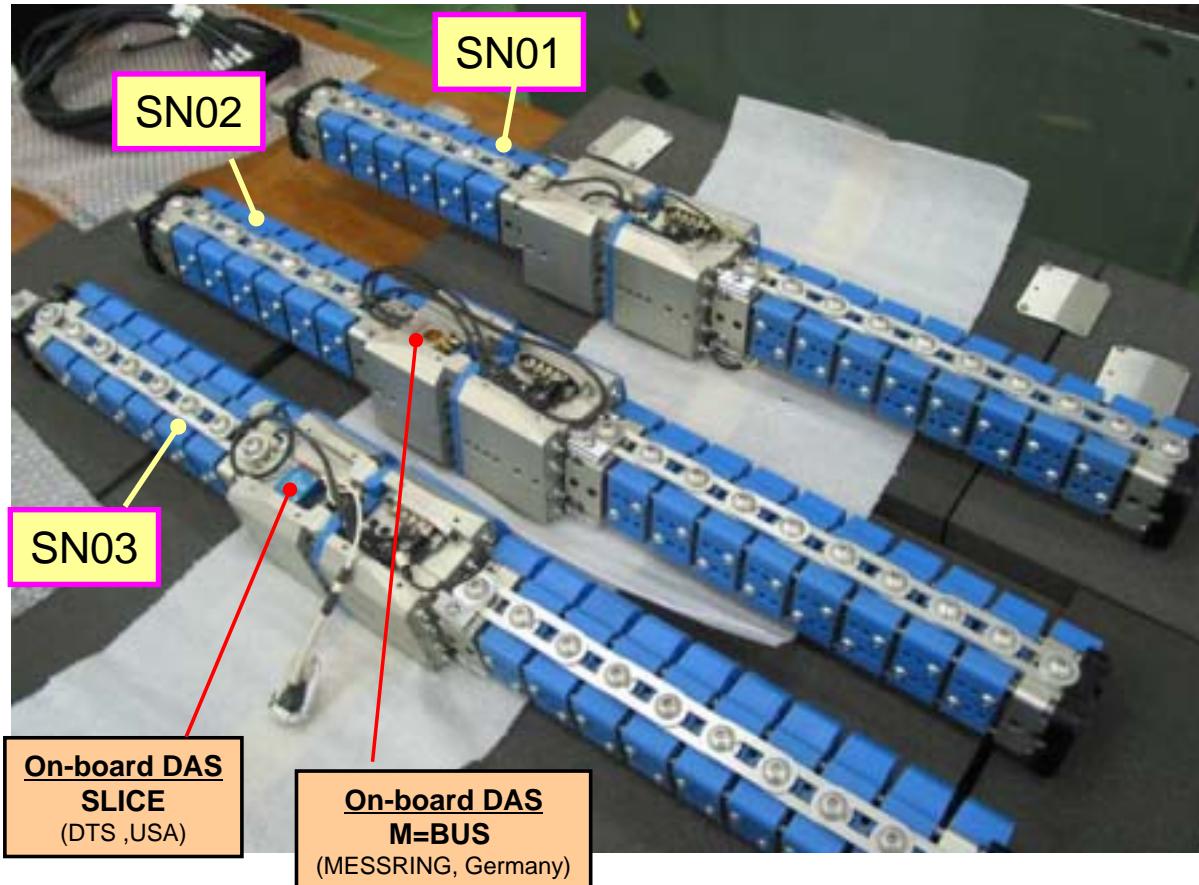
### Flex-GTR-prototype (SN01, SN02, SN03)

#### Data Acquisition systems (DAS)

SN01: Off-board DAS

SN02: Can select On-board DAS (M=BUS) or Off-board DAS

SN03: Can select On-board DAS (SLICE) or Off-board DAS



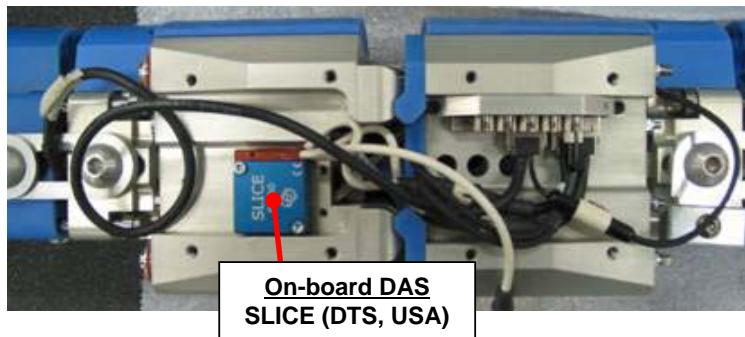
## Flex-GTR-prototype, contd.

### Onboard DAS

On-board DAS (M=BUS) for SN02

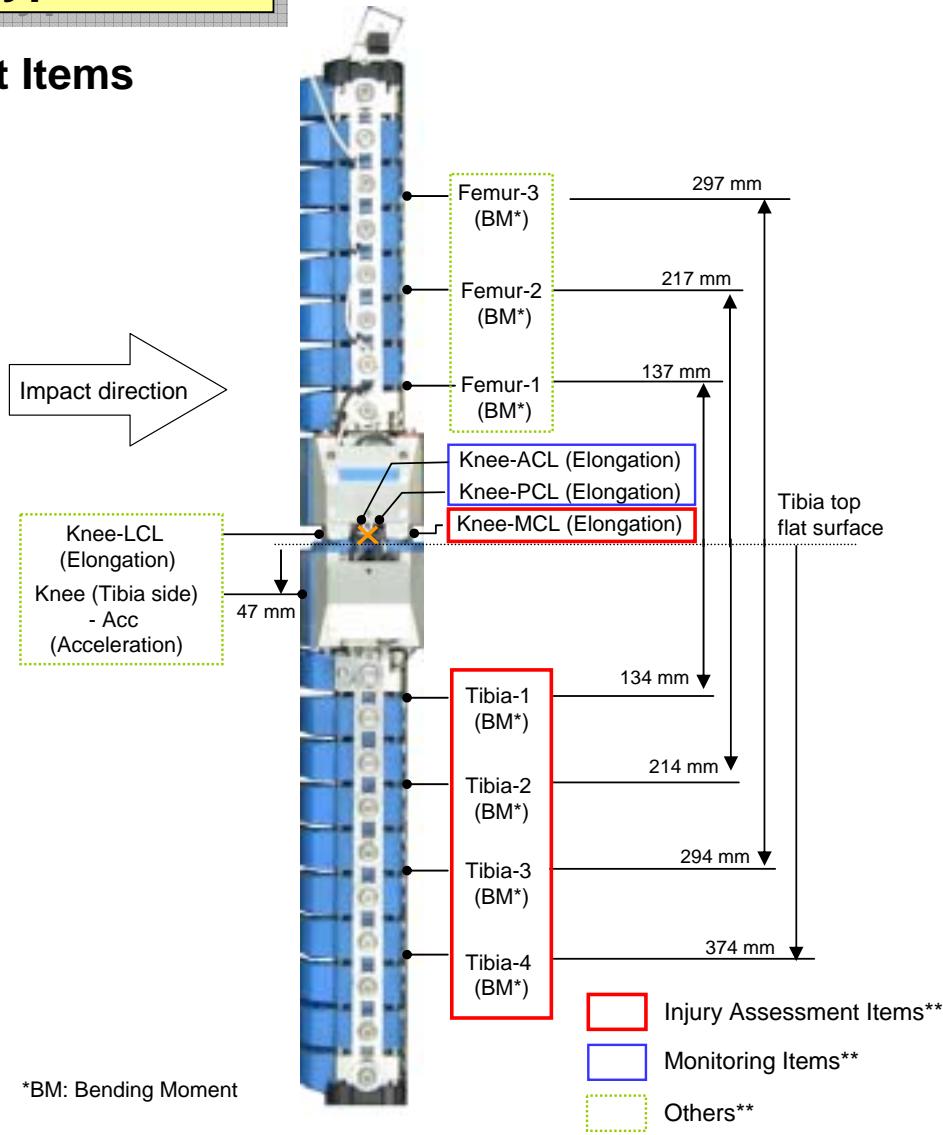


On-board DAS (SLICE) for SN03



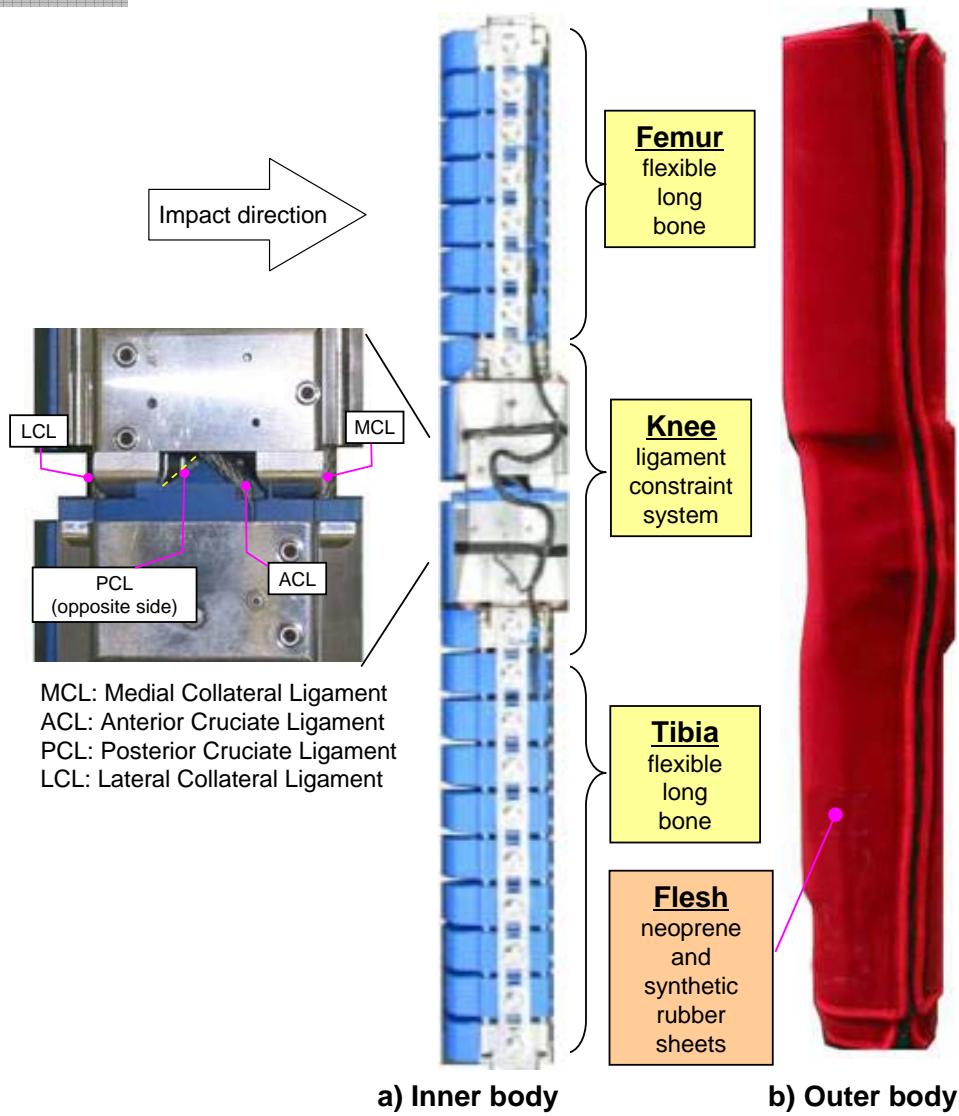
# Flex-GTR-prototype, contd.

## Measurement Items



\*\* Based of the Flex-TEG discussion

# Flex-GT

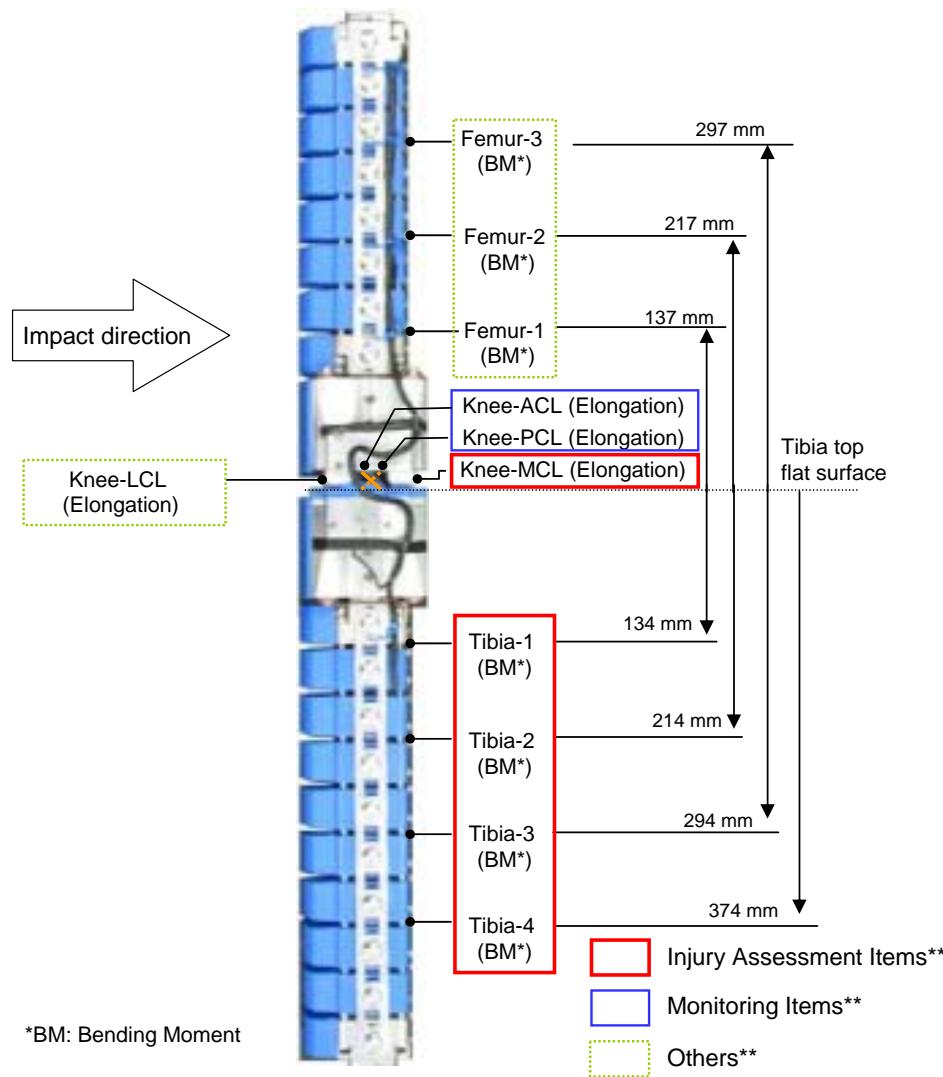


## Flex-GT, contd.

### Data Acquisition System

Off-board DAS

## Measurement Items



# Test Rigs

Assembly Pendulum type

Calibration Test Rig (Type 1)

(can accommodate Flex-GT and Flex-GTR-proto)



## Test Rigs, contd.

**Assembly Pendulum type**  
**Calibration Test Rig (Type 2)**  
(can accommodate Flex-GTR-proto only)

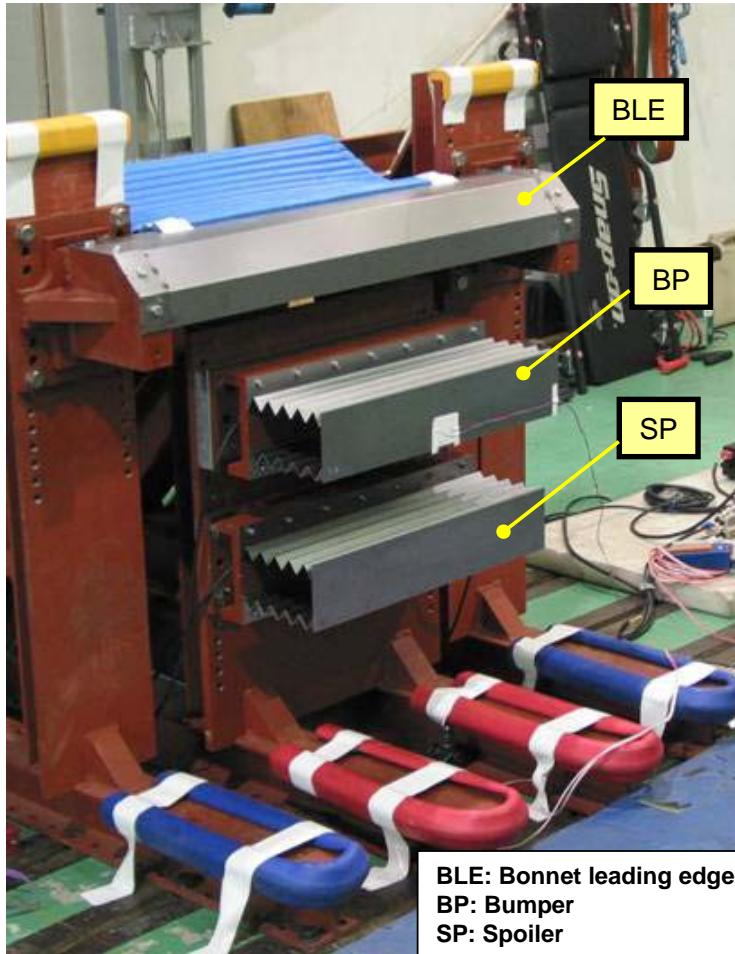


## Test Rigs, contd.

### Simplified Car: Type 1

Photo

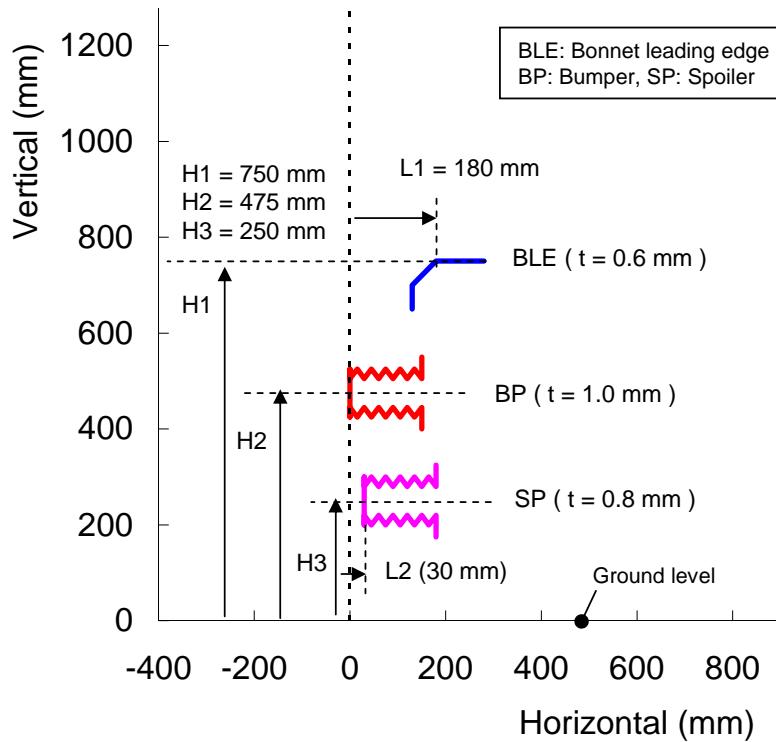
#### Overview



## Test Rigs, contd.

### Simplified Car: Type 1

Cross Sectional Dimensions align with the Car Center Line



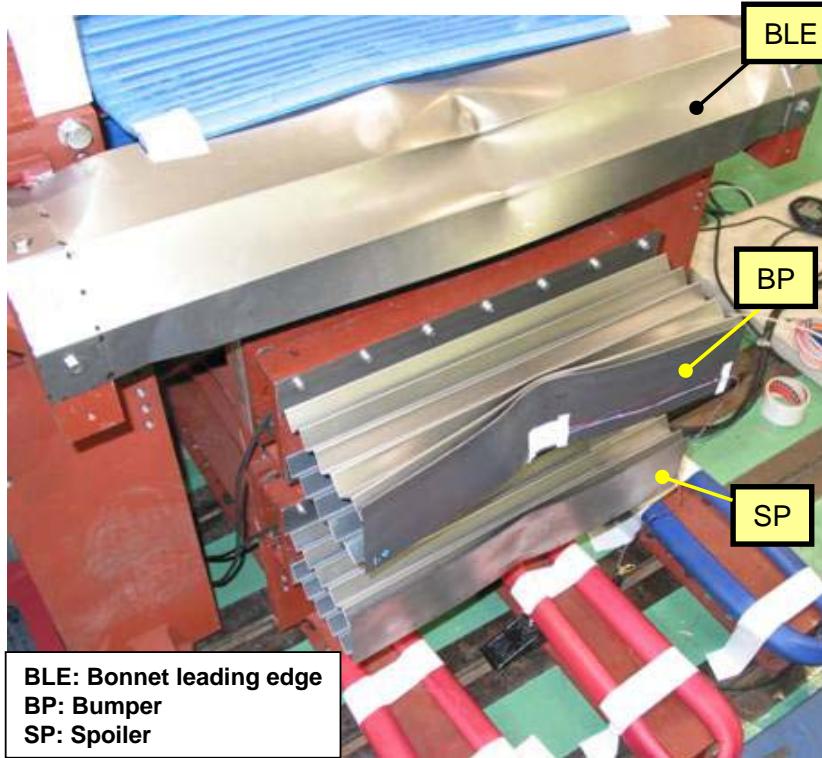
Dimensions are same with the TEG-045. However, different lot of the BLE, BP, and SP are used (New lot).

## Test Rigs, contd.

### Simplified Car: Type 1

Photo

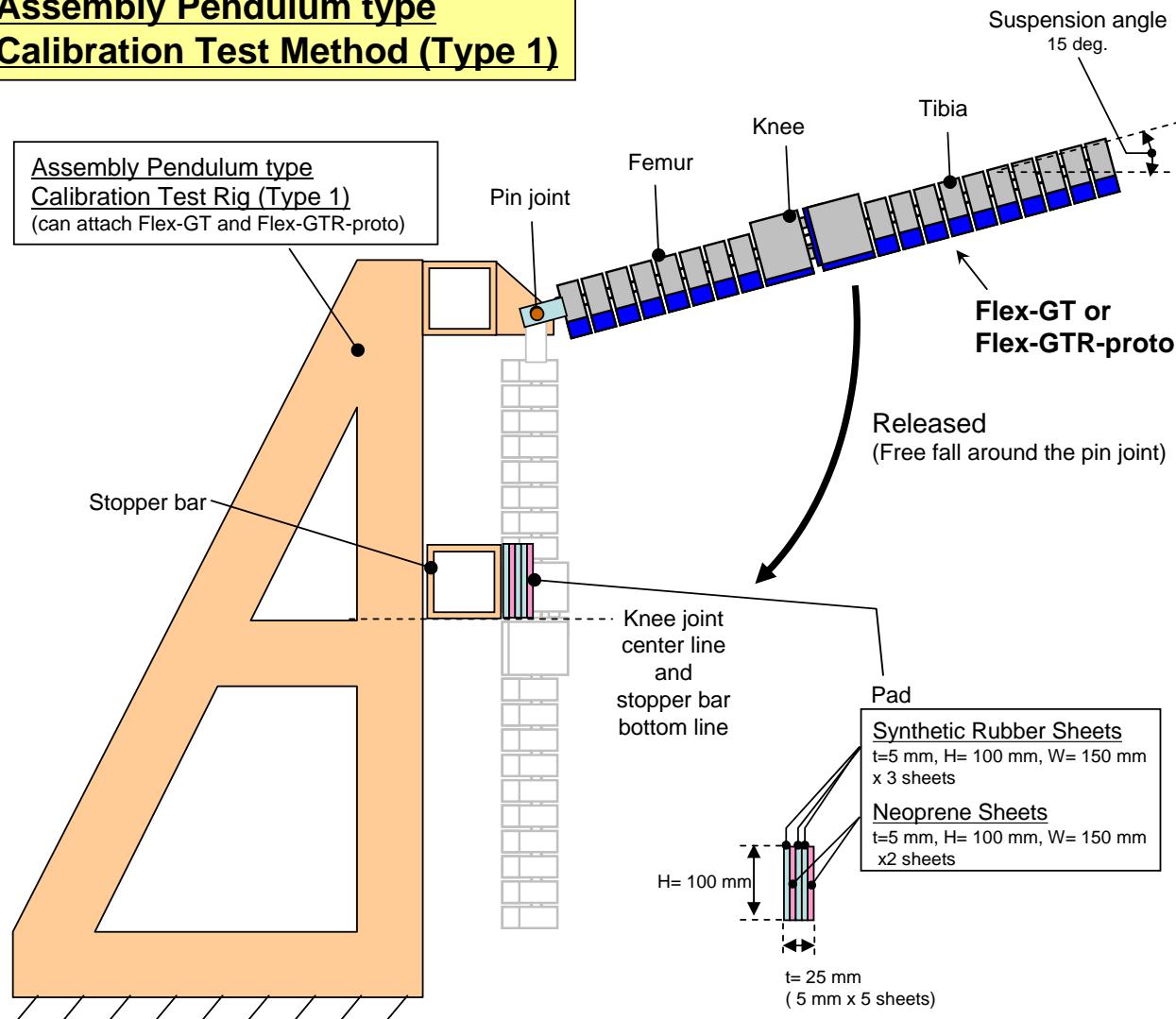
After the test



## **Test Methods**

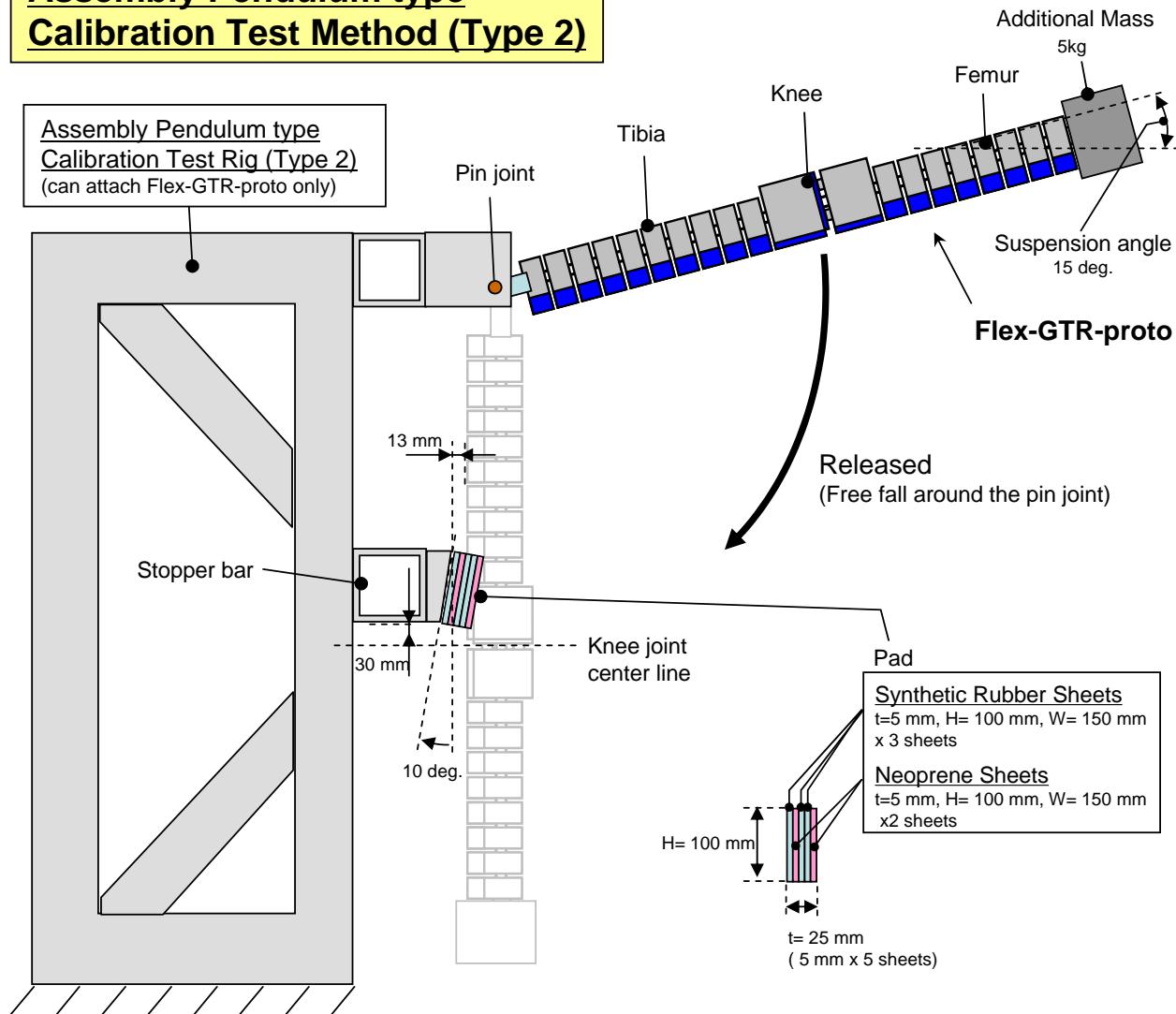
# Test Methods

## Assembly Pendulum type Calibration Test Method (Type 1)



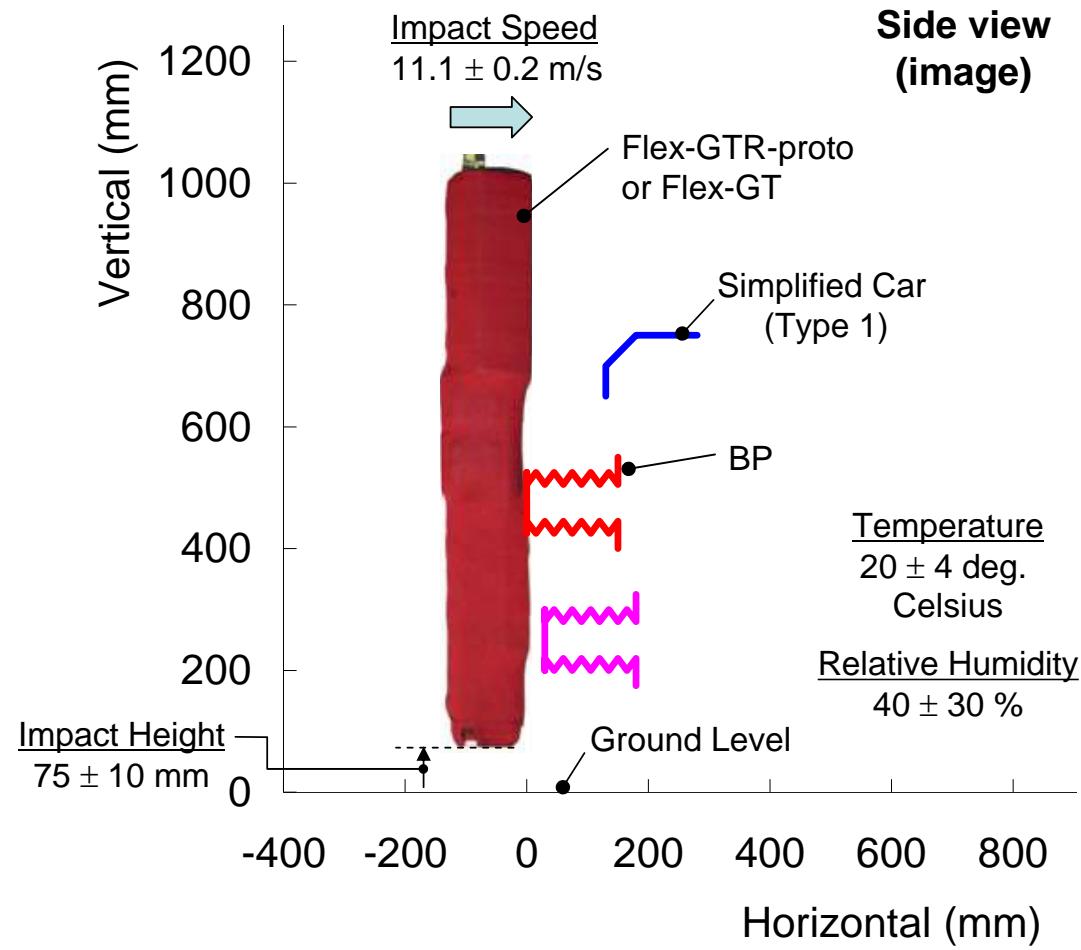
## Test Methods, contd.

### Assembly Pendulum type Calibration Test Method (Type 2)



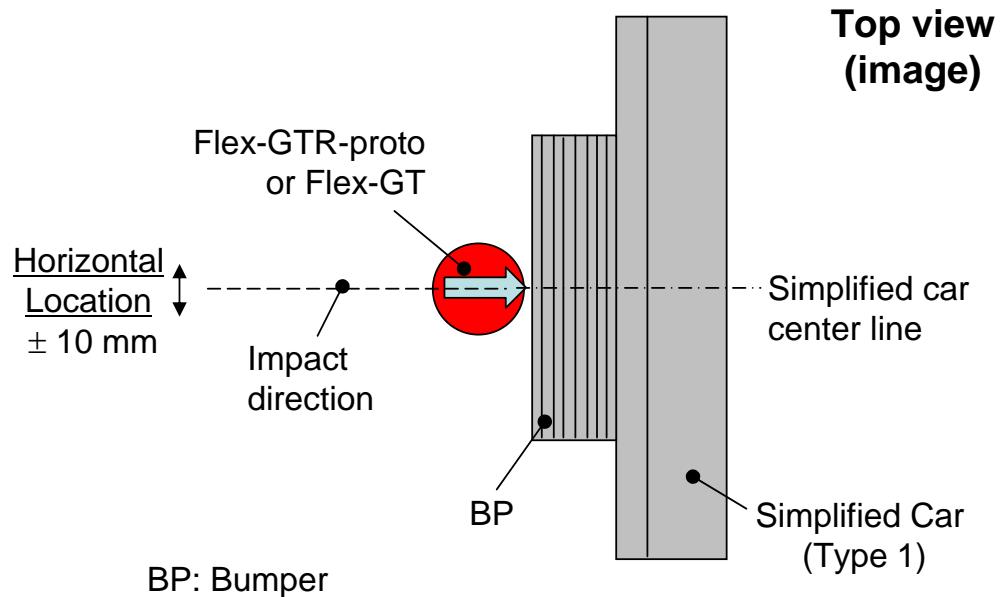
## Test Methods, contd.

### Simplified Car (Type 1) Test Method



## Test Methods, contd.

### Simplified Car (Type 1) Test Method



**Test Matrix**

# Test Matrix

## Assembly Pendulum type Calibration Test Matrix

Test ID	Impactor		DAS	Assembly Pendulum Type Calibration Test Method
	Type	SN		
P1	Flex-GTR-proto	SN01	Off-board	Type 2
P2				
P3		SN02	M=BUS	
P4				
P5			Off-board	
P6		SN03	SLICE	
P7				
P8				
P9				
P10	Flex-GTR-proto	SN01	Off-board	Type 1
P11		SN02	M=BUS	
P12		SN03	SLICE	
P13	Flex-GT	SN03	Off-board	

**E1:** Evaluation on the [Repeatability of the Flex-GTR-prototype](#)  
**E2:** Evaluation on the [Reproducibility of the Flex-GTR-prototype](#)  
**E3:** Evaluation on the [Comparability between the Flex-GT and the Flex-GTR-prototype](#)

## Test Matrix, contd.

### Simplified Car (Type 1) Test Matrixes

Test ID	Impactor		DAS	Simplified Car
	Type	SN		
S1	Flex-GTR-proto	SN01	Off-board	Type 1
S2				
S3		SN02	M-BUS	
S4				
S5				
S6		SN03	Off-board	
S7	Flex-GT	SN03	Off-board	

E1: Evaluation on the [Repeatability of the Flex-GTR-prototype](#)

E2: Evaluation on the [Reproducibility of the Flex-GTR-prototype](#)

E3: Evaluation on the [Comparability between the Flex-GT and the Flex-GTR-prototype](#)

## Tentative Injury Assessment Reference Values (t-IARV)

Injury Criteria	Purpose	Proposed/Discussed Injury Assessment Reference Values at the 7th Flex-TEG meeting			Tentative Injury Assessment Reference Values (t-IARV) in this research
		TEG-077	TEG-076	TEG-078	
<u>Tibia BM*</u>	Injury Assessment	318 (Nm)	-	-	318 (Nm)
<u>Knee-MCL Elongation</u>		-	23 (mm)	16, 20 (mm)	20 (mm)
<u>Knee-ACL Elongation</u>	Monitoring Only	-	-	12.7 (mm)	12.7 (mm)
<u>Knee-PCL Elongation</u>		-	-	12.7 (mm)	12.7 (mm)

\* BM: Bending Moment

## **Test Results**

E1: Evaluation on the Repeatability of the Flex-GTR-prototype

# E1: Repeatability of the Flex-GTR-prototype

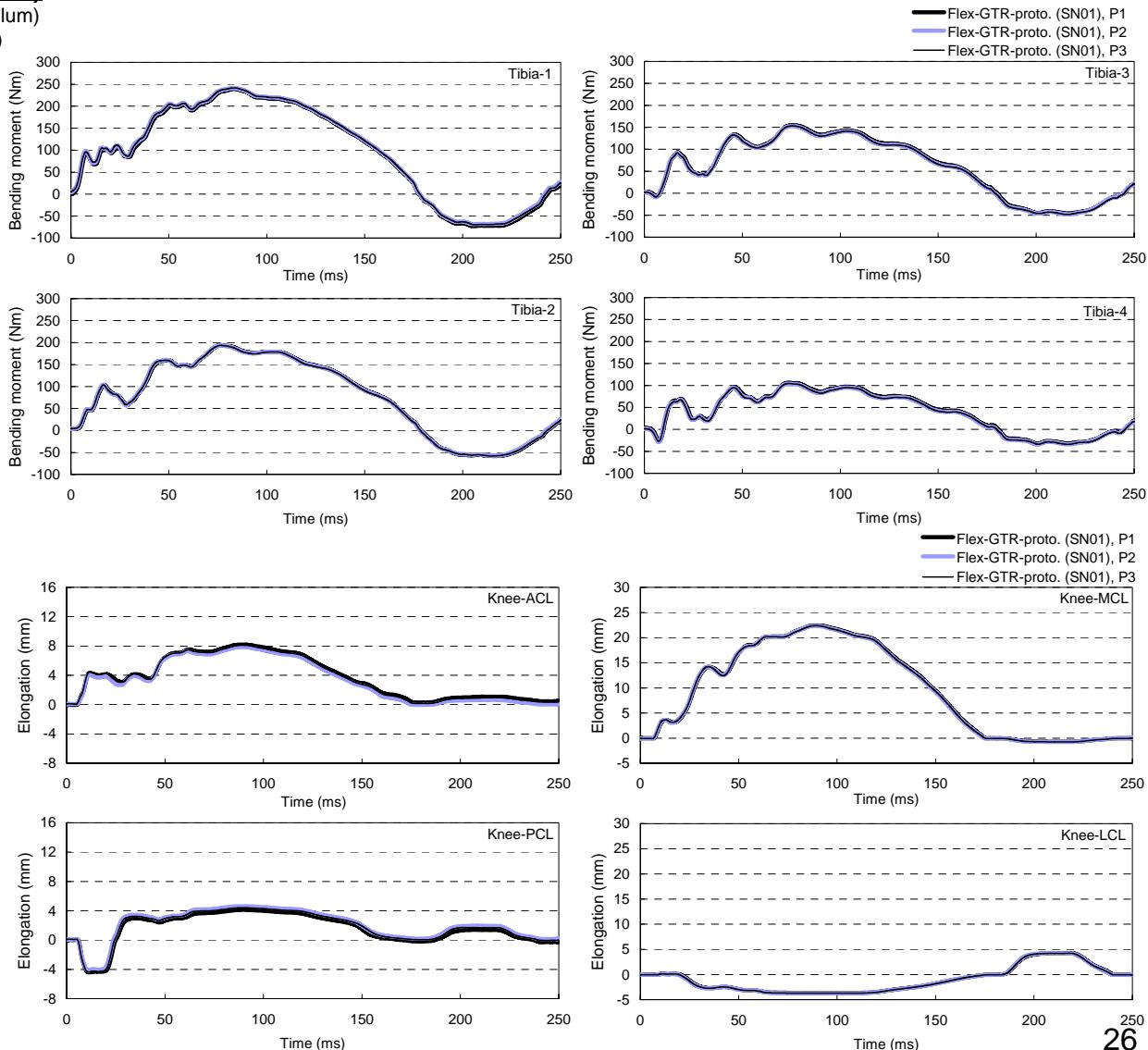
## Dynamic Assembly Pendulum Test Series

### Impactor: Flex-GTR-prototype (SN01)

Test Method: Flex-GTR-proto. (assembly, pendulum)

Test Rig: Flex-GTR-proto. (assembly, pendulum)

- Tibia-1
- Tibia-2
- Tibia-3
- Tibia-4



- Knee- ACL
- Knee- PCL
- Knee- MCL
- Knee- LCL

# E1: Repeatability of the Flex-GTR-prototype

## Dynamic Assembly Pendulum Test Series

### Impactor: Flex-GTR-prototype (SN01)

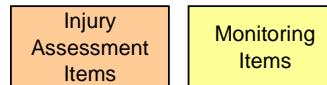
Test Method: Flex-GTR-proto. (assembly, pendulum)

Test Rig: Flex-GTR-proto. (assembly, pendulum)

	Max. values**						
	Tibia-1 (Nm)	Tibia-2 (Nm)	Tibia-3 (Nm)	Tibia-4 (Nm)	Knee-ACL (mm)	Knee-PCL (mm)	Knee-MCL (mm)
Flex-GTR-proto. (SN01), P1	239.7	194.0	154.9	106.4	8.19	4.11	22.4
Flex-GTR-proto. (SN01), P2	241.2	193.6	152.8	104.1	7.85	4.62	22.3
Flex-GTR-proto. (SN01), P3	241.8	193.6	153.4	104.5	8.10	4.41	22.4
Avg.	240.9	193.7	153.7	105.0	8.05	4.38	22.4
St. Dev.	1.08	0.23	1.08	1.23	0.18	0.26	0.06
CV (%)	0.45	0.12	0.70	1.17	2.19	5.85	0.26
Judgement	Good	Good	Good	Good	Good	Acceptable	Good
t-IARV*	318	318	318	318	12.7	12.7	20
St.Dev./t-IARV (%)	0.34	0.07	0.34	0.39	1.39	2.02	0.29
Judgement	Good	Good	Good	Good	Good	Good	Good

\* t-IARV: Tentative Injury Assessment Reference Values

\*\* Injury assessment items and monitoring items were evaluated.



### Judgements

Good: < 3%
Acceptable: 3% ≤ and < 7%
Marginal: 7% ≤ and < 10%
Not Acceptable: > 10%

# E1: Repeatability of the Flex-GTR-prototype

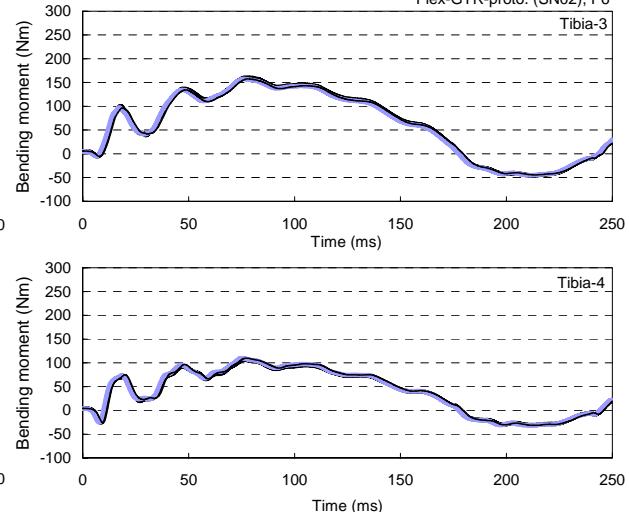
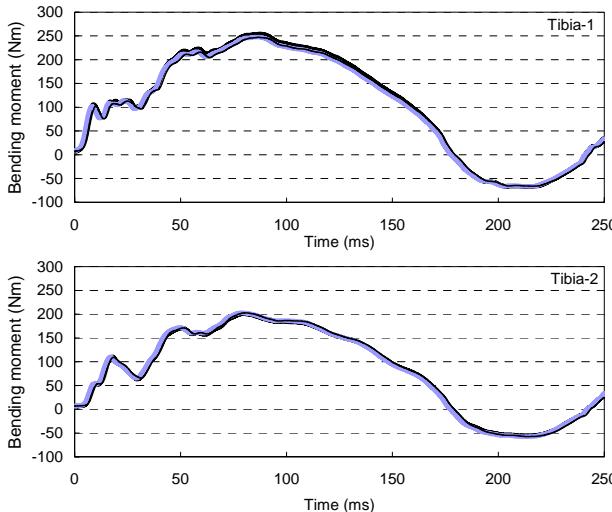
## Assembly Pendulum Test Series

### Impactor: Flex-GTR-prototype (SN02)

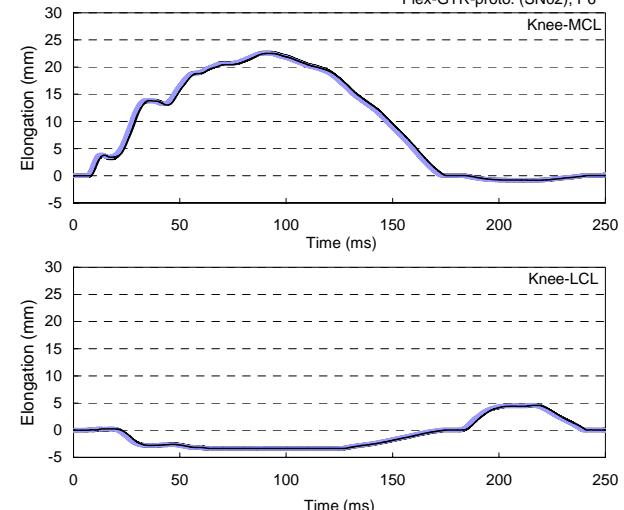
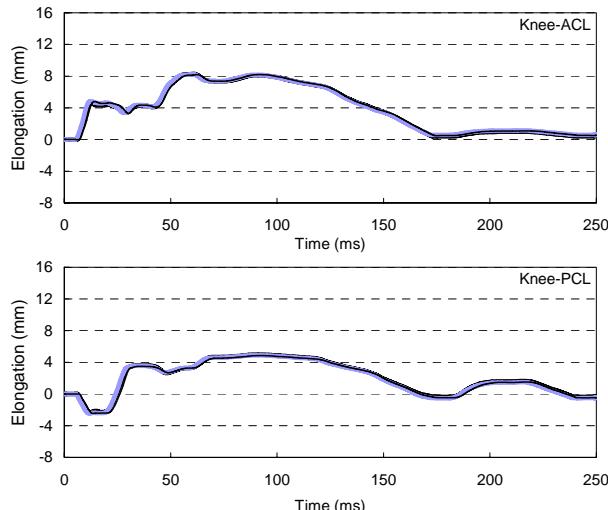
Test Method: Flex-GTR-proto. (assembly, pendulum)

Test Rig: Flex-GTR-proto. (assembly, pendulum)

- Tibia-1
- Tibia-2
- Tibia-3
- Tibia-4



- Knee-ACL
- Knee-PCL
- Knee-MCL
- Knee-LCL



# E1: Repeatability of the Flex-GTR-prototype

## Assembly Pendulum Test Series

### Impactor: Flex-GTR-prototype (SN02)

Test Method: Flex-GTR-proto. (assembly, pendulum)

Test Rig: Flex-GTR-proto. (assembly, pendulum)

	Max. values**						
	Tibia-1 (Nm)	Tibia-2 (Nm)	Tibia-3 (Nm)	Tibia-4 (Nm)	Knee-ACL (mm)	Knee-PCL (mm)	Knee-MCL (mm)
Flex-GTR-proto. (SN02), P4	253.9	201.1	160.3	106.8	8.28	4.97	22.6
Flex-GTR-proto. (SN02), P5	247.4	203.1	157.4	110.0	8.24	4.90	22.5
Flex-GTR-proto. (SN02), P6	246.7	202.8	157.7	109.9	8.20	4.85	22.5
Avg.	249.3	202.3	158.5	108.9	8.24	4.91	22.5
St. Dev.	3.97	1.08	1.59	1.82	0.04	0.06	0.06
CV (%)	1.59	0.53	1.01	1.67	0.49	1.23	0.26
Judgement	Good	Good	Good	Good	Good	Good	Good
t-IARV*	318	318	318	318	12.7	12.7	20
St.Dev./t-IARV (%)	1.25	0.34	0.50	0.57	0.31	0.47	0.29
Judgement	Good	Good	Good	Good	Good	Good	Good

\* t-IARV: Tentative Injury Assessment Reference Values

\*\* Injury assessment items and monitoring items were evaluated.

### Judgements



Good: < 3%

Acceptable: 3% ≤ and < 7%

Marginal: 7% ≤ and < 10%

Not Acceptable: > 10%

# E1: Repeatability of the Flex-GTR-prototype

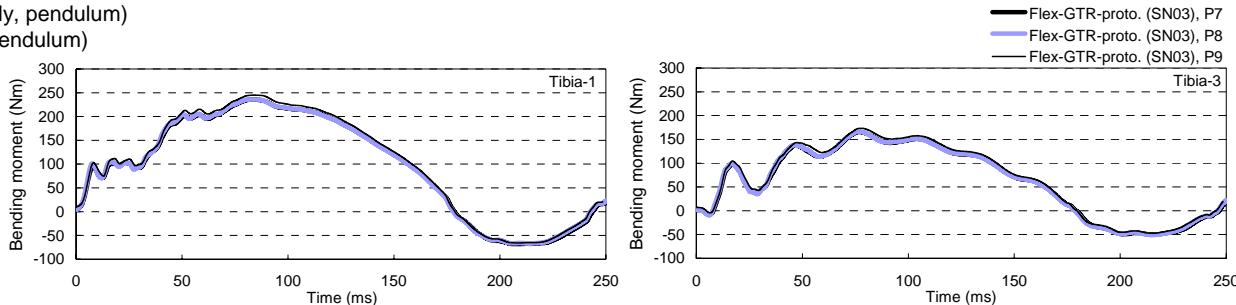
## Assembly Pendulum Test Series

### Impactor: Flex-GTR-prototype (SN03)

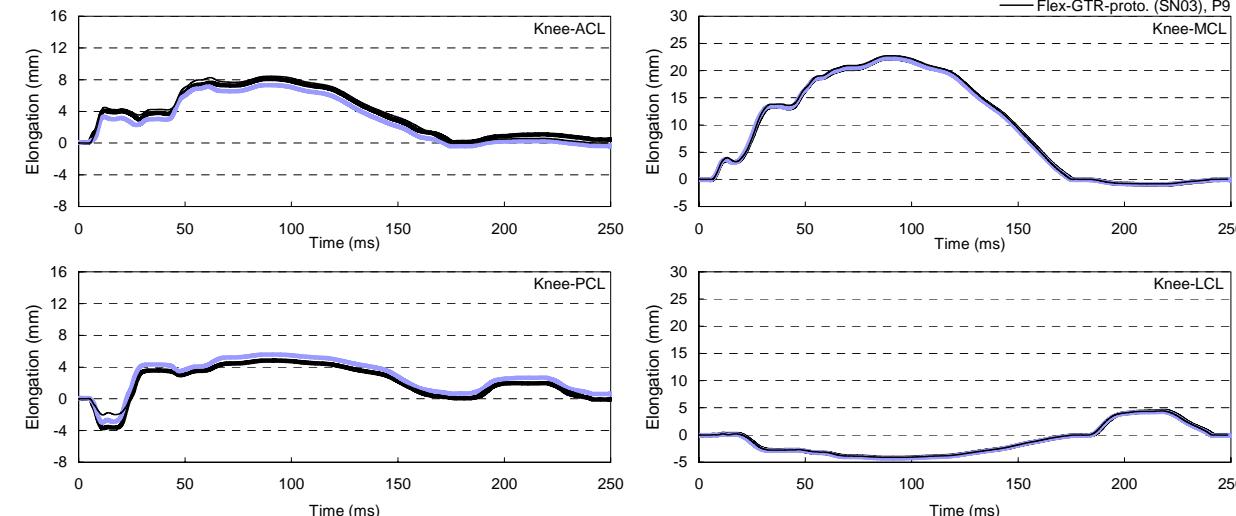
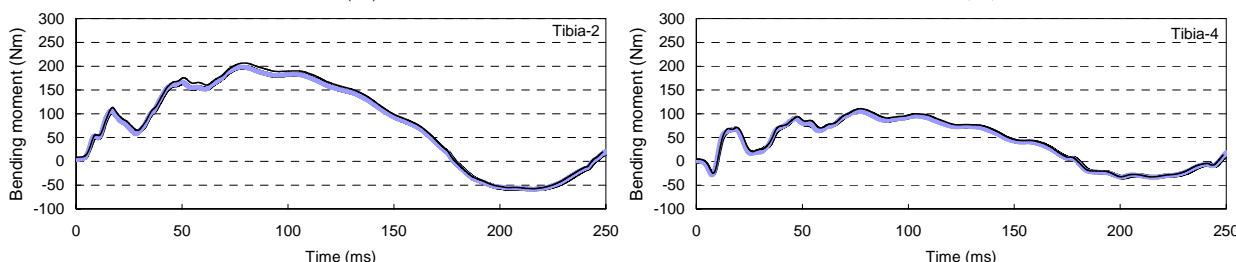
Test Method: Flex-GTR-proto. (assembly, pendulum)

Test Rig: Flex-GTR-proto. (assembly, pendulum)

- Tibia-1
- Tibia-2
- Tibia-3
- Tibia-4



- Knee-ACL
- Knee-PCL
- Knee-MCL
- Knee-LCL



# E1: Repeatability of the Flex-GTR-prototype

## Assembly Pendulum Test Series

### Impactor: Flex-GTR-prototype (SN03)

Test Method: Flex-GTR-proto. (assembly, pendulum)

Test Rig: Flex-GTR-proto. (assembly, pendulum)

	Max. values**						
	Tibia-1 (Nm)	Tibia-2 (Nm)	Tibia-3 (Nm)	Tibia-4 (Nm)	Knee-ACL (mm)	Knee-PCL (mm)	Knee-MCL (mm)
Flex-GTR-proto. (SN03), P7	235.8	197.7	165.5	105.9	8.09	4.83	22.3
Flex-GTR-proto. (SN03), P8	236.0	198.5	166.3	105.6	7.31	5.57	22.3
Flex-GTR-proto. (SN03), P9	245.1	206.9	173.4	110.8	8.43	4.96	22.7
Avg.	239.0	201.0	168.4	107.4	7.94	5.12	22.4
St. Dev.	5.31	5.10	4.35	2.92	0.57	0.40	0.23
CV (%)	2.22	2.54	2.58	2.72	7.23	7.72	1.03
Judgement	Good	Good	Good	Good	Marginal	Marginal	Good
t-IARV*	318	318	318	318	12.7	12.7	20
St.Dev./t-IARV (%)	1.67	1.60	1.37	0.92	4.52	3.11	1.15
Judgement	Good	Good	Good	Good	Acceptable	Acceptable	Good

\* t-IARV: Tentative Injury Assessment Reference Values

\*\* Injury assessment items and monitoring items were evaluated.



### Judgements

Good: < 3%
Acceptable: 3% ≤ and < 7%
Marginal: 7% ≤ and < 10%
Not Acceptable: > 10%

# E1: Repeatability of the Flex-GTR-prototype

## Simplified Car Test Series

### Impactor: Flex-GTR-prototype (SN02)

Test Method: Subsystem (Free flight)

Test Rig: Simplified Car (Type 1)

Flex-GTR-proto. (SN02), S2



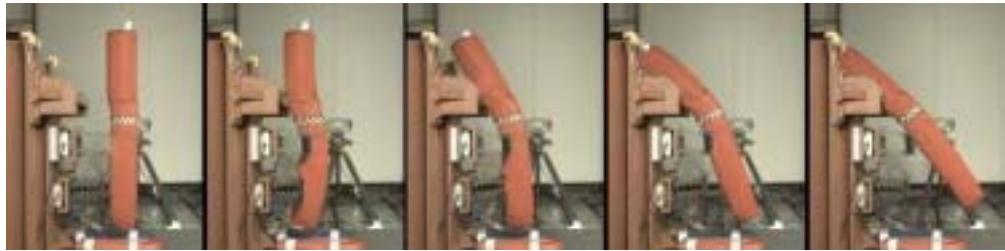
Flex-GTR-proto. (SN02), S3



Flex-GTR-proto. (SN02), S4



Flex-GTR-proto. (SN02), S5



0 ms

10 ms

20 ms

30 ms

40 ms

# E1: Repeatability of the Flex-GTR-prototype

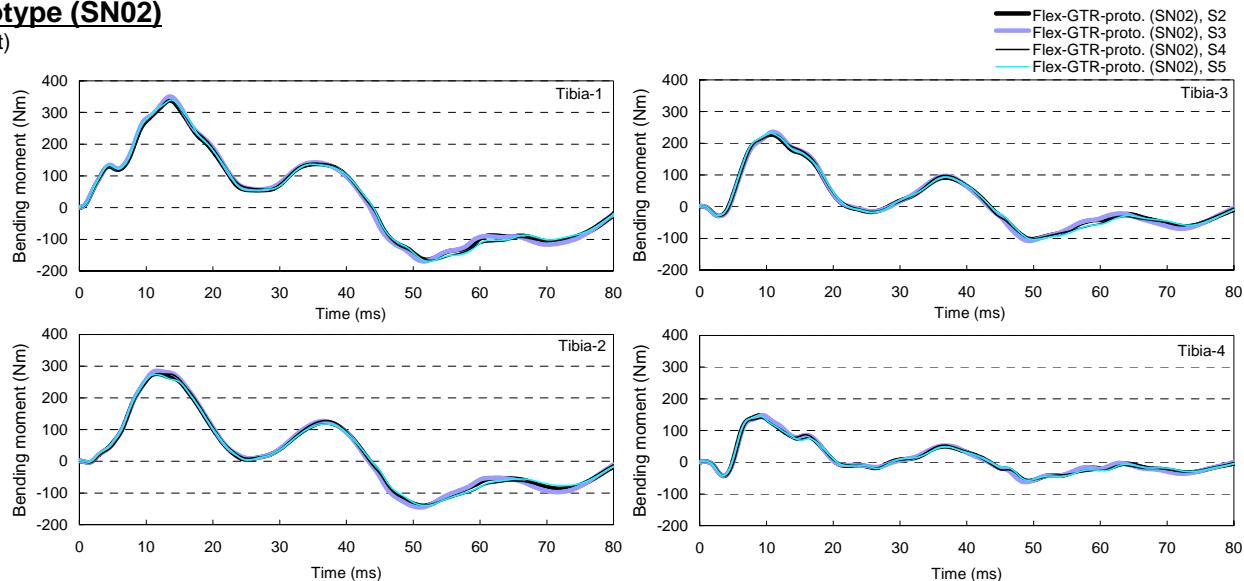
## Simplified Car Test Series

### Impactor: Flex-GTR-prototype (SN02)

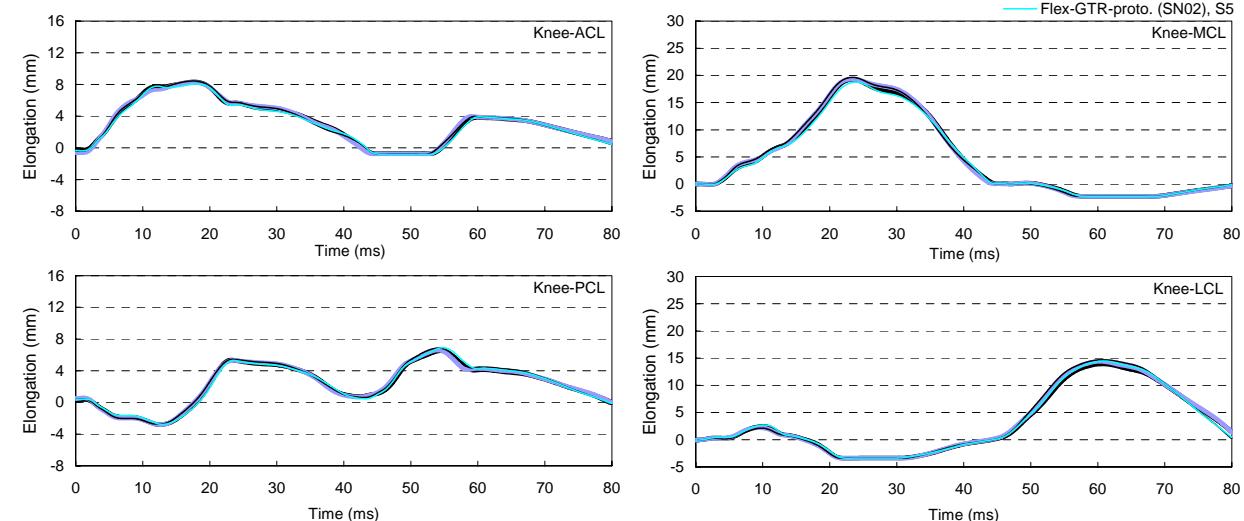
Test Method: Subsystem (Free flight)

Test Rig: Simplified Car (Type 1)

- Tibia-1
- Tibia-2
- Tibia-3
- Tibia-4



- Knee- ACL
- Knee-PCL
- Knee-MCL
- Knee-LCL



# E1: Repeatability of the Flex-GTR-prototype

## Simplified Car Test Series

### Impactor: Flex-GTR-prototype (SN02)

Test Method: Subsystem (Free flight)

Test Rig: Simplified Car (Type 1)

	Max. values**						
	Tibia-1 (Nm)	Tibia-2 (Nm)	Tibia-3 (Nm)	Tibia-4 (Nm)	Knee-ACL (mm)	Knee-PCL (mm)	Knee-MCL (mm)
Flex-GTR-prot. (SN02), S2	338.2	276.3	227.7	147.7	8.32	6.52	19.3
Flex-GTR-prot. (SN02), S3	350.6	285.5	236.5	148.5	8.28	6.61	19.3
Flex-GTR-prot. (SN02), S4	340.1	276.4	228.1	138.4	8.43	6.85	19.6
Flex-GTR-prot. (SN02), S5	339.4	273.5	231.6	147.3	8.08	6.90	18.8
Avg.	342.1	277.9	231.0	145.5	8.28	6.72	19.25
St. Dev.	5.74	5.23	4.08	4.74	0.15	0.18	0.33
CV (%)	1.68	1.88	1.77	3.26	1.77	2.74	1.72
Judgement	Good	Good	Good	Acceptable	Good	Good	Good
t-IARV*	318	318	318	318	12.7	12.7	20.0
St.Dev./t-IARV (%)	1.80	1.64	1.28	1.49	1.15	1.45	1.66
Judgement	Good	Good	Good	Good	Good	Good	Good

\* t-IARV: Tentative Injury Assessment Reference Values

\*\* Injury assessment items and monitoring items were evaluated.

### Judgements



Good: < 3%
Acceptable: 3% ≤ and < 7%
Marginal: 7% ≤ and < 10%
Not Acceptable: > 10%

E2: Evaluation on the Reproducibility of the Flex-GTR-prototype

## E2: Reproducibility of the Flex-GTR-prototype

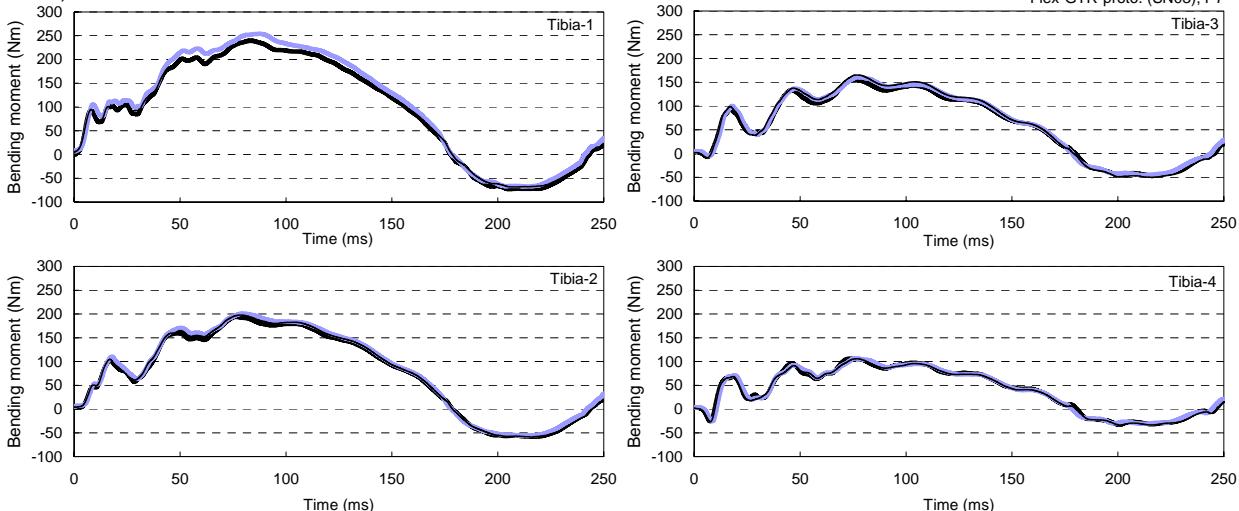
### Dynamic Assembly Pendulum Test Series

#### Impactor: Flex-GTR-prototype (SN01, SN02, SN03)

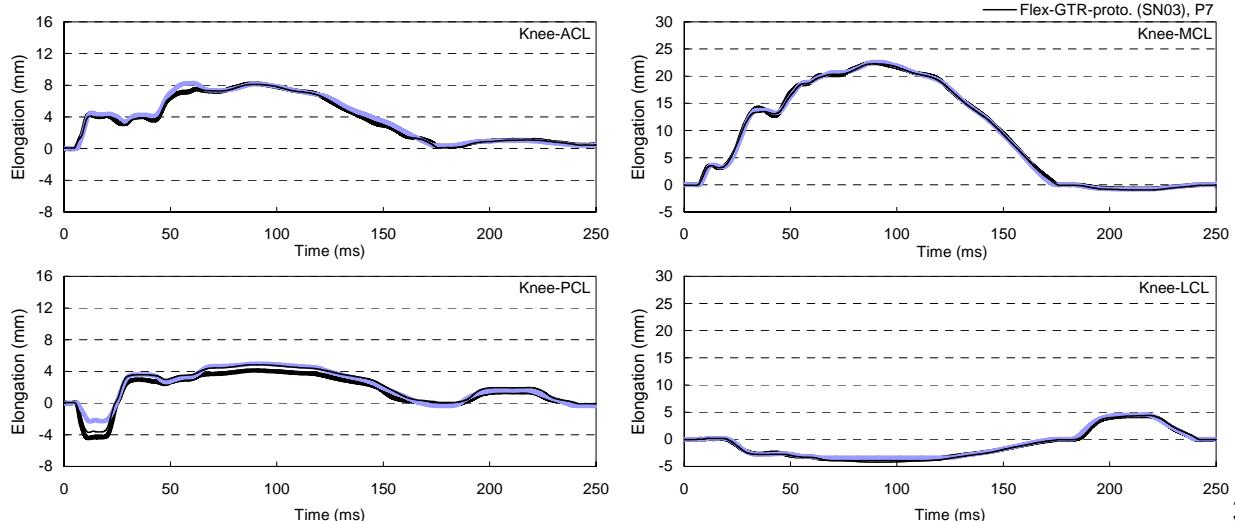
Test Method: Flex-GTR-proto. (assembly, pendulum)

Test Rig: Flex-GTR-proto. (assembly, pendulum)

- Tibia-1
- Tibia-2
- Tibia-3
- Tibia-4



- Knee-ACL
- Knee-PCL
- Knee-MCL
- Knee-LCL



## E2: Reproducibility of the Flex-GTR-prototype

### Dynamic Assembly Pendulum Test Series

#### Impactor: Flex-GTR-prototype (SN01, SN02, SN03)

Test Method: Flex-GTR-proto. (assembly, pendulum)

Test Rig: Flex-GTR-proto. (assembly, pendulum)

	Max. values**						
	Tibia-1 (Nm)	Tibia-2 (Nm)	Tibia-3 (Nm)	Tibia-4 (Nm)	Knee-ACL (mm)	Knee-PCL (mm)	Knee-MCL (mm)
Flex-GTR-proto (SN01), Avg.***	240.9	193.7	153.7	105.0	8.05	4.38	22.4
Flex-GTR-proto (SN02), Avg.***	249.3	202.3	158.5	108.9	8.24	4.91	22.5
Flex-GTR-proto (SN03), Avg.***	239.0	201.0	168.4	107.4	7.94	5.12	22.4
Avg.	243.1	199.0	160.2	107.1	8.08	4.80	22.4
St. Dev.	5.48	4.64	7.50	1.97	0.15	0.38	0.06
CV (%)	2.26	2.33	4.68	1.84	1.88	7.94	0.26
Judgement	Good	Good	Acceptable	Good	Good	Marginal	Good
t-IARV*	318	318	318	318	12.7	12.7	20
St.Dev./t-IARV (%)	1.72	1.46	2.36	0.62	1.20	3.00	0.29
Judgement	Good	Good	Good	Good	Good	Acceptable	Good

\* t-IARV: Tentative Injury Assessment Reference Values

\*\* Injury assessment items and monitoring items were evaluated.

\*\*\* Flex-GTR-proto (SN01), Avg.: Average data of P1-P3

Flex-GTR-proto (SN02), Avg.: Average data of P4-P6

Flex-GTR-proto (SN03), Avg.: Average data of P7-P9

#### Judgements

Good: < 3%

Acceptable: 3% ≤ and < 7%

Marginal: 7% ≤ and < 10%

Not Acceptable: > 10%

Injury  
Assessment  
Items

Monitoring  
Items

## E2: Reproducibility of the Flex-GTR-prototype

### Simplified Car Test Series

#### **Impactor: Flex-GTR-prototype (SN01, SN02, SN03)**

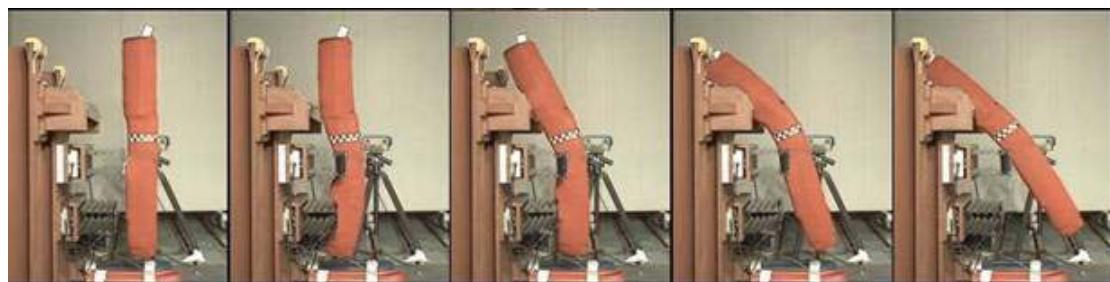
Test Method: Subsystem (Free flight)

Test Rig: Simplified Car (Type 1)

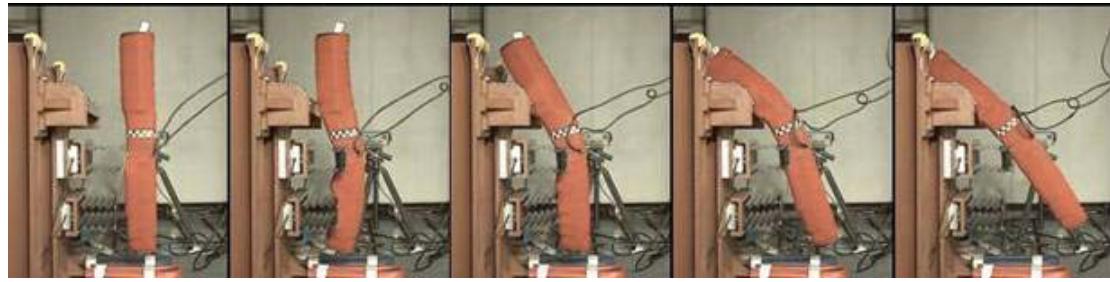
Flex-GTR-proto. (SN01), S1



Flex-GTR-proto. (SN02), S2



Flex-GTR-proto. (SN03), S6



0 ms

10 ms

20 ms

30 ms

40 ms

## E2: Reproducibility of the Flex-GTR-prototype

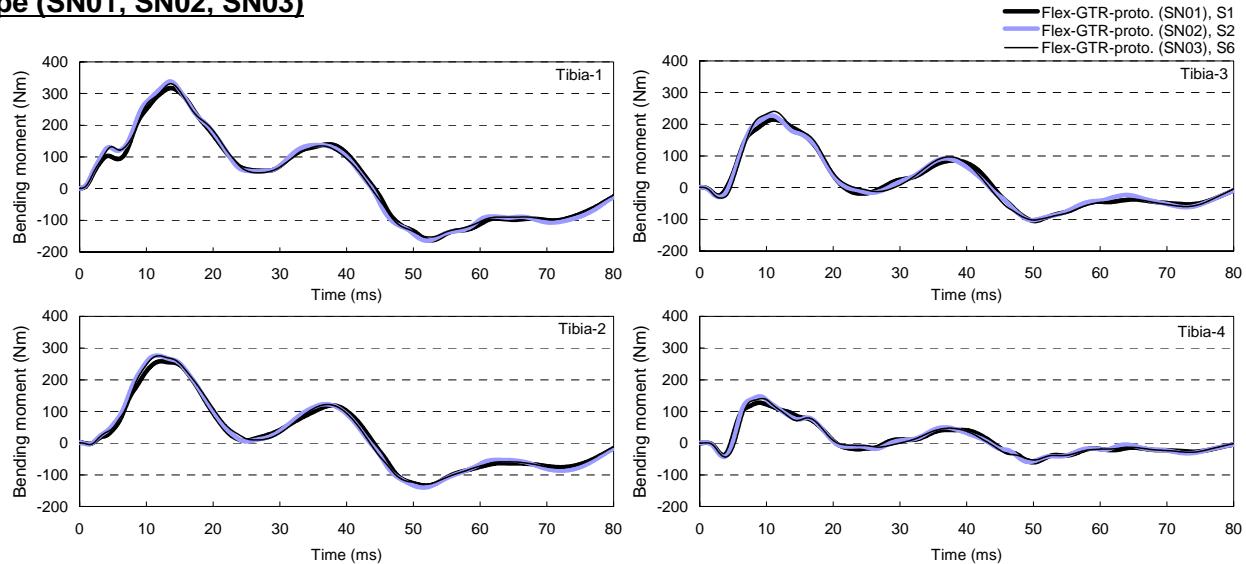
### Simplified Car Test Series

#### Impactor: Flex-GTR-prototype (SN01, SN02, SN03)

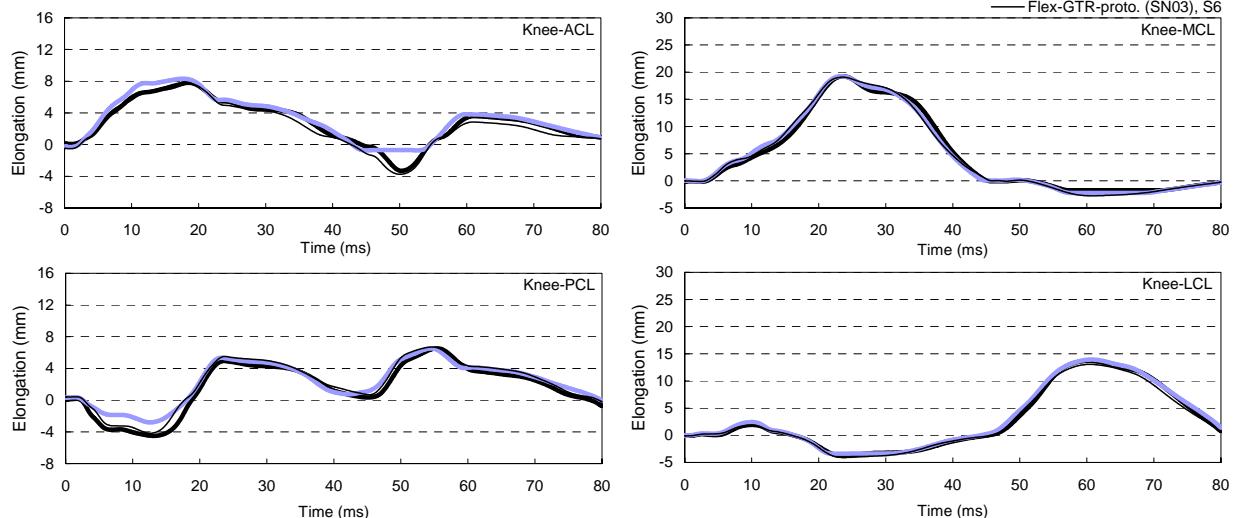
Test Method: Subsystem (Free flight)

Test Rig: Simplified Car (Type 1)

- Tibia-1
- Tibia-2
- Tibia-3
- Tibia-4



- Knee-ACL
- Knee-PCL
- Knee-MCL
- Knee-LCL



## E2: Reproducibility of the Flex-GTR-prototype

### Simplified Car Test Series

#### Impactor: Flex-GTR-prototype (SN01, SN02, SN03)

Test Method: Subsystem (Free flight)

Test Rig: Simplified Car (Type 1)

	Max. values**						
	Tibia-1 (Nm)	Tibia-2 (Nm)	Tibia-3 (Nm)	Tibia-4 (Nm)	Knee-ACL (mm)	Knee-PCL (mm)	Knee-MCL (mm)
Flex-GTR-prot (SN01), S1	317.2	258.5	214.7	127.7	7.81	6.54	19.2
Flex-GTR-prot (SN02), Avg.***	342.1	277.9	231.0	145.5	8.28	6.72	19.3
Flex-GTR-prot (SN03), S6	330.9	275.6	240.6	140.8	7.80	6.71	19.1
Avg.	330.1	270.7	228.8	138.0	7.96	6.66	19.2
St. Dev.	12.47	10.60	13.09	9.22	0.27	0.10	0.10
CV (%)	3.78	3.92	5.72	6.68	3.44	1.52	0.52
Judgement	Acceptable	Acceptable	Acceptable	Acceptable	Acceptable	Good	Good
t-IARV*	318	318	318	318	12.7	12.7	20
St.Dev./t-IARV (%)	3.92	3.33	4.12	2.90	2.16	0.80	0.50
Judgement	Acceptable	Acceptable	Acceptable	Good	Good	Good	Good

\* t-IARV: Tentative Injury Assessment Reference Values

\*\* Injury assessment items and monitoring items were evaluated.

\*\*\* Flex-GTR-proto (SN02), Avg.: Average data of S2-S5

#### Judgements

Good: < 3%

Acceptable: 3% ≤ and < 7%

Marginal: 7% ≤ and < 10%

Not Acceptable: > 10%

Injury  
Assessment  
Items

Monitoring  
Items

E3: Evaluation on the Comparability between the Flex-GT  
and the Flex-GTR-prototype

# E3: Comparability between Flex-GT and Flex-GTR-prototype

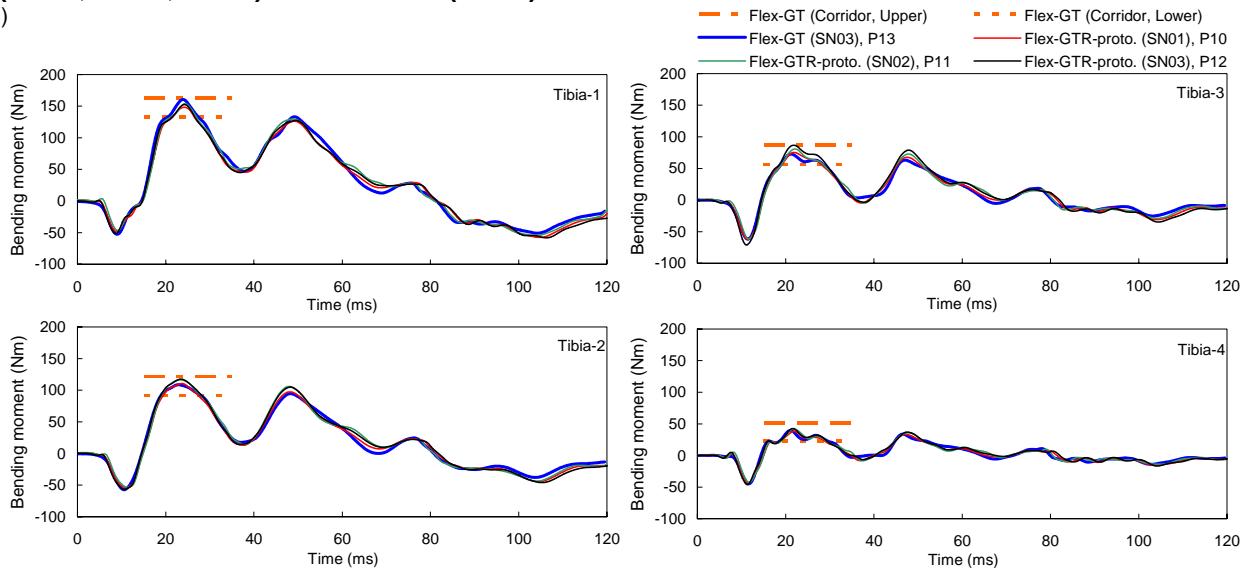
## Dynamic Assembly Pendulum Test Series

### Impactor: Flex-GTR-prototype (SN01, SN02, SN03) and Flex-GT (SN03)

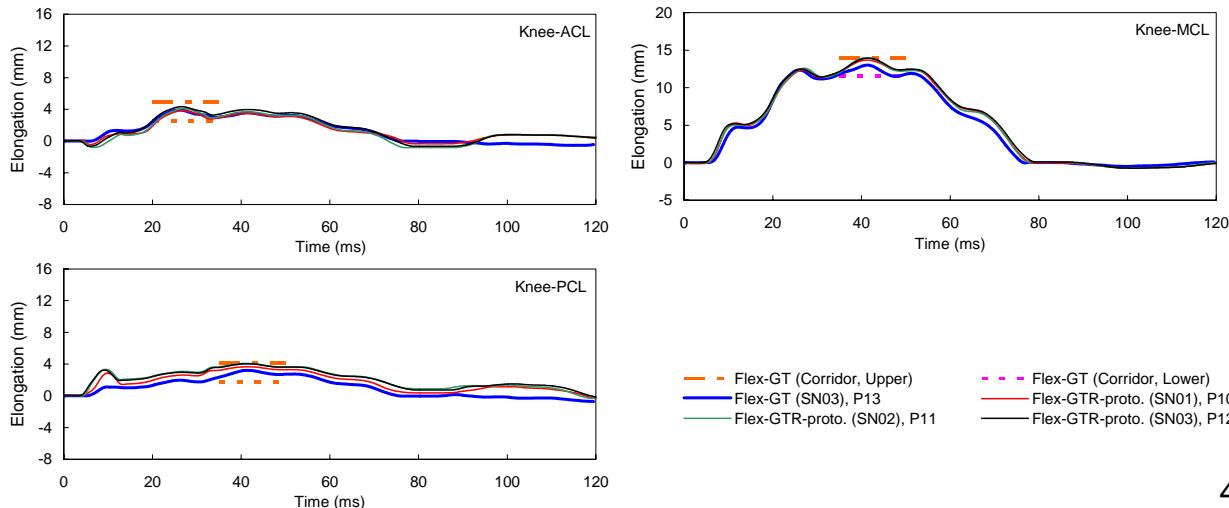
Test Method: Flex-GT (assembly, pendulum)

Test Rig: Flex-GT (assembly, pendulum)

- Tibia-1
- Tibia-2
- Tibia-3
- Tibia-4



- Knee-ACL
- Knee-PCL
- Knee-MCL
- Knee-LCL



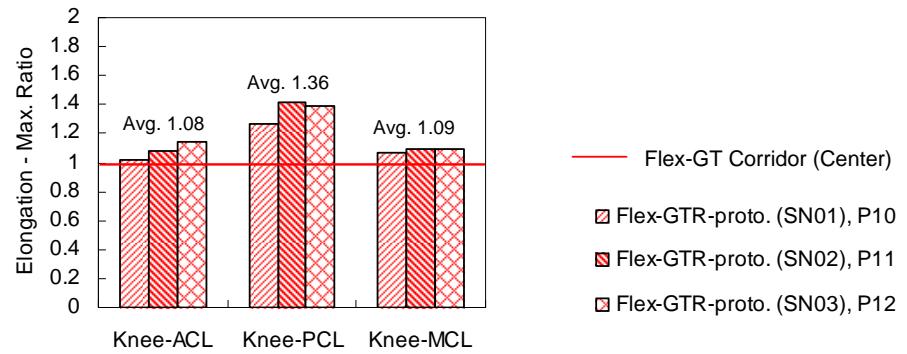
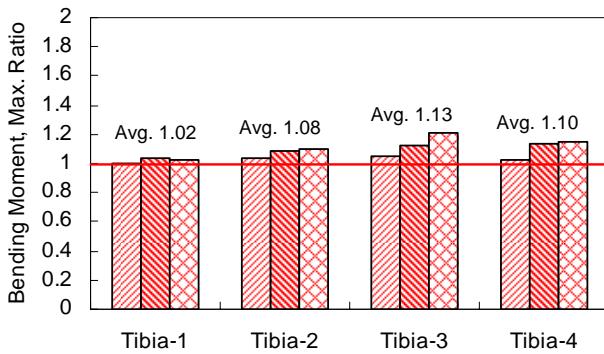
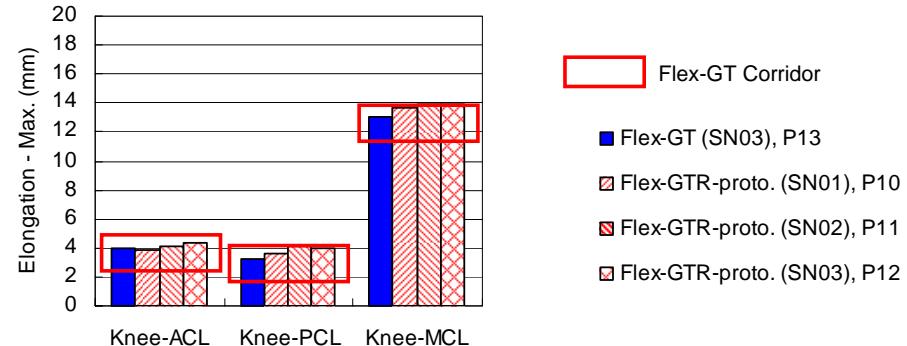
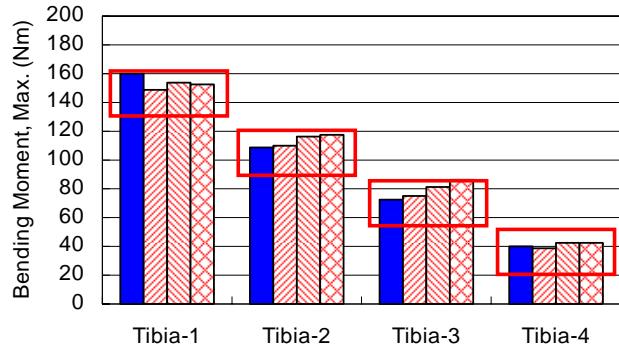
## E3: Comparability between Flex-GT and Flex-GTR-prototype

### Dynamic Assembly Pendulum Test Series

#### Impactor: Flex-GTR-prototype (SN01, SN02, SN03) and Flex-GT (SN03)

Test Method: Flex-GT (assembly, pendulum)

Test Rig: Flex-GT (assembly, pendulum)



## E3: Comparability between Flex-GT and Flex-GTR-prototype

Simplified Car Test Series

Impactor: Flex-GTR-prototype (SN01, SN02, SN03)  
and Flex-GT (SN03)

Test Method: Subsystem (Free flight)

Test Rig: Simplified Car (Type 1)

Flex-GT (SN03), S7



Flex-GTR-proto. (SN01), S1



Flex-GTR-proto. (SN02), S2



Flex-GTR-proto. (SN03), S6



0 ms

10 ms

20 ms

30 ms

40 ms

## E3: Comparability between Flex-GT and Flex-GTR-prototype

### Simplified Car Test Series

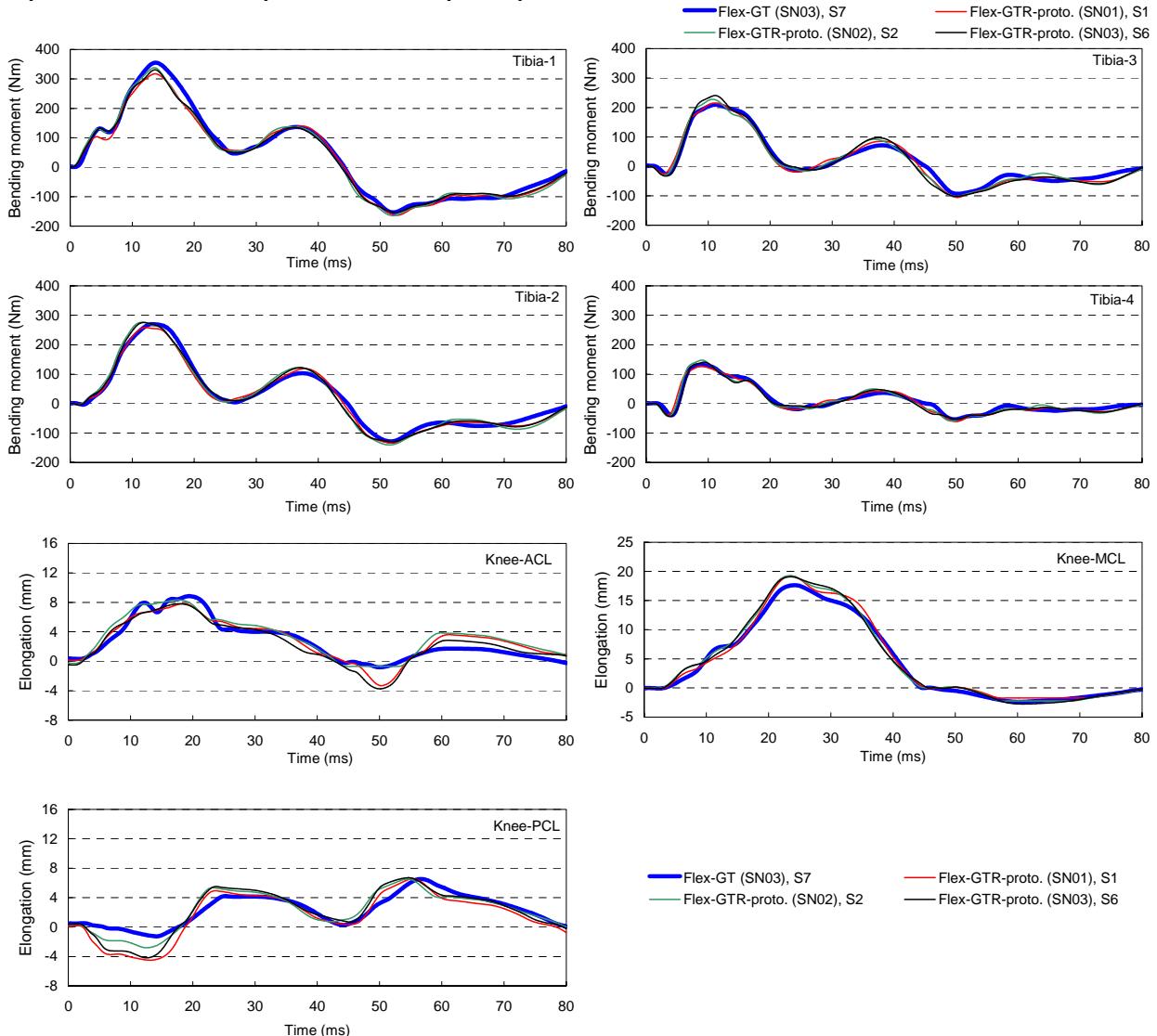
#### Impactor: Flex-GTR-prototype (SN01, SN02, SN03) and Flex-GT (SN03)

Test Method: Subsystem (Free flight)

Test Rig: Simplified Car (Type 1)

- Tibia-1
- Tibia-2
- Tibia-3
- Tibia-4

- Knee-ACL
- Knee-PCL
- Knee-MCL



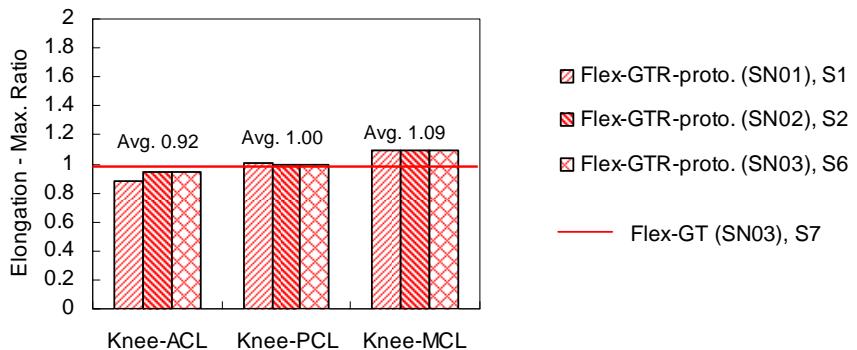
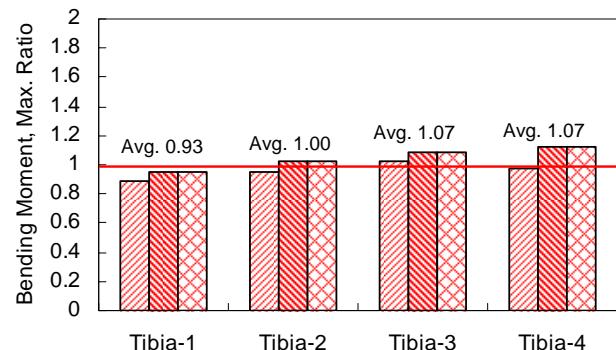
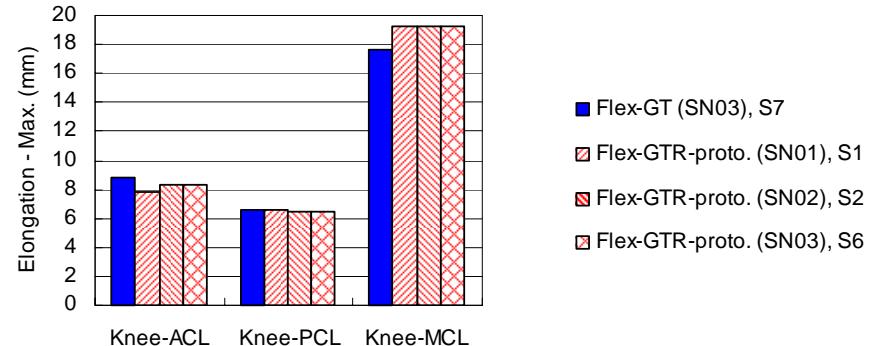
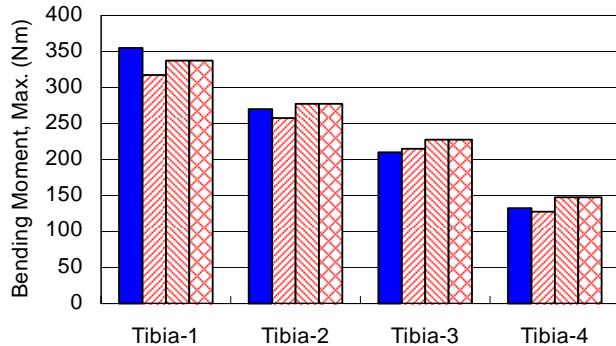
## E3: Comparability between Flex-GT and Flex-GTR-prototype

### Simplified Car Test Series

#### Impactor: Flex-GTR-prototype (SN01, SN02, SN03) and Flex-GT (SN03)

Test Method: Subsystem (Free flight)

Test Rig: Simplified Car (Type 1)



## Conclusions

- In this research, the following items were evaluated.
  - ✓ E1: Repeatability of the Flex-GTR-prototype
  - ✓ E2: Reproducibility of the Flex-GTR-prototype
  - ✓ E3: Comparability between the Flex-GT and Flex-GTR-prototype
- As a result, fairly Good Repeatability and Reproducibility of Flex-GTR-prototype were observed (majorities of CV values are less than 3%).
- As for the Comparability between the Flex-GT and Flex-GTR prototype, some differences were observed between them. Most of the maximum value ratios of the Flex-GTR-proto relative to the Flex-GT are less than 1.1.
- The difference between the Flex-GT and Flex-GTR-proto has a chance to affect the injury threshold values
- Therefore correlations between the Flex-GTR-prototype and Human Lower Limbs was analyzed by JAMA-JARI using a computer simulation analysis.